





A WORLDWIDE LEADER IN THE FIELD OF HYDRAULIC FILTRATION EQUIPMENT.

Our company started life in 1964, when Bruno Pasotto decided to attempt to cater for the requests of a market still to be fully explored, with the study, design, development, production and marketing of a vast range of filters for hydraulic equipment, capable of satisfying the needs of manufacturers in all sectors. The quality of our products, our extreme competitiveness compared with major international producers and our constant activities of research, design and development has made us a worldwide leader in the field of hydraulic circuit filtering.

Present for over 50 years in the market, we have played a truly decisive role in defining our sector, and by now we are a group capable of controlling our entire chain of production, monitoring all manufacturing processes to guarantee superior quality standards and to provide concrete solutions for the rapidly evolving needs of customers and the market.



HYDRAULIC FILTRATION PRODUCTS

1) [page INTRODUCTION
2	INDEX
4	COMPANY PROFILE
8	PRODUCT RANGE
11	CONTAMINATION MANAGEMENT
21	FILTER SIZING

			up to	Q _{max}
30 F	page	SUCTION FILTERS	l/min	gpm
33	STRC & MPAC	Submerged suction filter, with bypass or magnetic filter	1000	264
41	SFEX	In-line filter with plastic bowl	100	26
51	SFMC	Semi-submerged positive head suction filter, low flow rate	160	42
61	SFSC	Semi-submerged positive head suction filter, high flow rate	700	185
719	CLOGGING INDICATORS			

			up to	P _{max}	up to	Q _{max}
72 page		RETURN FILTERS		psi	I/min	gpm
75	RFEX	Return filter, tank mounted filter suitable for all mineral oil and water glycol applications	16	232	260	69
85	MPFX	Tank top semi-immersed filter, standard filter element disassembly	8	116	900	238
113	MPLX	Tank top semi-immersed filter, standard filter element disassembly	10	145	1800	476
121	MPTX	Tank top semi-immersed filter, easy filter element disassembly	8	116	300	79
139	MFBX	Bowl assembly	8	116	700	185
147	MPF	Tank top semi-immersed filter, standard filter element disassembly	8	116	900	238
175	MPT	Tank top semi-immersed filter, easy filter element disassembly	8	116	300	79
193	MFB	Bowl assembly	8	116	700	185
201	MDH	Heavy industrial applications integrated in the tank - air separation	10	145	500	132
209	MPH	Tank top semi-immersed filter, standard filter element disassembly	10	145	3500	925
233	MPI	Tank top semi-immersed filter, standard filter element disassembly	10	145	3500	925
245	FRI	Tank top semi-immersed filter, easy filter element disassembly, it can be used also as in-line filter	20	290	2500	660
261	RF2	Semi-immersed under-head filter, easy filter element disassembly	20	290	615	162
268	ACCESSORIES					
720	CLOGGING INDICATORS					

			up to	P _{max}	up to	Q _{max}
270 F	age	RETURN / SUCTION FILTERS	bar	psi	l/min	gpm
273	MRSX	Unique TANK TOP filter for mobile machinery, with combined filtration on return and suction to the inlet at the hydrostatic transmissions in closed circuit	10	145	250	66
287	LMP 124 MULTIPORT	Unique IN-LINE filter for mobile machinery, with combined filtration on return and suction to the inlet at the hydrostatic transmissions in closed circuit	80	1160	120	32
722	CLOGGING INDICATORS					

			up 1	O P _{max}	up to	Q _{max}
294) p	age	SPIN-ON FILTERS	bar	psi	l/min	gpm
297	MPS	Low pressure filter, available with single cartridge (CS) for in-line or flange mounting or with two cartridge on the same axis on the opposite sides	12	174	365	96
313	MSH	In-line low and medium pressure filter available with single cartridge (CH)	35	508	195	52
724	CLOGGING INDICATORS					



718 DESIGNATION AND ORDERING CODES

730 TECHNICAL DATA



			up to	P _{max}	up to	Q _{max}
(320 P	age	LOW & MEDIUM PRESSURE FILTERS	bar	psi	l/min	gpm
323	LFEX	In-line filter with plastic bowl	16	232	300	79
333	LPH 630	Off-line low pressure filter	10	145	1600	352
341	LMP 110	In-line low & medium pressure filter, low to medium flow rate	80	1160	165	44
349	LMP 112 - 123 MULTIPORT	In-line filter with Multiport design for multiple choice connection	80	1160	175	46
365	LMP 210 - 211	In-line low & medium pressure filter, low flow rate	60	870	365	96
375	LMP 400 - 401	In-line low & medium pressure filter, high flow rate	60	870	780	206
383	LMP 430 - 431	In-line low & medium pressure filter, high flow rate	60	870	780	206
393	LMP 950 - 951	In-line filter, available with 2 and up to 6 different heads	30	435	2400	634
399	LMP 952 - 953 - 954	In-line low pressure filter specifically designed to be mounted in series	25	363	4500	1189
411	LMD 211	In-line duplex medium pressure filter	60	870	200	53
419	LMD 400 - 401 & 431	In-line duplex low pressure filter	16	232	600	159
435	LMD 951	In-line duplex filter, available with 2 up to 6 different heads	16	232	1200	317
443		Filters featuring filter elements designed according to DIN24550				
445	LDP - LDD	In-line and duplex medium pressure filter	60	870	360	95
455	LMP 900 - 901	In-line low pressure filter	30	435	2000	528
463	LMP 902 - 903	In-line filter specifically designed to be mounted in series	20	290	3000	793
472	ACCESSORIES	, , , , , , , , , , , , , , , , , , ,				
726	CLOGGING INDICATORS					
			up to	P _{max}	up to	Q _{max}
474 p	age	HIGH PRESSURE FILTERS	bar	psi	l/min	gpm
477	FMMX	Typical high pressure filter for mobile applications, low flow rate	420	6092	300	79
487	FMM	Typical high pressure filter for mobile applications, low flow rate	420	6092	300	79
497	FHA	Filter optimized for use in high pressure operating systems, low flow rate	560	8122	150	40
505	FMP 039	Filter high pressure, low flow rate applications	110	1595	80	21
513	FMP	Filter high pressure, high flow rate applications	320	4641	500	132
525	FHP	Typical high pressure filter for mobile applications, high flow rate	420	6092	630	166
545	FHM	High pressure filter with intermediate manifold construction	320	4641	400	106
563	FHB	High pressure for block mounting	320	4641	485	128
577	FHF	In-line manifold top mounting according to SAE J2066	350	5076	550	145
587	FHD	In-line duplex high pressure filter	350	5076	250	66
601	HPB	Pressure filter kits for integration in control manifolds	420	6092	300	79
727	CLOGGING INDICATORS					
			up to	P _{max}	up to	Q _{max}
(610) p	page	STAINLESS STEEL HIGH PRESSURE FILTERS	bar	psi	l/min	gpm
613	FZP	In-line pressure filter with threaded mount	420	6092	160	42
623	FZH	In-line pressure filter with threaded mount for higher pressure	700	10153	80	21
633	FZX	In-line pressure filter with threaded mount up to 1000 bar	1000	14504	10	3
641	FZM	Manifold top mounting	320	4641	70	18
649	FZB	Manifold side mounting	320	4641	70	18
657	FZD	Duplex pressure filter for continuous operation requirements	350	5076	60	16
728	CLOGGING INDICATORS					
			up to	P _{max}	up to	Q _{max}
668) p	page	FILTERS FOR POTENTIALLY EXPLOSIVE ATMOSPHERE	bar	psi	l/min	gpm
671	FMMX	Typical high pressure filter for mobile applications, low flow rate	420	6092	300	79
681	FZP	In-line pressure filter with threaded mount	420	6092	160	42
691	FZH	In-line pressure filter with threaded mount for higher pressure	700	10153	80	21
701	FZX	In-line pressure filter with threaded mount up to 1000 bar	1000	14504	10	3
729	CLOGGING INDICATORS					
						
(709) p		CLOGGING INDICATORS				
714	QUICK REFERENCE GUIDE					



Our work is based on a skillful interaction between advanced technology and fine workmanship, customizing products according to specific market requests, focusing strongly on innovation and quality, and following every step in the manufacturing of both standard and special products, fully respecting customer expectations. MARKET **EADER** Our customer-oriented philosophy, which enables us to satisfy all customer requests rapidly and with personalized products, makes us a dynamic and flexible enterprise. The possibility of constantly controlling and monitoring the entire production process is essential to allow us to guarantee the quality of our products.

WORLDWIDE PRESENCE



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Our foreign Branches enable us to offer a diversified range of products that allow us to successfully face the aggressive challenge of international competition, and also to maintain a stable presence at a local level.

The Group boasts **9** business branches



TECHNOLOGY







NUMBER OF STREET

















SUCTION **FILTERS**

Mounting:

- Tank immersed
- In-Line
- In tank with shut off valve
- In tank with flooded suction

RETURN FILTERS

Mounting:

- In-Line
- Tank top
- In single
- and duplex designs

RETURN / SUCTION **FILTERS**

Mounting:

- In-Line
- Tank top

SPIN-ON **FILTERS**

Mounting:

- In-Line
- Tank top

LOW & MEDIUM PRESSURE **FILTERS**

Mounting:

- In-Line
- Parallel manifold version
- In single and duplex designs

HIGH PRESSURE **FILTERS**

Mounting: - In-Line

- Manifold
- In single
- and duplex designs

PRODUCT RANGE

MP Filtri can offer a vast and articulated range of products for the global market, suitable for all industrial sectors using hydraulic equipment.

This includes filters (suction, return, return/suction, spin-on, pressure, stainless steel pressure, ATEX filters) and structural components (motor/pump bell-housings, transmission couplings, damping rings, foot brackets, aluminium tanks, cleaning covers).

We can provide all the skills and solutions required by the modern hydraulics industry to monitor contamination levels and other fluid conditions.

Mobile filtration units and a full range of accessories allow us to supply everything necessary for a complete service in the hydraulic circuits.



STAINLESS STEEL HIGH PRESSURE FILTERS

Mounting:

- In-Line
- Manifold
- In single and duplex designs



FILTERS FOR POTENTIALLY EXPLOSIVE ATMOSPHERE

Mounting:

- In-Line



CONTAMINATION CONTROL SOLUTIONS

- Off-line, in-line particle analyser
- Off-line bottle sampling products
- Fully calibrated using relevant ISO standards
- A wide range of variants to support fluid types and communication protocols
- Mobile Filtration Units with flow rates from 15 I/min up to 200 I/min



POWER TRANSMISSION PRODUCTS

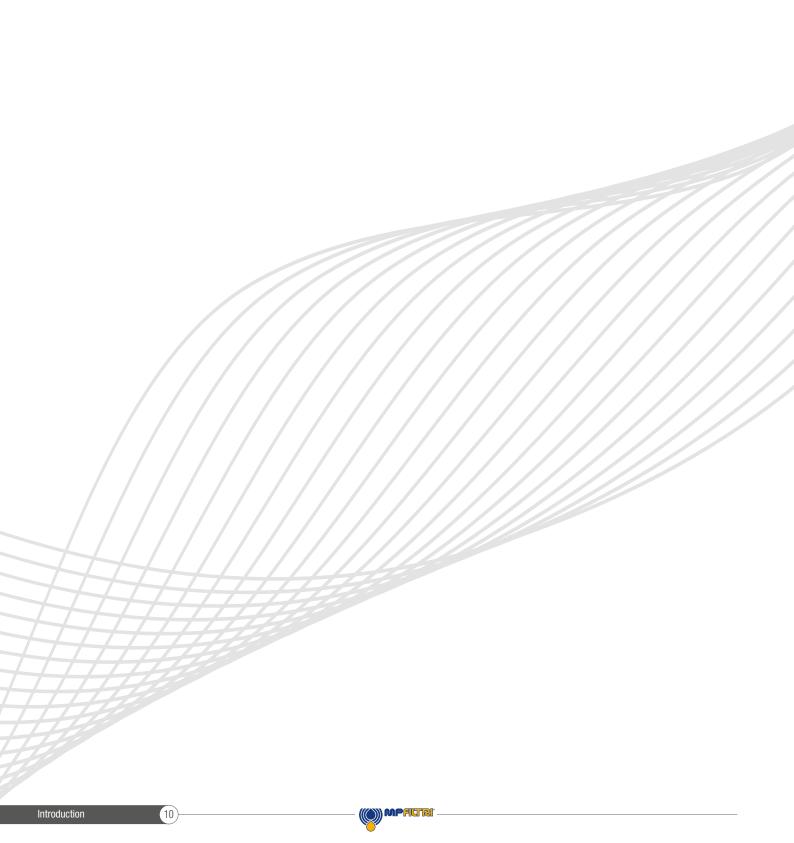
- Aluminium bell-housings for motors from 0.12 kW to 400 kW
- Couplings in Aluminium

 Cast Iron Steel
- Damping rings
- Foot bracket
- Aluminium tanks
- Cleaning covers



TANK ACCESSORIES

- Oil filler and air breather plugs
- Optical and electrical level gauges
- Pressure gauge valve selectors
- Pipe fixing brackets
- Pressure gauges





CONTAMINATION MANAGEMENT

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1 HYDRAULIC FLUIDS

The fluid is the vector that transmits power, energy within an oleodynamic circuit. In addition to transmitting energy through the circuit, it also performs additional functions such as lubrication, protection and cooling of the surfaces.

The classification of fluids used in hydraulic systems is coded in many regulatory references, different Standards.

The most important classification system for hydraulic fluids is the one defined by International Organization for Standardization (ISO), which established a classification system within their standard: "ISO 6743-4 Lubricants, Industrial Oils and Related Products" . In particular, the parts of interest for hydraulic fluids are:

- Lubricants, industrial oils and related products (class L)
- Classifications Part 4L Family H (Hydraulic systems)

The ISO 6743-4 classification system can be generally applied to the three primary classes of hydraulic fluids:

- Mineral Oils (i.e.: petroleum) Hydraulic Fluids (i.e.: HH: Mineral lubricants without corrosion inhibitors; HL: HH-type lubricants with oxidation reduction and anticorrosive additives; HM: HL-type lubricants with anti-wear additives; HV: HM-type lubricants with a higher viscosity grade and temperature properties; and others).
- Biodegradable Hydraulic Fluids (HExx), also defined as "Environmentally acceptable hydraulic fluids".
- Fire Resistant Hydraulic Fluids (HFxx), which could be further split into: Fire-resistant aqueous fluids (HFAx, HFB; HFC); Fire-resistant synthetic anhydrous fluids (HFDx).

The choice of fluid for an hydraulic system must take into account several parameters.

These parameters can adversely affect the performance of an hydraulic system, causing delay in the controls, pump cavitation, excessive absorption, excessive temperature rise, efficiency reduction, increased drainage, wear, jam/block or air intake in the plant.

The main properties that characterize hydraulic fluids and affect their choice are:

- DYNAMIC VISCOSITY

It identifies the fluid's resistance to sliding due to the impact of the particles forming it.

- KINEMATIC VISCOSITY

It is a widespread formal dimension in the hydraulic field.

It is calculated with the ratio between the dynamic viscosity and the fluid density.

Kinematic viscosity varies with temperature and pressure variations.

- VISCOSITY INDEX

This value expresses the ability of a fluid to maintain viscosity when the temperature changes.

A high viscosity index indicates the fluid's ability to limit viscosity variations by varying the temperature.

- FILTERABILITY INDEX

It is the value that indicates the ability of a fluid to cross the filter materials. A low filterability index could cause premature clogging of the filter material.

- WORKING TEMPERATURE

Working temperature affects the fundamental characteristics of the fluid. As already seen, some fluid characteristics, such as cinematic viscosity, vary with the temperature variation.

When choosing a hydraulic oil, must therefore be taken into account of the environmental conditions in which the machine will operate.

COMPRESSIBILITY MODULE

Every fluid subjected to a pressure contracts, increasing its density. The compressibility module identifies the increase in pressure required to cause a corresponding increase in density.

- HYDROLYTIC STABILITY

It is the characteristic that prevents galvanic pairs that can cause wear in the plant/system.

- ANTIOXIDANT STABILITY AND WEAR PROTECTION

These features translate into the capacity of a hydraulic oil to avoid corrosion of metal elements inside the system.

- HEAT TRANSFER CAPACITY

It is the characteristic that indicates the capacity of hydraulic oil to exchange heat with the surfaces and then cool them.

2 FLUID CONTAMINATION

Whatever the nature and properties of fluids, they are inevitably subject to contamination. Fluid contamination can have two origins:

- INITIAL CONTAMINATION

Caused by the introduction of contaminated fluid into the circuit, or by incorrect storage, transport or transfer operations.

- PROGRESSIVE CONTAMINATION

Caused by factors related to the operation of the system, such as metal surface wear, sealing wear, oxidation or degradation of the fluid, the introduction of contaminants during maintenance, corrosion due to chemical or electrochemical action between fluid and components, cavitation. The contamination of hydraulic systems can be of different nature:

- SOLID CONTAMINATION

For example rust, slag, metal particles, fibers, rubber particles, paint particles or additives

- LIQUID CONTAMINATION

For example, the presence of water due to condensation or external infiltration or acids

- GASEOUS CONTAMINATION

For example, the presence of air due to inadequate oil level in the tank, drainage in suction ducts, incorrect sizing of tubes or tanks.

3 FLUID COMPATIBILITY CHARTS

For more detailed information on specific fluid compatibility please refer to the fluid compatibility charts on our website:



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(4) EFFECTS OF CONTAMINATION ON HYDRAULIC COMPONENTS

Solid contamination is recognized as the main cause of malfunction, failure and early degradation in hydraulic systems. It is impossible to delete it completely, but it can be effectively controlled by appropriate devices.

CONTAMINATION IN PRESENCE OF LARGE TOLERANCES





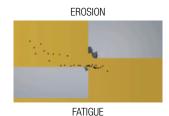
Solid contamination mainly causes surface damage and component wear.

- ABRASION OF SURFACES
 Cause of leakage through mechanical seals, reduction of system performance, failures.
- SURFACE EROSION
 Cause of leakage through mechanical seals, reduction of system performance, variation in adjustment of control components, failures.
- ADHESION OF MOVING PARTS

 Cause of failure due to lack of lubrication.
- DAMAGES DUE TO FATIGUE
 Cause of breakdowns and components breakdown.

ABRASION

ADHESION





Liquid contamination mainly results in decay of lubrication performance and protection of fluid surfaces.

DISSOLVED WATER

- INCREASING FLUID ACIDITY

 Cause of surface corrosion and premature fluid oxidation
- GALVANIC COUPLE AT HIGH TEMPERATURES
 Cause of corrosion

FREE WATER - ADDITIONAL EFFECTS

- DECAY OF LUBRICANT PERFORMANCE
 Cause of rust and sludge formation, metal corrosion and increased solid contamination
- BATTERY COLONY CREATION

 Cause of worsening in the filterability feature

- ICE CREATION AT LOW TEMPERATURES
 Cause damage to the surface
- ADDITIVE DEPLETION
 Free water retains polar additives

Gaseous contamination mainly results in decay of system performance.

CUSHION SUSPENSION
 Cause of increased noise and cavitation.

MODIFICATION OF FLUID PROPERTIES

- FLUID OXIDATION
 Cause of corrosion acceleration of metal parts.
- (COMPRESSIBILITY MODULE, DENSITY, VISCOSITY)

 Cause of system's reduction of efficiency and of control.

 It is easy to understand how a system without proper contamination management is subject to higher costs than a system that is provided.
- MAINTENANCE Increase maintenance activities, spare parts, machine stop costs.
- ENERGY AND EFFICIENCY
 Efficiency and performance reduction due to friction, drainage, cavitation.

(5) MEASURING THE SOLID CONTAMINATION LEVEL

The level of contamination of a system identifies the amount of contaminant contained in a fluid. This parameter refers to a unit volume of fluid.

The level of contamination may be different at different points in the system. From the information in the previous paragraphs it is also apparent that the level of contamination is heavily influenced by the working conditions of the system, by its working years and by the environmental conditions.

What is the size of the contaminating particles that we must handle in our hydraulic circuit?







MINIMUM DIMENSION VISIBLE WITH HUMAN EYES (40 µm)



TYPICAL CONTAMINAN' DIMENSION IN A HYDRAULIC CIRCUIT (4 - 14 µm)

Contamination level analysis is significant only if performed with a uniform and repeatable method, conducted with standard test methods and suitably calibrated equipment. To this end, ISO has issued a set of standards that allow tests to be conducted and express the measured values in the following ways.

- GRAVIMETRIC LEVEL - ISO 4405

The level of contamination is defined by checking the weight of particles collected by a laboratory membrane. The membrane must be cleaned, dried and desiccated, with fluid and conditions defined by the Standard.

The volume of fluid is filtered through the membrane by using a suitable suction system. The weight of the contaminant is determined by checking the weight of the membrane before and after the fluid filtration.



CLEAN MEMBRANE



Contaminated Membrane



- CUMULATIVE DISTRIBUTION OF THE PARTICLES SIZE - ISO 4406

The level of contamination is defined by counting the number of particles of certain dimensions per unit of volume of fluid. Measurement is performed by Contamination Monitoring Products (CMP).

Following the count, the contamination classes are determined, corresponding to the number of particles detected in the unit of fluid.

The most common classification methods follow ISO 4406 and SAE AS 4059 (Aerospace Sector) regulations.

NAS 1638 is still used although obsolete.

Classification example according to ISO 4406

The International Standards Organization standard ISO 4406 is the preferred method of quoting the number of solid contaminant particles in a sample. The level of contamination is defined by counting the number of particles of certain dimensions per unit of volume of fluid. The measurement is performed by Contamination Monitoring Products (CMP).

The numbers represent a code which identifies the number of particles of certain sizes in 1ml of fluid. Each code number has a particular size range. The first scale number represents the number of particles equal to or larger than 4 μ m_(c) per millilitre of fluid;

The second scale number represents the number of particles equal to or larger than $6 \mu m_{(c)}$ per millilitre of fluid;

The third scale number represents the number of particles equal to or larger than 14 μ m(c) per millilitre of fluid.

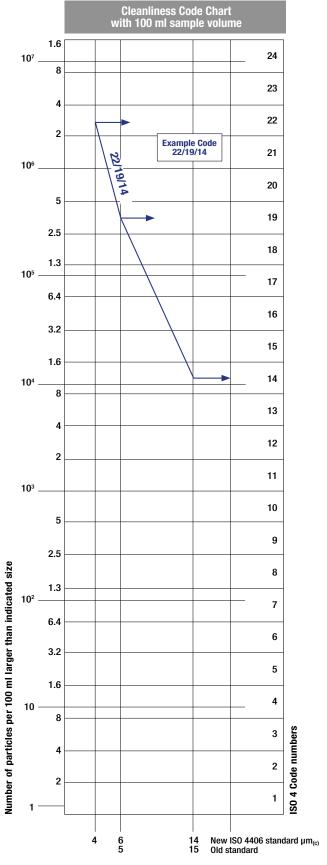
ISO 4406 - Allocation of Scale Numbers

Class	Number of particles per ml				
	Over	Up to			
28	1 300 000	2 500 000			
27	640 000	1 300 000			
26	320 000	640 000			
25	160 000	320 000			
24	80 000	160 000			
23	40 000	80 000			
22	20 000	40 000			
21	10 000	20 000			
20	5 000	10 000			
19	2 500	5 000			
18	1 300	2 500			
17	640	1 300			
16	320	640			
15	160	320			
14	80	160			
13	40	80			
12	20	40			
11	10	20			
10	5	10			
9	2.5	5			
8	1.3	2.5			
7	0.64	1.3			
6	0.32	0.64			
5	0.16	0.32			
4	0.08	0.16			
3	0.04	0.08			
2	0.02	0.04			
1	0.01	0.02			
0	0	0.01			

> $4 \mu m_{(c)} = 350 \text{ particles}$ > $6 \mu m_{(c)} = 100 \text{ particles}$ > $14 \mu m_{(c)} = 25 \text{ particles}$ 16/14/12

ISO 4406 Cleanliness Code System

Microscope counting examines the particles differently to Contamination Monitoring Products (CMP) and the code is given with two scale numbers only. These are at 5 μ m and 15 μ m equivalent to the 6 μ m_(c) and 14 μ m_(c) of Contamination Monitoring Products (CMP).



 CUMULATIVE DISTRIBUTION OF THE PARTICLES SIZE SAE AS4059-1 and SAE AS4059-2

Classification example according to SAE AS4059 - Rev. G

The code, prepared for the aerospace industry, is based on the size, quantity, and particle spacing in a 100 ml fluid sample. The contamination classes are defined by numeric codes, the size of the contaminant is identified by letters (A-F).

This SAE Aerospace Standard (AS) defines cleanliness levels for particulate contamination of hydraulic fluids and includes methods of reporting data relating to the contamination levels. Tables 1 and 2 below provide differential and cumulative particle counts respectively for counts obtained by an automatic particle counter, e.g. LPA3.

Table 1 - Class for differential measurement

Class	Dimension of contaminant Maximum Contamination Limits per 100 ml (3)								
	5-15 μm	15-25 μm	25-50 μm	50-100 μm	>100 µm	(1)			
	6-14 μm _(c)	14-21 μm _(c)	21-38 μm _(c)	38-70 μm _(c)	>70 µm _(c)	(2)			
00	125	22	4	1	0				
0	250	44	8	2	0	_			
1	500	89	16	3	1	_			
2	1 000	178	32	6	1	_			
3	2 000	356	63	11	2	_			
4	4 000	712	126	22	4				
5	8 000	1 425	253	45	8	_			
6	16 000	2 850	506	90	16				
7	32 000	5 700	1 012	180	32				
- 8	64 000	11 400	2 025	360	64				
9	128 000	22 800	4 050	720	128				
10	256 000	45 600	8 100	1 440	256	_			
11	512 000	91 200	16 200	2 880	512				
12	1 024 000	182 400	32 400	5 760	1 024				

 $6 - 14 \ \mu m_{(c)} = 15 \ 000 \ particles$ $14 - 21 \ \mu m_{(c)} = 2 \ 200 \ particles$ $21 - 38 \ \mu m_{(c)} = 200 \ particles$ $38 - 70 \ \mu m_{(c)} = 35 \ particles$ $> 70 \ \mu m_{(c)} = 3 \ particles$ SAE AS4059 REV G - Class 6

(1) Size range, optical microscope, based on longest dimension as measured per AS598 or ISO 4407. (2) Size range CMP calibrated per ISO 11171 or an optical or electron microscope with image analysis software, based on projected area equivalent diameter.

(3) Contamination classes and particle count limits are identical to NAS 1638.

Table 2 - Class for cumulative measurement

Class	Dimension of contaminant Maximum Contamination Limits per 100 ml							
	>1 µm	>5 µm	>15 µm	>25 µm	>50 µm	>100 µm	(1)	
	>4 µm _(c)	>6 µm _(c)	>14 µm _(c)	>21 µm _(c)	>38 µm _(c)	>70 µm _(c)	(2)	
000	195	76	14	3	1	0		
00	390	152	27	5	1	0		
0	780	304	54	10	2	0		
1	1 560	609	109	20	4	1		
2	3 120	1 217	217	39	7	1		
3	6 250	2 432	432	76	13	2		
4	12 500	4 864	864	152	26	4		
5	25 000	9 731	1 731	306	53	8		
6	50 000	19 462	3 462	612	106	16		
7	100 000	38 924	6 924	1 224	212	32		
	200 000	77 849	13 849	2 449	424	64		
9	400 000	155 698	27 698	4 898	848	128		
10	800 000	311 396	55 396	9 796	1 696	256		
11	1 600 000	622 792	110 792	19 592	3 392	512		
12	3 200 000	1 245 584	221 584	39 184	6 784	1 024		

 $> 4 \mu m_{(c)} = 45 000 \text{ particles}$ > 6 \(\mu m_{(c)} = 15 000 \) particles

 $> 14 \mu m_{(c)} = 1500 \text{ particles}$

 $> 21 \mu m_{(c)} = 250 \text{ particles}$ $> 38 \mu m_{(c)} = 15 \text{ particles}$

SAE AS4059 REV G cpc* Class 6 6/6/5/5/4/2

* cumulative particle count

(1) Size range, optical microscope, based on longest dimension as measured per AS598 or ISO 4407. (2) Size range, CMP calibrated per ISO 11171 or an optical or electron microscope with image analysis software, based on projected area equivalent diameter. (3) Contamination classes and particle count limits are identical to NAS 1638.

- CLASSES OF CONTAMINATION ACCORDING TO NAS 1638 (January 1964)

The NAS system was originally developed in 1964 to define contamination classes for the contamination contained within aircraft components.

The application of this standard was extended to industrial hydraulic systems simply because nothing else existed at the time.

The coding system defines the maximum numbers permitted of 100 ml volume at various size intervals (differential counts) rather than using cumulative counts as in ISO 4406. Although there is no guidance given in the standard on how to quote the levels, most industrial users quote a single code which is the highest recorded in all sizes and this convention is used on MP Filtri Contamination Monitoring Products (CMP).

The contamination classes are defined by a number (from 00 to 12) which indicates the maximum number of particles per 100 ml, counted on a differential basis, in a given size bracket.

Size Range Classes (in microns)

Maximum Contamination Limits per 100 ml								
Class	5-15	15-25	25-50	50-100	>100			
00	125	22	4	1	0			
0	250	44	8	2	0			
1	500	89	16	3	1			
2	1 000	178	32	6	1			
3	2 000	356	63	11	2			
4	4 000	712	126	22	4			
5	8 000	1 425	253	45	8			
6	16 000	2 850	506	90	16			
7	32 000	5 700	1 012	180	32			
8	64 000	11 400	2 025	360	64			
9	128 000	22 800	4 050	720	128			
10	256 000	45 600	8 100	1 440	256			
11	512 000	91 200	16 200	2 880	512			
12	1 024 000	182 400	32 400	5 760	1 024			

5-15 μm = 42 000 particles 15-25 μm = 2 200 particles 25-50 μm = 150 particles 50-100 μm = 18 particles > 100 μm = 3 particles Class NAS 8

- CUMULATIVE DISTRIBUTION OF THE PARTICLES SIZE - ISO 4407

The level of contamination is defined by counting the number of particles collected by a laboratory membrane per unit of fluid volume. The measurement is done by a microscope. The membrane must be cleaned, dried and desiccated, with fluid and conditions defined by the Standard. The fluid volume is filtered through the membrane, using a suitable suction system.

The level of contamination is identified by dividing the membrane into a predefined number of areas and by counting the contaminant particles using a suitable laboratory microscope.

MICROSCOPE CONTROL AND MEASUREMENT



Example figure 1 and 2

1 graduation = 10μm

COMPARISON PHOTOGRAPH'S



Fig. 1



Fig. 2



For other comparison photographs for contamination classes see the "Filtration and Particle Analyser Handbook".

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- CLEANLINESS CODE COMPARISON

Although ISO 4406 standard is being used extensively within the hydraulics industry other standards are occasionally required and a comparison may be requested. The table below gives a very general comparison but often no direct comparison is possible due to the different classes and sizes involved.

ISO 4406	SAE AS4059 Table 2	SAE AS4059 Table 1	NAS 1638
> 4 μm _(c) 6 μm _(c) 14 μm _(c)	> 4 μm _(c) 6 μm _(c) 14 μm _(c)	4-6 6-14 14-21 21-38 38-70 >70	5-15 15-25 25-50 50-100 >100
23 / 21 / 18	13A / 12B / 12C	12	12
22 / 20 / 17	12A / 11B / 11C	11	11
21 / 19 / 16	11A / 10B / 10C	10	10
20 / 18 / 15	10A / 9B / 9B	9	9
19 / 17 / 14	9A / 8B / 8C	8	8
18 / 16 / 13	8A / 7B / 7C	7	7
17 / 15 / 12	7A / 6B / 6C	6	6
16 / 14 / 11	6A / 5B / 5C	5	5
15 / 13 / 10	5A / 4B / 4C	4	4
14 / 12 / 09	4A / 3B / 3C	3	3

Microfibre filtration technology Microfibre FILTRATION LAYER Polyester SUPPORT LAYER Polyester PRE-FILTRATION LAYER Stainless Carbon steel steel EXTERNAL / INNER PROTECTIVE WIRE MESH

The filtration efficiency of metallic mesh filtrations is defined as the maximum particle size that can pass through the meshes of the filtering grid.

The efficiency of microfibre and paper filtration $(\mathcal{B}_{x(c)})$ is defined through a lab test called Multipass Test. The efficiency value $(\mathcal{B}_{x(c)})$ is defined as the ratio between the number of particles of certain dimensions detected upstream and downstream of the filter.

 $\frac{\text{Upstream particles number} > \text{X } \mu\text{m}_{\text{(c)}}}{\text{Downstream particles number} > \text{X } \mu\text{m}_{\text{(c)}}} = \beta_{\text{X(c)}}$



Various mechanisms such as mechanical stoppage, magnetism, gravimetric deposit, or centrifugal separation can be used to reduce the level of contamination.

The mechanical stoppage method is most effective and can take place in two ways:

- SURFACE FILTRATION

It is by direct interception. The filter prevents particles larger than the pores from continuing in the plant / system. Surface filters are generally manufactured with metal canvases or meshes.

- DEPTH FILTERING

Filters are constructed by fiber interlacing. Such wraps form pathways of different shapes and sizes in which the particles remain trapped when they find smaller apertures than their diameter.

Depth filters are generally produced with papers impregnated with phenolic resins, metal fibers or inorganic fibers.

In inorganic fiber filtration, commonly called microfibre, the filtering layers are often overlapped in order to increase the ability to retain the contaminant.



Value $(B_{x(c)})$	2	10	75	100	200	1000
Efficiency	50%	90%	98.7%	99%	99.5%	99.9%

Test conditions, such as type of fluid to be used (MIL-H-5606), type of contaminant to be used (ISO MTD), fluid viscosity, test temperature, are determined by ISO 16889

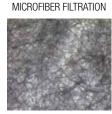
In addition to the filtration efficiency value during the Multipass test, other important features, such as filtration stability (β stability) and dirt holding capacity (DHC), are also tested.

Poor filtration stability is the cause of the filtering quality worsening as the filter life rises. Low dirt holding capacity causes a reduction in the life of the filter.

	1		
	11	1	l
17	1	П	

WIRE MESH FILTRATION





Filtration ISO Standard Comparison									
$B_{X(C)} > 1000$	$\beta_{\rm X} > 200$	MP Filtri							
IŠÓ 16889	ISO 4572	Filter media code							
5 μm _(c)	3 μm	A03							
7 μm _(C)	6 μm	A06							
10 μm _(C)	10 μm	A10							
16 μm _(C)	18 μm	A16							
21 μm _(c)	25 μm	A25							

(7) RECOMMENDED CONTAMINATION CLASSES

Any are the nature and the properties of fluids, they are inevitably subject to contamination. The level of contamination can be managed by using special components called filters.

Hydraulic components builders, knowing the problem of contamination, recommend the filtration level appropriate to the use of their products.

Example of recommended contamination levels for pressures below 140 bar.

Piston pumps						
with fixed flow rate	•					
Piston pumps						
with variable flow rate						
Vane pumps						
with fixed flow rate		•				
Vane pumps						
with variable flow			,			
Engines	•					
Hydraulic cylinders	•					
Actuators					•	
Test benches						•
Check valve	•					
Directional valves	•					
Flow regulating valves	•					
Proportional valves				•		
Servo-valves					•	
Flat bearings			•			
Ball bearings				•		
ISO 4406 CODE	20/18/15	19/17/14	18/16/13	17/15/12	16/14/11	15/13/10
Recommended	B _{21(c)}	B _{15(c)}	B _{10(c)}	B7(c)	B7(c)	₿5(c)
filtration $\beta x(c) \ge 1.000$	>1000	>1000	>1000	>1000	>1000	>1000
MP Filtri media code	A25	A16	A10	A06	A06	A03

The common classification of filters is determined by their position in the plant.

8 TYPES OF FILTERS

Suction filters

They are positioned before the pump and are responsible for protecting the pump from dirty contaminants. It also provides additional flow guidance to the pump suction line

Being subject to negligible working pressures are manufactured with simple and lightweight construction.

They are mainly produced with gross grade surface filtrations, mainly $60 \div 125 \,\mu m$. They can be equipped with a magnetic filter for retaining ferrous particles.

They are generally placed under the fluid head to take advantage of the piezometric thrust of the fluid and reduce the risk of cavitation.

There are two types of suction filters:

- IMMERSION FILTERS
 - Simple filter element screwed on the suction pipe
- FILTERS WITH CONTAINER
 - Container filters that are more bulky, but provide easier maintenance of the tank

Delivery (or Pressure) filters

They are positioned between the pump and most sensitive regulating and controlling components, such as servo valves or proportional valves, and are designed to ensure the class of contamination required by the components used in the circuit.

Being subjected to high working pressures are manufactured with more robust and articulated construction. In particular situations of corrosive environments or aggressive fluids can be made of stainless steel.

They are mainly produced with filtering depths of $3 \div 25 \,\mu\text{m}$.

They can be manufactured with in-line connections, with plate or flange connections or directly integrated into the circuit control blocks / manifolds. They can also be manufactured in duplex configuration to allow the contaminated section to be maintained even when the plant / system is in operation without interruption of the working cycle.

Return filters

They are positioned on the return line to the tank and perform the task of filtering the fluid from particles entering the system from the outside or generated by the wear of the components.

They are generally fixed to the reservoir (for this reason also called top tank mounted), positioned semi-immersed or completely immersed.

The positioning of the return filters must guarantee in all operating conditions that the fluid drainage takes place in immersed condition; this is to avoid creating foams in the tank that can cause malfunctions or cavitation in the pumps.

For the sizing of the return filters, account must be taken of the presence of accumulators or cylinders that can make the return flow considerably greater than the pump suction flow rate.

Being subject to contained working pressures are manufactured with simple and lightweight construction.

Normally it is possible to extract the filter element without disconnecting the filter from the rest of the system.

Combined filters

They are designed to be applied to systems with two or more circuits. They are commonly used in hydrostatic transmission machines where they have a dual filtration function of the return line and suction line of the hydrostatic transmission pump.

The filter is equipped with a valve that keeps the 0.5 bar pressure inside the filter. A portion of the fluid that returns to the tank is filtered by the return filter element, generally produced with absolute filtration, and returns to the transmission booster pump.

Only excess fluid returns to the tank through the valve.

The internal pressure of the filter and the absolute filtration help to avoid the cavitation phenomenon inside the pump.

Off-line filters

They are generally used in very large systems / plants, placed in a closed circuit independent from the main circuit. They remain in operation regardless of the operation of the main circuit and are crossed by a constant flow rate.

They can also be manufactured in duplex configuration to allow the contaminated section to be maintained even when the unit is in operation without interruption of the work cycle.

Venting filters

During the operation of the plants, the fluid level present in the reservoir changes continuously.

The result of this continuous fluctuation is an exchange of air with the outside environment.

The venting filter function, positioned on the tank, is to filter the air that enters the tank to compensate for fluid level variations.



9 FILTER SIZING PARAMETERS

The choice of the filter system for an hydraulic system is influenced by several factors.

It is necessary to consider the characteristics of the various components present in the plant and their sensitivity to contamination.

It is also necessary to consider all the tasks that the filter will have to do within the plant:

- FLUID PROTECTION FROM CONTAMINATION
- PROTECTION OF OLEODYNAMIC COMPONENTS SENSITIVE TO CONTAMINATION
- PROTECTION OF OLEODYNAMIC PLANTS FROM ENVIRONMENTAL WASTE
- PROTECTION OF OLEODYNAMIC PLANTS FROM CONTAMINATION CAUSED BY COMPONENTS' FAILURES

The advantages of proper positioning and sizing of the filters are

- MORE RELIABILITY OF THE SYSTEM
- LONGER LIFE OF THE FLUID COMPONENTS
- REDUCTION OF STOP TIME
- REDUCTION OF FAILURE CASUALITIES

Each hydraulic filter is described by general features that identify the possibility of use in different applications.

• MAXIMUM WORKING PRESSURE (Pmax)

The maximum working pressure of the filter must be greater than or equal to the pressure of the circuit section in which it will be installed.

PRESSURE DROP (ΔP)

The pressure drop depends on a number of factors, such as the working circuit temperature, the fluid viscosity, the filter element cleaning condition.

• WORKING TEMPERATURE (T)

The working temperature deeply affect the choice of materials. Excessively high or low temperatures may adversely affect the strength of the materials or the characteristics of the seals.

• FILTRATION EFFICIENCY (%) / FILTRATION RATIO (β_{x(c)})

Filtration efficiency is the most important parameter to consider when selecting a filter.

When choosing the filtration performances, the needs of the most sensitive components in the system must be considered.

FLUID TYPE

The type of fluid influences the choice of filters in terms of compatibility and viscosity. It is always mandatory to check the filterability.

PLACEMENT IN THE PLANT

The position of the filter in the system conditions the efficiency of all filter performances.

(10) APPLICABLE STANDARDS FOR FILTER DEVELOPMENT

In order to obtain unique criteria for development and verification of the filters performance, specific regulations for the filters and filter elements testing have been issued by ISO. These norms describe the target, the methodology, the conditions and the presentation methods for the test results.

ISO 2941

Hydraulic fluid power -- Filter elements -- Verification of collapse/burst pressure rating

This Standard describes the method for testing the collapse / burst resistance of the filter elements.

The test is performed by crossing the contaminated fluid filter element at a predefined flow rate. The progressive clogging of the filter element, determined by contamination, causes an increase in differential pressure.

ISO 2942

Hydraulic fluid power -- Filter elements -- Verification of fabrication integrity and determination of the first bubble point

This Standard describes the method to verify the integrity of the assembled filter elements.

It can be used to verify the quality of the production process or the quality of the materials by verifying the pressure value of the first bubble point.

ISO 2943

Hydraulic fluid power -- Filter elements -- Verification of material compatibility with fluids

This Standard describes the method to verify the compatibility of materials with certain hydraulic fluids.

The test is carried out by keeping the element (the material sample) immersed in the fluid under high or low temperature conditions for a given period of time and verifying the retention of the characteristics.

ISO 3723

Hydraulic fluid power -- Filter elements -- Method for end load test

This Standard describes the method for verifying the axial load resistance of the filter elements.

After performing the procedure described in ISO 2943, the designed axial load is applied to the filter element. To verify the test results, then the test described in ISO 2941 is performed.

ISO 3968

Hydraulic fluid power -- Filters -- Evaluation of differential pressure versus flow characteristics

This Standard describes the method for checking the pressure drop across the filter

The test is carried out by crossing the filter from a given fluid and by detecting upstream and downstream pressures.

Some of the parameters defined by the Standard are the fluid, the test temperature, the size of the tubes, the position of the pressure detection points.

ISO 16889

Hydraulic fluid power -- Filters -- Multi-pass method for evaluating filtration performance of a filter element

This Standard describes the method to check the filtration characteristics of the filter elements.

The test is performed by constant introduction of contaminant (ISO MTD). The characteristics observed during the test are the filtration efficiency and the dirty holding capacity related to the differential pressure.



18

ISO 23181

Hydraulic fluid power -- Filter elements -- Determination of resistance to flow fatigue using high viscosity fluid

This Standard describes the method for testing the fatigue resistance of the filter elements. The test is carried out by subjecting the filter to continuous flow variations, thus differential pressure, using a high viscosity fluid.

ISO 11170

Hydraulic fluid power -- Sequence of tests for verifying performance characteristics of filter elements

The Standard describes the method for testing the performance of filter elements. The protocol described by the regulations provides the sequence of all the tests described above in order to verify all the working characteristics (mechanical, hydraulic and filtration).

ISO 10771-1

Hydraulic fluid power -- Fatigue pressure testing of metal pressure-containing envelopes -- Test method

This Standard describes the method to check the resistance of the hydraulic components with pulsing pressure.

It can be applied to all metal components (excluding tubes) subject to cyclic pressure used in the hydraulic field.

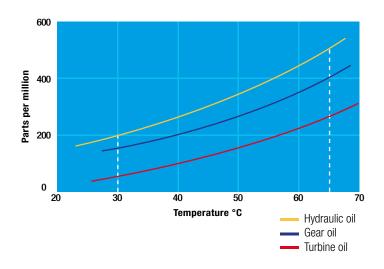
(11) WATER IN HYDRAULIC AND LUBRICATING FLUIDS

Water Content

In mineral oils and non aqueous resistant fluids water is undesirable. Mineral oil usually has a water content of 50-300 ppm (@40°C) which it can support without adverse consequences.

Once the water content exceeds about 300ppm the oil starts to appear hazy. Above this level there is a danger of free water accumulating in the system in areas of low flow. This can lead to corrosion and accelerated wear.

Similarly, fire resistant fluids have a natural water which may be different to mineral oil.



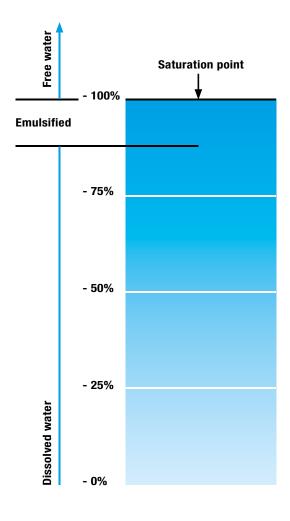
Saturation Levels

Since the effects of free (also emulsified) water is more harmful than those of dissolved water, water levels should remain well below the saturation point.

However, even water in solution can cause damage and therefore every reasonable effort should be made to keep saturation levels as low as possible. There is no such thing as too little water. As a guideline, we recommend maintaining saturation levels below 50% in all equipment.

TYPICAL WATER SATURATION LEVEL FOR NEW OILS Examples:

Hydraulic oil @ 30° C = 200 ppm = 100% saturation Hydraulic oil @ 65° C = 500 ppm = 100% saturation



WATER REMOVAL

Water is present everywhere, during storage, handling and servicing.

MP Filtri filter elements feature an absorbent media which protects hydraulic systems from both particulate and water contamination.

MP Filtri's filter element technology is available with inorganic microfiber media with a filtration rating 25 µm (therefore identified with media designation WA025), providing absolute filtration of solid particles to $B_{X(C)} = 1000$.

Absorbent media is made by water absorbent fibres which increase in size during the absorption process.

Free water is thus bonded to the filter media and completely removed from the system (it cannot even be squeezed out).

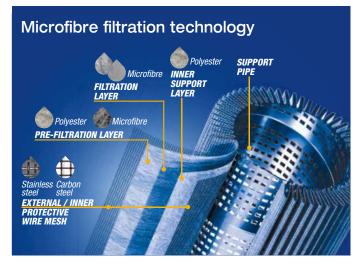


Fabric that absorbs water

Absorber media layer



The Filter Media has absorbed water



By removing water from your fluid power system, you can prevent such key problems as:

- corrosion (metal etching)
- loss of lubricant power
- accelerated abrasive wear in hydraulic components
- valve-locking
- bearing fatigue
- viscosity variance (reduction in lubricating properties)
- additive precipitation and oil oxidation
- increase in acidity level
- increased electrical conductivity (loss of dielectric strength)
- slow/weak response of control systems





For more details please refer to our dedicate brochure "WATER REMOVAL"

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(12) THE ANTI-STATIC FILTERS



zerospark is a specialist solution designed to solve the problem of electrostatic discharge inside hydraulic filters. Caused by the electrical charge build-up due to the passage of oil through the filters, this can result in damage to filter elements, oils and circuit components. It can even cause fire hazards in environments where flammable materials are present.

THE TRIBOELECTRIC EFFECT

The body with the most electronegativity strips electrons from the other, generating a build-up of a net negative charge on itself. The other body is charged by the same amount but with the opposite sign, giving rise to very high potential differences. These, if not dissipated, can give rise to electrostatic discharges.



1. Contact



2. Distance ≤ 10 mm





4. Electrostatic charged bodies







For more details please refer to our dedicate brochure "ZEROSPARK"

Scan or click me!





FILTER SIZING

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THE CORRECT FILTER SIZING HAS TO BE BASED ON THE TOTAL PRESSURE DROP DEPENDING ON THE APPLICATION.

FOR EXAMPLE, THE MAXIMUM TOTAL PRESSURE DROP ALLOWED BY A NEW AND CLEAN RETURN FILTER HAS TO BE IN THE RANGE 0.4 - 0.6 bar / 5.80 - 8.70 psi.

The pressure drop calculation is performed by adding together the value of the housing with the value of the filter element. The pressure drop Δpc of the housing is proportional to the fluid density (kg/dm³/lb/ft³).

The filter element pressure drop Δpe is proportional to its viscosity (mm²/s / SUS), the corrective factor Y have to be used in case of an oil viscosity different than 30 mm²/s (cSt) / 150 SUS.

Sizing data for single filter element, head at top

 Δpc = Filter housing pressure drop [bar / psi]

 Δpe = Filter element pressure drop [bar / psi]

Y = Corrective factor Y (see correspondent table), depending on the filter type, on the filter element size, on the filter element length and on the filter media

Q = flow rate (l/min - gpm)

V1 reference oil viscosity = 30 mm²/s (cSt) /150 SUS

V2 = operating oil viscosity in mm²/s (cSt) / SUS

Filter element pressure drop calculation with an oil viscosity different than 30 mm²/s (cSt) / 150 SUS

International system:

 $\Delta pe = Y : 1000 \times Q \times (V2:V1)$

Imperial system:

 $\Delta pe = Y : 17.2 \times Q \times (V2:V1)$

 Δp Tot. = $\Delta pc + \Delta pe$

Verification formula

 Δp Tot. $\leq \Delta p$ max allowed

Maximum total pressure drop (Δp max) allowed by a new and clean filter

Filter family	Δp max				
	[bar]	[psi]			
Suction	0.08 bar	1.15 psi			
Return	0.50 bar	7.25 psi			
Return - Suction (*)	1.50 bar	22.00 psi			
Low & Medium Pressure/Duplex	0.70 bar	10.15 psi			
High Pressure Pressure/Duplex	1.50 bar	22.00 psi			
Stainless Steel	1.50 bar	22.00 psi			
ATEX	1.50 bar	22.00 psi			

^(*)The suction flow rate should not exceed 30% of the return flow rate

Filter pressure drop calculation example

Application data:

Selected filter: tank top return filter - MPT110 series with bypass valve and G 1 1/4" inlet connection.

Selected filter element: MF100 length 4

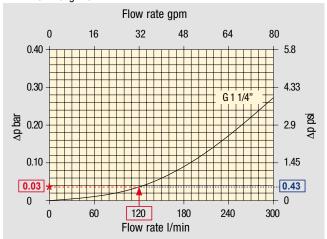
Required filtration efficiency = $25 \mu m$ absolute filtration with microfibre

Pressure Pmax = 10 bar / 145.03 psi Flow rate Q = 120 l/min / 31.7 gpm Viscosity V2 = 46 mm²/s (cSt) / 216 SUS Oil density = 0.86 kg/dm^3 / 53.68 lb/ft^3

Calculation:

 $\Delta pc = 0.03 \, bar / 0.43 \, psi$ (see graphic below)

MPT 110 - Length 3 - 4

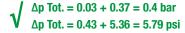


Filter housings Δp pressure drop.

The curves are plotted using mineral oil with density of 0.86 kg/dm 3 in compliance with ISO 3968. Δp varies proportionally with density.

Filter element				lute filt i H Series	Nomi	inal filtr N Series			
Туре		A03	A06	A10	A16	A25	P(00)10	P(00)25	M(00)25 M(00)60 M(00)90
Return filte	rs					V			
		74.00	50.08	20.00	16.00	9.00	6.43	5.51	4.40
MF 020	2	29.20	24.12	8.00	7.22	5.00	3.33	2.85	2.00
020	3	22.00	19.00	6.56	5.33	4.33	1.68	1.44	1.30
MF 030 MFX 030	1	74.00	50.08	20.00	16.00	9.00	6.43	5.51	3.40
	1	28.20	24.40	8.67	8.17	6.88	4.62	3.96	1.25
MF 100	2	17.33	12.50	6.86	5.70	4.00	3.05	2.47	1.10
MFX 100	3	10.25	9.00	3.65	3.33	2.50	1.63	1.32	0.96
-	4	6.10	5.40	2.30	2.20	2.00	1.19	0.96	0.82

 $\Delta pe = (2.00: 1000) \times 120 \times (46: 30) = 0.37 \text{ bar}$ $\Delta pe = (2.00: 17.2) \times 32 \times (216: 150) = 5.36 \text{ psi}$



The selection is correct because the total pressure drop value is inside the admissible range for top tank return filters.

In case the max allowed total pressure drop is not verified, it is necessary to repeat the calculation changing the filter and/or filter element length/size.



SUCTION FILTERS

Filter element		Nominal filtration Filter element △P Series : A - C					
Туре	Length	P0010	P0025	M0025	M0060	M0090	M0250
SMC 250	10	0.65	0.20	0.10	0.08	0.05	0.03
SSC 503	10	-	-	0.17	0.11	0.11	0.11
SSC 504	10	-	-	0.11	0.08	0.08	0.08
SSC 505	10	-	-	0.23	0.18	0.18	0.18
SSC 510	10	-	-	0.18	0.14	0.14	0.14
SSC 535	10	-	-	0.08	0.05	0.05	0.05
SSC 540	10	-	-	0.05	0.04	0.04	0.04
FEX 060	10	4.58	3.22	1.02	0.89	0.63	0.63
FEX UOU	20	1.97	1.38	0.62	0,45	0.29	0.29
FEX 110	10	1.33	1.12	0.22	0.18	0.14	0.14
ΓΕΛ 11U	20	0.90	0.76	0.15	0.10	0.09	0.09

RETURN FILTERS

Reference oil viscosity 30 mm²/s

Filter eleme	nt	Absolute filtration Filter element ΔP Series: H						Nominal filtration Filter Element ΔP Series: N		
Туре	Length	A03	A06	A10	A16	A25	P10	P25	M25 - M60 - M90	
	1	74.00	50.08	20.00	16.00	9.00	6.43	5.51	4.40	
MF 020	2	29.20	24.12	8.00	7.22	5.00	3.33	2.85	2.00	
	3	22.00	19.00	6.56	5.33	4.33	1.68	1.44	1.30	
MFX 030 MF 030	1	74.00	50.08	20.00	16.00	9.00	6.43	5.51	3.40	
	1	28.20	24.40	8.67	8.17	6.88	4.62	3.96	1.25	
MF 100	2	17.33	12.50	6.86	5.70	4.00	3.05	2.47	1.10	
MFX 100	3	10.25	9.00	3.65	3.33	2.50	1.63	1.32	0.96	
	4	6.10	5.40	2.30	2.20	2.00	1.19	0.96	0.82	
MF 180	1	3.67	3.05	1.64	1.56	1.24	1.18	1.06	0.26	
MFX 180	2	1.69	1.37	0.68	0.54	0.51	0.43	0.39	0.12	
MF 190 MFX 190	2	1.69	1.37	0.60	0.49	0.44	0.35	0.31	0.11	
	1	3.20	2.75	1.39	1.33	1.06	0.96	0.87	0.22	
MF 400 MFX 400	2	2.00	1.87	0.88	0.85	0.55	0.49	0.45	0.13	
X 100	3	1.90	1.60	0.63	0.51	0.49	0.39	0.35	0.11	
MF 750 MFX 750	1	1.08	0.84	0.49	0.36	0.26	0.21	0.19	0.06	
MLX 250	2	3.00	3.04	1.46	1.25	1.17	_	_	M25	
	-	0.00	0.01	11.10	1120	1117			0.20	
MLX 660	2	1.29	1.26	0.52	0.44	0.38	-	-	M25 0.10	
CU 025		78.00	48.00	28.00	24.00	9.33	9.33	8.51	1.25	
CU 040		25.88	20.88	10.44	10.00	3.78	3.78	3.30	1.25	
CU 100		15.20	14.53	5.14	4.95	2.00	2.00	0.17	1.10	
CU 250		3.25	2.55	1.55	1.35	0.71	0.71	0.59	0.25	
CU 630		1.96	1.68	0.85	0.72	0.24	0.42	0.36	0.09	
CU 850		1.06	0.84	0.42	0.33	0.17	0.17	0.13	0.04	

TO BE CONTINUED >>



Corrective factor Y to be used for the filter element pressure drop calculation. The values depend to the filter size and length and to the filter media.

FILTER SIZING Corrective factor

RETURN FILTERS

Filter eleme	nt		Absolute filtration Filter element ΔP Series: H				Nominal filtration Filter Element ΔP Series: N		
Туре	Length	A03	A06	A10	A16	A25	P10	P25	M25 - M60 - M90
									M25
MD OFO	2	3.61	4.08	1.81	1.71	1.35	-	-	0.55
MR 250	4	2.10	1.70	1.14	0.77	0.53	-	-	0.60
	1	19.00	17.00	6.90	6.30	4.60	2.94	2.52	1.60
	2	11.70	10.80	4.40	4.30	3.00	2.94	2.52	1.37
MR 100	3	7.80	6.87	3.70	3.10	2.70	2.14	1.84	1.34
	4	5.50	4.97	2.60	2.40	2.18	1.72	1.47	1.34
	5	4.20	3.84	2.36	2.15	1.90	1.60	1.37	1.34
	1	5.35	4.85	2.32	1.92	1.50	1.38	1.20	0.15
MR 250	2	4.00	3.28	1.44	1.10	1.07	0.96	0.83	0.13
IVIN 230	3	2.60	2.20	1.08	1.00	0.86	0.77	0.64	0.12
	4	1.84	1.56	0.68	0.56	0.44	0.37	0.23	0.11
	1	3.10	2.48	1.32	1.14	0.92	0.83	0.73	0.09
	2	2.06	1.92	0.82	0.76	0.38	0.33	0.27	0.08
MR 630	3	1.48	1.30	0.60	0.56	0.26	0.22	0.17	0.08
	4	1.30	1.20	0.48	0.40	0.25	0.21	0.16	0.08
	5	0.74	0.65	0.30	0.28	0.13	0.10	0.08	0.04
	1	0.60	0.43	0.34	0.25	0.13	0.12	0.09	0.03
MR 850	2	0.37	0.26	0.23	0.21	0.11	0.08	0.07	0.03
IVIII UUU	3	0.27	0.18	0.17	0.17	0.05	0.04	0.04	0.02
	4	0.23	0.16	0.13	0.12	0.04	0.03	0.03	0.02

RETURN / SUCTION FILTERS

Filter elemen	t	Absolute filtration				
Туре	Length	A10	A16	A25		
RSX 116	1	5.12	4.33	3.85		
NOV 110	2	2.22	1.87	1.22		
DOV 405	1	2.06	1.75	1.46		
RSX 165 RSX 166	2	1.24	1.05	0.96		
110/1/100	3	0.94	0.86	0.61		

Filter element						ute filtration nent ∆P Series: I	N			
Туре	Length	A03	A03 A06 A10 A16 A25 P10 P25 M25 - M60 - M							
	1	16.25	15.16	8.75	8.14	5.87	2.86	2.65	0.14	
011440	2	12.62	10.44	6.11	6.02	4.16	1.60	1.49	0.12	
CU 110	3	8.57	7.95	5.07	4.07	2.40	1.24	1.15	0.11	
	4	5.76	4.05	4.05	2.36	1.14	0.91	0.85	0.05	

LOW & MEDIUM PRESSURE FILTERS

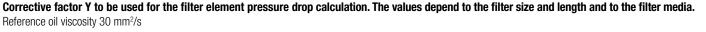
Filter element		Absolute filtration Filter Element ΔP Series: N - W					Nominal filtration Filter Element ΔP Series: N		
Туре	Length	A03	A06	A10	A16	A25	P10	P25	M25
	1	16.25	15.16	8.75	8.14	5.87	2.86	2.65	0.14
CU 110	2	12.62	10.44	6.11	6.02	4.15	1.60	1.49	0.12
00 110	3	8.57	7.95	5.07	4.07	2.40	1.24	1.15	0.11
	4	5.76	4.05	2.80	2.36	1.14	0.91	0.85	0.05
	1	5.30	4.80	2.00	1.66	1.32	0.56	0.43	0.12
CU 210	2	3.44	2.95	1.24	1.09	0.70	0.42	0.35	0.09
	3	2.40	1.70	0.94	0.84	0.54	0.33	0.23	0.05
	016	7.95	7.20	3.00	2.49	1.98	0.84	0.65	0.18
DN	025	5.00	4.53	1.89	1.57	1.25	0.53	0.41	0.11
	040	3.13	2.66	1.12	0.98	0.63	0.38	0.32	0.08
	2	3.14	2.55	1.46	1.22	0.78	0.75	0.64	0.19
	3	2.15	1.70	0.94	0.78	0.50	0.40	0.34	0.10
CU 400	4	1.60	1.28	0.71	0.61	0.40	0.34	0.27	0.08
	5	1.00	0.83	0.47	0.34	0.20	0.24	0.19	0.06
	6	0.82	0.58	0.30	0.27	0.17	0.22	0.18	0.105
CU 900	1	0.86	0.63	0.32	0.30	0.21	-	-	0.05
011.050	2	1.03	0.80	0.59	0.40	0.26	-	-	0.05
CU 950	3	0.44	0.40	0.27	0.18	0.15	-	-	0.02
MR 630	7	0.88	0.78	0.36	0.34	0.16	0.12	0.96	0.47

HIGH PRESSURE FILTERS

Filter element			Nominal filtration Filter El. ΔP Series: N				
Туре	Length	A03	A06	A10	A16	A25	M25
	1	332.71	250.07	184.32	152.36	128.36	-
HP 010	2	220.28	165.56	74.08	59.13	37.05	-
HP 011	3	123.24	92.68	41.48	33.08	20.72	-
	4	77.76	58.52	28.37	22.67	16.17	-
	2	70.66	53.20	25.77	20.57	14.67	4.90
HP 039	3	36.57	32.28	18.00	13.38	8.00	2.90
	4	26.57	23.27	12.46	8.80	5.58	2.20
	1	31.75	30.30	13.16	12.3	7.29	1.60
UD 050	2	24.25	21.26	11.70	9.09	4.90	1.40
HP 050 HPX 050	3	17.37	16.25	8.90	7.18	3.63	1.25
111 X 030	4	12.12	10.75	6.10	5.75	3.08	1.07
	5	7.00	6.56	3.60	3.10	2.25	0.80
	1	58.50	43.46	23.16	19.66	10.71	1.28
HP 065	2	42.60	25.64	16.22	13.88	7.32	1.11
	3	20.50	15.88	8.18	6.81	3.91	0.58
	1	20.33	18.80	9.71	8.66	4.78	2.78
HP 135	2	11.14	10.16	6.60	6.38	2.22	1.11
	3	6.48	6.33	3.38	3.16	2.14	1.01
UD 150	1	17.53	15.91	7.48	6.96	5.94	1.07
HP 150 HPX 150	2	8.60	8.37	3.54	3.38	3.15	0.58
ULY 190	3	6.53	5.90	2.93	2.79	2.12	0.49

TO BE CONTINUED >>





FILTER SIZING Corrective factor

HIGH PRESSURE FILTERS

Filter element			Nominal filtration Filter El. ΔP Series: N				
Туре	Length	A03	A06	A10	A16	A25	M25
	1	10.88	9.73	5.02	3.73	2.54	1.04
HP 320	2	4.40	3.83	1.75	1.48	0.88	0.71
NP 320	3	2.75	2.11	1.05	0.87	0.77	0.61
	4	2.12	1.77	0.98	0.78	0.55	0.47
	1	4.44	3.67	2.30	2.10	1.65	0.15
	2	3.37	2.77	1.78	1.68	1.24	0.10
HP 500	3	2.22	1.98	1.11	1.09	0.75	0.08
	4	1.81	1.33	0.93	0.86	0.68	0.05
	5	1.33	1.15	0.77	0.68	0.48	0.04
	1	3.65	2.95	2.80	1.80	0.90	0.38
HP 325	2	2.03	1.73	1.61	1.35	0.85	0.36
	3	1.84	1.42	1.32	1.22	0.80	0.35

Filter element		Absolute filtration Filter Element ΔP Series: S - H - U							
Туре	Length	A03	A06	A10	A16	A25			
	1	424.58	319.74	235.17	194.44	163.78			
HP 010	2	281.06	211.25	94.35	75.45	47.26			
HP 011	3	130.14	97.50	43.63	34.82	21.81			
	4	109.39	82.25	36.79	29.37	18.40			
	2	73.00	57.00	28.00	24.00	17.20			
HP 039	3	40.90	36.33	21.88	18.80	11.20			
	4	31.50	28.22	17.22	9.30	6.70			
	1	47.33	34.25	21.50	20.50	14.71			
IID OFO	2	29.10	25.95	10.04	10.90	5.88			
HP 050 HPX 050	3	20.85	19.50	10.68	8.61	4.36			
111 X 030	4	14.55	12.90	7.32	6.90	3.69			
	5	9.86	9.34	6.40	4.80	2.50			
	1	29.16	25.33	13.00	12.47	5.92			
HP 135	2	14.28	11.04	7.86	7.90	4.44			
	3	8.96	7.46	4.89	4.16	3.07			
	1	13.00	12.19	6.80	6.40	3.32			
HP 320	2	6.45	5.31	3.01	2.89	1.73			
HF 320	3	4.13	3.14	1.90	1.78	1.17			
	4	3.17	2.71	1.80	1.70	1.10			
	1	9.70	8.81	4.55	4.47	2.80			
	2	5.46	4.63	2.88	2.68	2.20			
HP 500	3	3.90	3.74	2.22	2.07	1.53			
	4	3.10	2.84	1.56	1.53	1.02			
	5	1.93	1.83	1.14	1.08	0.69			

STAINLESS STEEL HIGH PRESSURE FILTERS

Filter element			Nominal filtration Filter El. ∆P Series: N				
Туре	Length	A03	A06	A10	A16	A25	M25
	1	332.71	250.07	184.32	152.36	128.36	-
HP 010	2	220.28	165.56	74.08	59.13	37.05	-
HP 011	3	123.24	92.68	41.48	33.08	20.72	-
	4	77.76	58.52	28.37	22.67	16.17	-
	2	70.66	53.20	25.77	20.57	14.67	4.90
HP 039	3	36.57	32.28	18.00	13.38	8.00	2.90
	4	26.57	23.27	12.46	8.80	5.58	2.20
	1	31.75	30.30	13.16	12.3	7.29	1.60
	2	24.25	21.26	11.70	9.09	4.90	1.40
HP 050	3	17.37	16.25	8.90	7.18	3.63	1.25
	4	12.12	10.75	6.10	5.75	3.08	1.07
	5	7.00	6.56	3.60	3.10	2.25	0.80
	1	20.33	18.80	9.71	8.66	4.78	2.78
HP 135	2	11.14	10.16	6.60	6.38	2.22	1.11
	3	6.48	6.33	3.38	3.16	2.14	1.01

Filter element		Absolute filtration Filter Element ΔP Series: S - H - U							
Туре	Length	A03	A06	A10	A16	A25			
	1	424.58	319.74	235.17	194.44	163.78			
HP 010	2	281.06	211.25	94.35	75.45	47.26			
HP 011	3	130.14	97.50	43.63	34.82	21.81			
	4	109.39	82.25	36.79	29.37	18.40			
	2	73.00	57.00	28.00	24.00	17.20			
HP 039	3	40.90	36.33	21.88	18.80	11.20			
	4	31.50	28.22	17.22	9.30	6.70			
	1	47.33	34.25	21.50	20.50	14.71			
	2	29.10	25.95	10.04	10.90	5.88			
HP 050	3	20.85	19.50	10.68	8.61	4.36			
	4	14.55	12.90	7.32	6.90	3.69			
	5	9.86	9.34	6.40	4.80	2.50			
	1	29.16	25.33	13.00	12.47	5.92			
HP 135	2	14.28	11.04	7.86	7.90	4.44			
	3	8.96	7.46	4.89	4.16	3.07			

FILTER SIZING Corrective factor

FILTERS FOR POTENTIALLY EXPLOSIVE ATMOSPHERE

Filter element			Nominal filtration Filter El. ΔP Series: N				
Туре	Length	A03	A06	A10	A16	A25	M25
	1	332.71	250.07	184.32	152.36	128.36	-
HP 010	2	220.28	165.56	74.08	59.13	37.05	-
HP 011	3	123.24	92.68	41.48	33.08	20.72	-
	4	77.76	58.52	28.37	22.67	16.17	-
	2	70.66	53.20	25.77	20.57	14.67	4.90
HP 039	3	36.57	32.28	18.00	13.38	8.00	2.90
	4	26.57	23.27	12.46	8.80	5.58	2.20
	1	31.75	30.30	13.16	12.3	7.29	1.60
	2	24.25	21.26	11.70	9.09	4.90	1.40
HPX 050	3	17.37	16.25	8.90	7.18	3.63	1.25
	4	12.12	10.75	6.10	5.75	3.08	1.07
	5	7.00	6.56	3.60	3.10	2.25	0.80
	1	20.33	18.80	9.71	8.66	4.78	2.78
HP 135	2	11.14	10.16	6.60	6.38	2.22	1.11
	3	6.48	6.33	3.38	3.16	2.14	1.01
	1	17.53	15.91	7.48	6.96	5.94	1.07
HP 150	2	8.60	8.37	3.54	3.38	3.15	0.58
	3	6.53	5.90	2.93	2.79	2.12	0.49

Filter element		Absolute filtration Filter Element ΔP Series: S - H - U							
Туре	Length	A03	A06	A10	A16	A25			
	1	424.58	319.74	235.17	194.44	163.78			
HP 010	2	281.06	211.25	94.35	75.45	47.26			
HP 011	3	130.14	97.50	43.63	34.82	21.81			
	4	109.39	82.25	36.79	29.37	18.40			
	2	73.00	57.00	28.00	24.00	17.20			
HP 039	3	40.90	36.33	21.88	18.80	11.20			
	4	31.50	28.22	17.22	9.30	6.70			
	1	47.33	34.25	21.50	20.50	14.71			
	2	29.10	25.95	10.04	10.90	5.88			
HPX 050	3	20.85	19.50	10.68	8.61	4.36			
	4	14.55	12.90	7.32	6.90	3.69			
	5	9.86	9.34	6.40	4.80	2.50			
	1	29.16	25.33	13.00	12.47	5.92			
HP 135	2	14.28	11.04	7.86	7.90	4.44			
	3	8.96	7.46	4.89	4.16	3.07			

Corrective factor Y to be used for the filter element pressure drop calculation. The values depend to the filter size and length and to the filter media.



Filters sizing software

The web-based software program will allow you to select the most suitable MP Filtri's Filters, in accordance with your process design requirements.

The program will automatically check your input design process prior to propose you the acceptable solutions and create an output in PDF report style format.

The MP Filtri Selection Tool software program is easy to use with a flexible fast design method and provides improved layout formats with full descriptions.

The web-based tool is available at MP Filtri website at following link: https://www.mpfiltri.com/tools/

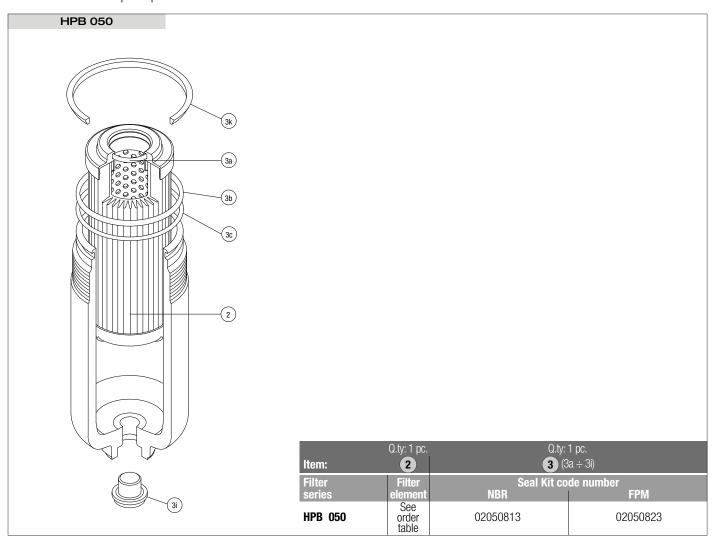
The related, complete user guide is available as Manual and downloadable from the "Download" section of MP Filtri website, as well as scanning the following QR code

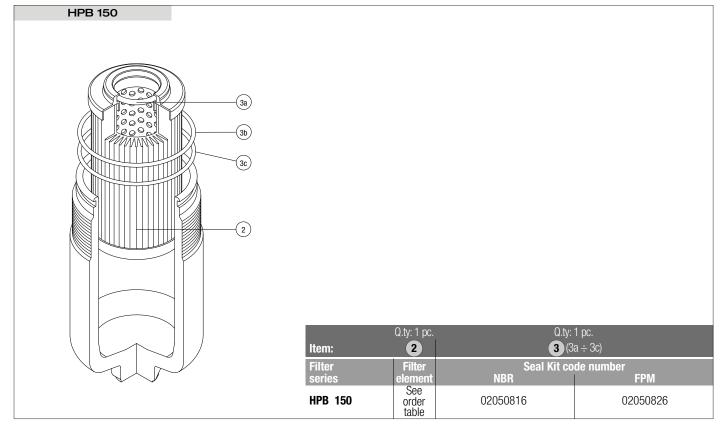


Scan or click me!



Order number for spare parts







Stainless steel high pressure filters are used as process filters to protect individual valves or the entire hydraulic circuit from contamination as per ISO 4406.

6 versions are available with operating pressures ranging from 320 bar up to 1000 bar.

A range of products is available to resolve all filter mounting problems, in the following configurations:

- FZP In-line pressure filter with threaded mount
- FZH In-line pressure filter with threaded mount for higher pressure
- FZX In-line pressure filter with threaded mount up to 1000 bar
- FZB Manifold side mounting
- FZM Manifold top mounting
- FZD Duplex pressure filter for continuous operation requirements

FZ stainless steel filters are specifically designed for applications in the:

- Process engineering
- Water hydraulics
- Offshore technology
- Marine technology
- High pressure hydraulics
- Any application in harsh or aggressive environment



For the proper calculation see pag. 22





Stainless steel high pressure filters



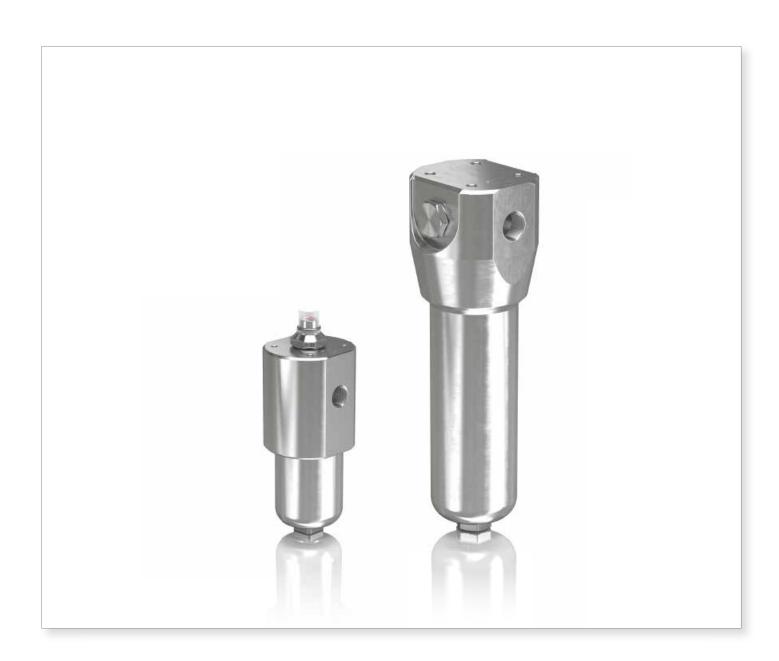
FZP	page	613
FZH		623
FZX		633
FZM		641
FZB		649
FZD		657
INDICATORS		728





FZP series

Maximum working pressure up to 42 Mpa (420 bar) - Flow rate up to 160 l/min



INSTALLATION, SERVICE AND MAINTENANCE MANUAL AND SAFETY INSTRUCTIONS





Please scan or click the QR codes to get updated electronic version of the related document.





FZP039

FZP136

For all the QR codes: Scan or click me!



GENERAL INFORMATION

Description

Technical data

Stainless steel high pressure filters

Maximum working pressure up to 42 Mpa (420 bar) Flow rate up to 160 I/min

FZP is a range of stainless steel high pressure filter for protection of sensitive components in high pressure hydraulic systems placed in difficult environmental conditions.

They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- 1 1/4" female threaded connections, for a maximum flow rate of 160 I/min
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Low collapse filter element with external support "R", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters provided with the bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters not provided with the bypass valve
- High collapse filter element "U", for use with aggressive fluids
- Visual, electrical and electronic differential clogging indicators

Common applications:

- Off-shore equipment
- Water filtration systems
- Systems with strong or corrosive environmental conditions
- Systems with corrosive fluids

Filter housing materials

- Head: AISI 316L
- Housing: AISI 316L
- Bypass valve: AISI 316L

Seals

- Standard NBR series A (-25 °C to +110 °C)
- Optional FPM series V (-20 °C to +120 °C)
- Optional MFQ series F (-50 °C to +120 °C)

Bypass valve

Opening pressure 6 bar ±10%

Temperature

From -50 °C to +120 °C

Note

FZP filters are provided for vertical mounting

Δp element type

Fluid flow through the filter element from OUT to IN

Microfibre filter elements - series R: 20 bar.

Element series "R":

- End cap: Polyamide
- Core tube: Tinned steel
- External/Internal support: Wire mesh Epox painted
- Media/Support/Pre-filter: Microfibre/Syntetic

Microfibre filter elements - series S: 210 bar.

Element series "S":

- End cap: Tinned steel
- Core tube: Tinned steel
- External support: Wire mesh Epox painted
- Internal support: Wire mesh Stainless steel
- Media/Support/Pre-filter: Microfibre/Syntetic

Stainless Steel Microfibre filter elements series U: 210 bar.

Flement series "U":

- End cap: Stainless steel
- Core tube: Stainless steel
- External support: Stainless steel
- Internal support: Stainless steel
- Media/Support/Pre-filter: Microfibre/Syntetic

Weights [kg] and volumes [dm³]

Filter series	Weights [kg]						Volumes [dm³]				
	Length						Length				
FZP 039		-	4.5	5.1	5.6			-	0.19	0.26	0.34
FZP 136		8.3	10.2	11.5	-			0.45	0.78	1.00	-



Flow rates [I/min]

			Filter elem	ent design	- R Series			Filter eleme	ent design -	S-U Series	
Filter series	Length	A03	A06	A10	A16	A25	A03	A06	A10	A16	A25
	2	19	25	43	50	59	19	23	41	45	55
FZP 039	3	34	37	53	62	74	31	34	48	52	66
	4	42	46	63	72	81	38	41	55	71	78
	1	63	67	102	108	136	47	53	87	89	127
FZP 136	2	95	100	122	123	159	81	95	113	115	138
	3	122	124	148	150	160	106	116	135	141	151

Maximum flow rate for a complete stainless steel high pressure filter with a pressure drop $\Delta p = 1.5$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

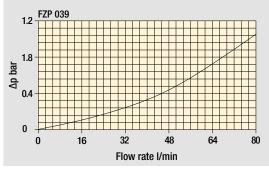
You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

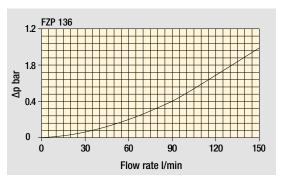
Hydraulic symbols

Filter series	Style S	Style B	Style T	Style D	Style V	Style Z
FZP 039	•	•	•	•	•	•
FZP 136	•	•	-	-	-	-
	OUT TO THE PROPERTY OF THE PRO	OUT TO THE PROPERTY OF THE PRO	OUT TO THE PROPERTY OF THE PRO	OUT T D.I.	OUT TO THE PART OF	OUT TO THE PART OF

Pressure drop

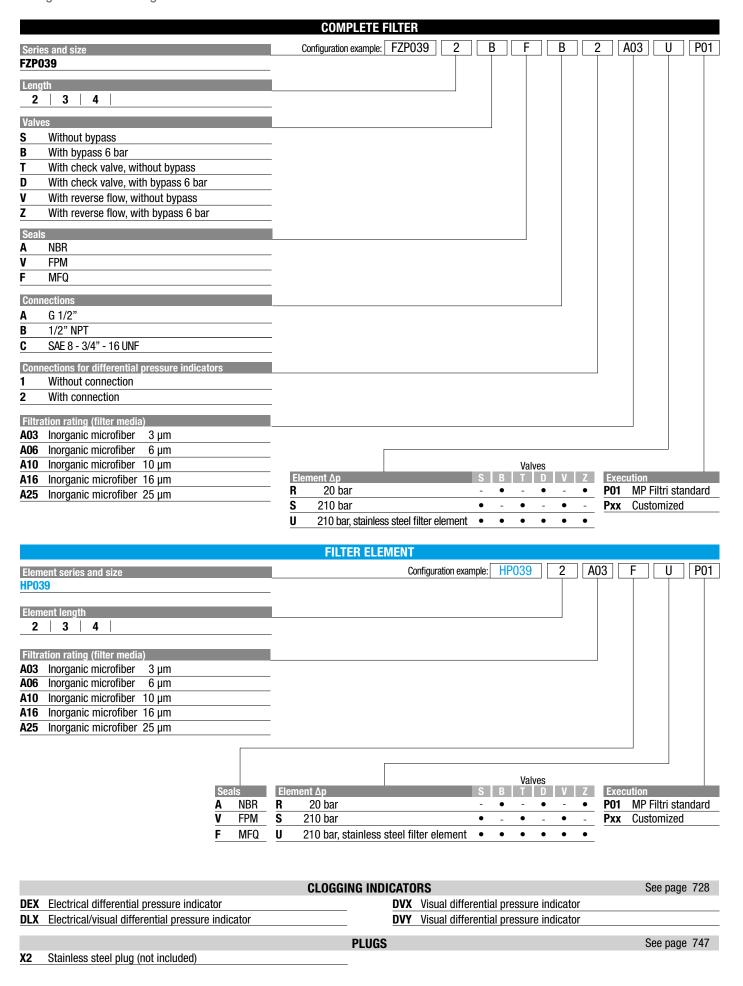
Filter housings Δp pressure drop

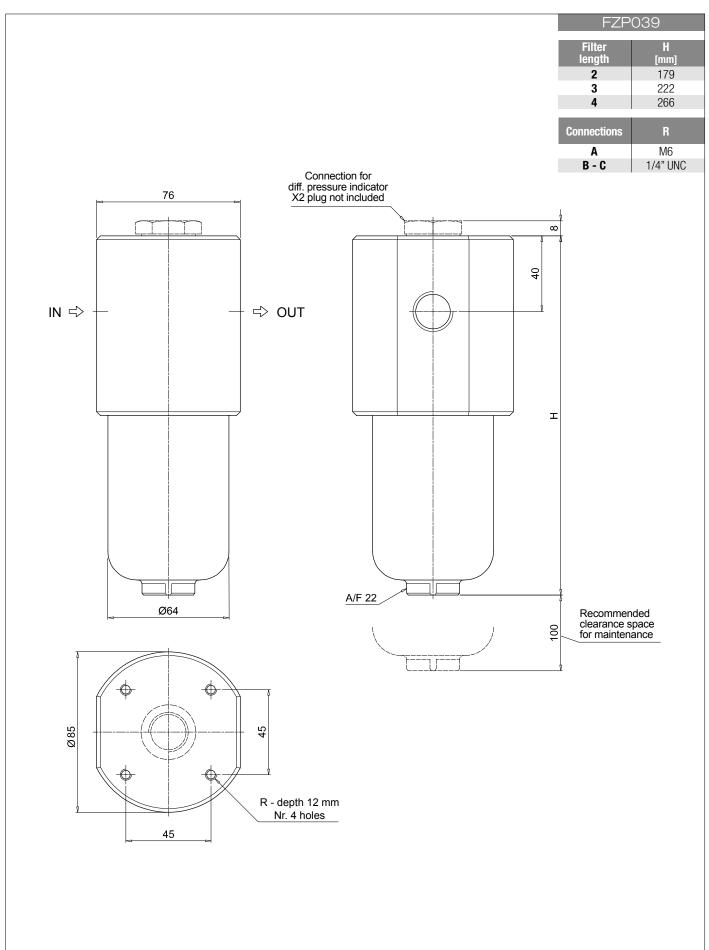




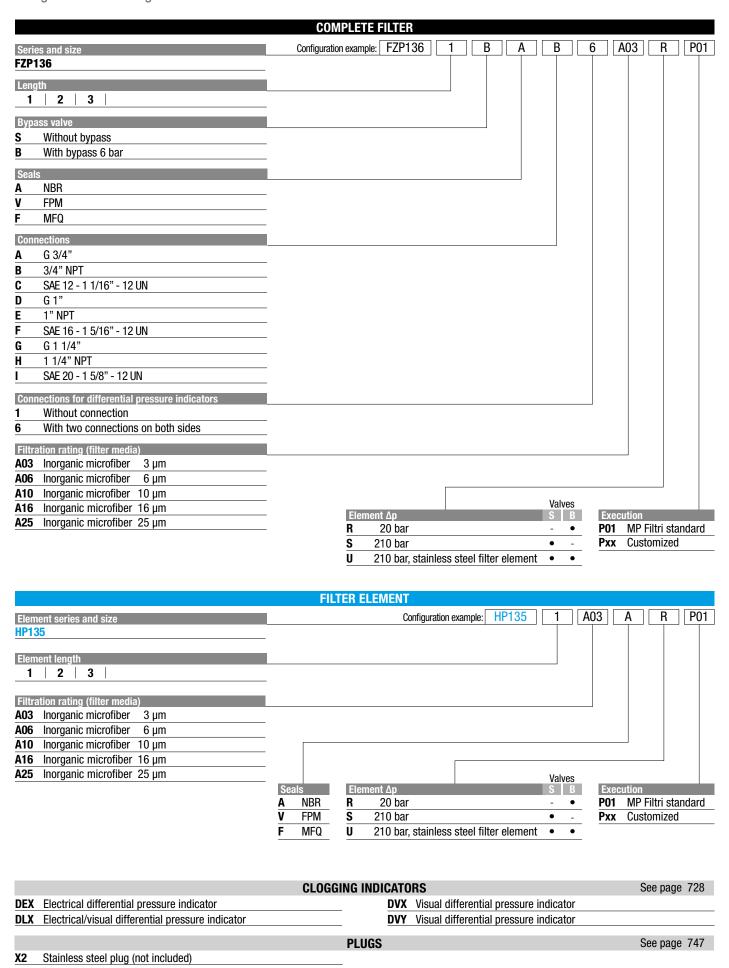
The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

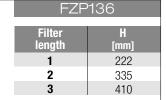




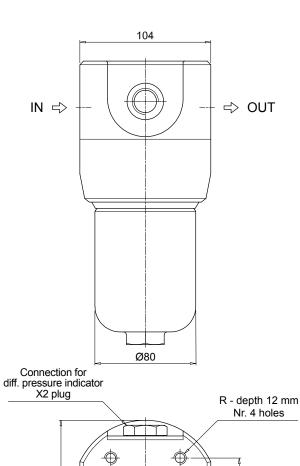


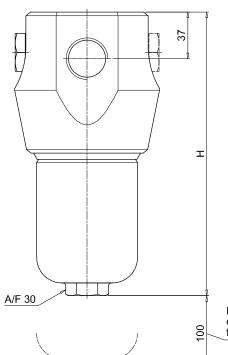






Connections	R
Α	M10
B - C	3/8" UNC
D	M10
E-F	3/8" UNC
G	M10
H - I	3/8" UNC





Recommended clearance space for maintenance

The position of the X2 plug is reversible

55

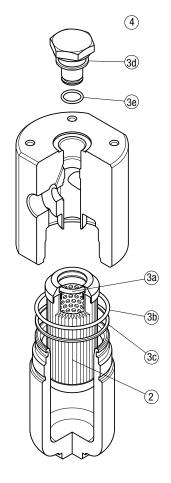
Ø115

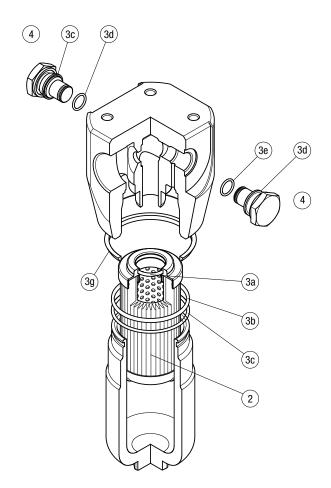
55

Connection for diff. pressure indicator X2 plug not included

Order number for spare parts







	Q.ty: 1 pc.		1 pc.	Q.ty: 1 pc.		
Item:	2		3 (3a ÷ 3g)	4		
Filter	Filter	Seal Kit co	de number	Indicator cor	nnection plug	
series	element	NBR	FPM	NBR	FPM	
FZP 039	See order	02050299	02050300	X2H	X2V	
FZP 136	table	02050636	02050637	/\ZII	/\ZV	

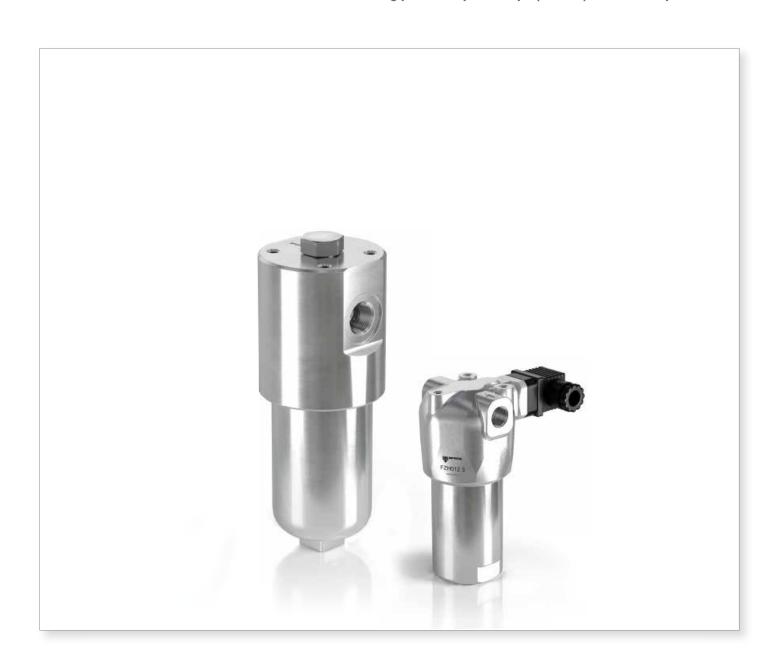






FZH series

Maximum working pressure up to 70 Mpa (700 bar) - Flow rate up to 80 l/min



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FZH040

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FZH012

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FZH GENERAL INFORMATION

Description

Technical data

Stainless steel high pressure filters

In-line

Maximum working pressure up to 80 Mpa (700 bar) Flow rate up to 80 l/min

FZH is a range of stainless steel high pressure filter for protection of sensitive components in high pressure hydraulic systems placed in difficult environmental conditions.

They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- 1/2" female threaded connections, for a maximum flow rate of 80 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- -Low collapse filter element "N", for use with filters provided with bypass valve
- High collapse filter element "H", for use with filters not provided with bypass valve
- Low collapse filter element with external support "R", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters provided with the bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters not provided with the bypass valve
- High collapse filter element "U", for use with aggressive fluids
- Visual, electrical and electronic differential clogging indicators

Common applications:

- Off-shore equipment
- Water filtration systems
- Systems with strong or corrosive environmental conditions
- Systems with corrosive fluids

Filter housing materials

- Head: AISI 316L
- Housing: AISI 316L
- Bypass valve: AISI 316L

Seals

- Standard NBR series A (-25 °C to +110 °C)
- Optional FPM series V (-20 °C to +120 °C)
- Optional MFQ series F (-50 °C to +120 °C)

Bypass valve

Opening pressure 6 bar ±10%

Temperature

From -50 °C to +120 °C

Note

FZH filters are provided for vertical mounting

Δp element type

Fluid flow through the filter element from OUT to IN

Microfibre filter elements - series N-R: 20 bar.

Element series "N - R":

- End cap: Polyamide
- Core tube: Tinned steel
- External/Internal support: Wire mesh Epox painted
- Media/Support/Pre-filter: Microfibre/Syntetic

Microfibre filter elements - series H-S: 210 bar.

Element series "H - S":

- End cap: Tinned steel
- Core tube: Tinned steel
- External support: Wire mesh Epox painted
- Internal support: Wire mesh Stainless steel
- Media/Support/Pre-filter: Microfibre/Syntetic

Stainless Steel Microfibre filter elements series U: 210 bar.

Element series "U":

- End cap: Stainless steel
- Core tube: Stainless steel
- External support: Stainless steel
- Internal support: Stainless steel
- Media/Support/Pre-filter: Microfibre/Syntetic

Weights [kg] and volumes [dm³]

Filter series	Weights [kg]						Volumes [dm³]				
	Length						Length				4
FZH 012		2.1	2.2	2.7	3.3			0.10	0.12	0.15	0.20
FZH 040		-	4.5	5.1	5.6			-	0.19	0.26	0.34

Flow rates [I/min]

			Filter elem	ent design	- N Series		Filter element design - H-U Series				
Filter series	Length	A03	A06	A10	A16	A25	A03	A06	A10	A16	A25
	1	4	6	8	9	11	3	5	6	7	9
FZH 012	2	7	9	17	20	26	5	7	14	17	23
rzn uiz	3	11	14	25	27	32	11	14	24	27	32
	4	17	20	29	31	34	13	16	26	29	33

				Filter element design - S-U Series							
Filter series	Length	A03	A06	A10	A16	A25	A03	A06	A10	A16	A25
	2	19	25	43	50	59	19	23	41	45	55
FZH 040	3	34	37	53	62	74	31	34	48	52	66
	4	42	46	63	72	81	38	41	55	71	78

Maximum flow rate for a complete stainless steel high pressure filter with a pressure drop $\Delta p = 1.5$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

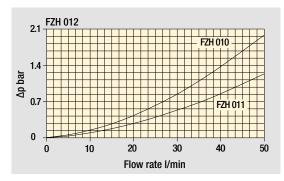
You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

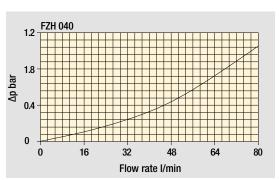
Hydraulic symbols

Filter series	Style S	Style B	Style T	Style D	Style V	Style Z
FZH 012	•	•	-	-	•	•
FZH 040	•	•	•	•	•	•
	OUT D.I.	OUT TO THE PROPERTY OF THE PRO	OUT TO THE PROPERTY OF THE PRO	OUT T D.I.	OUT D.I. IN	OUT TO THE PART OF

Pressure drop

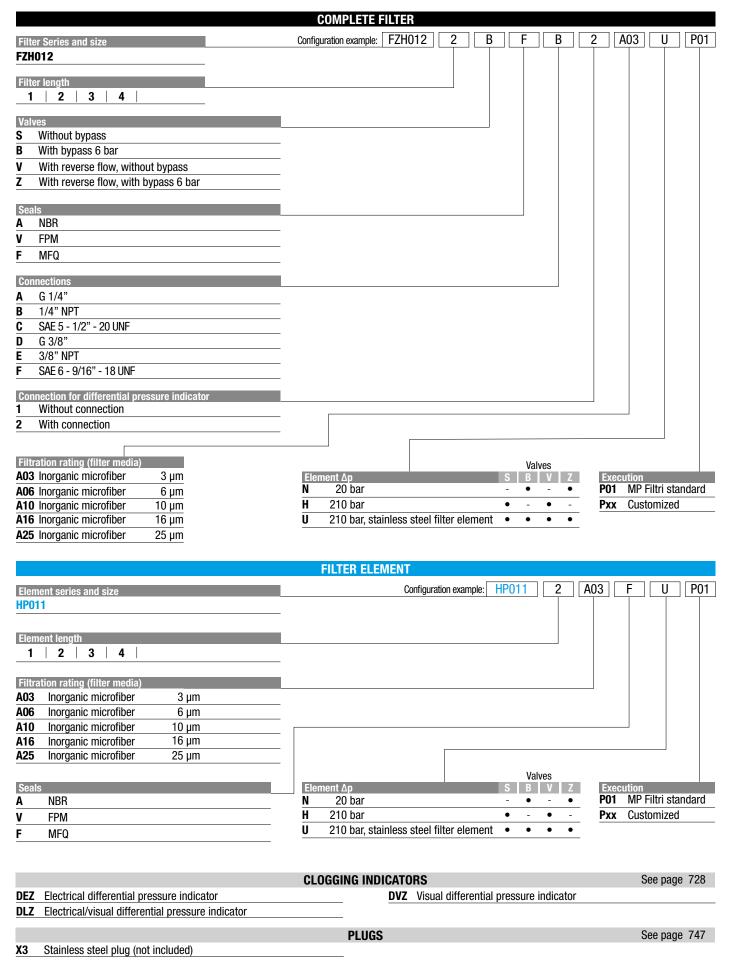
Filter housings Δp pressure drop





The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

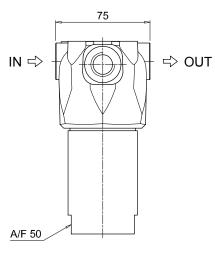


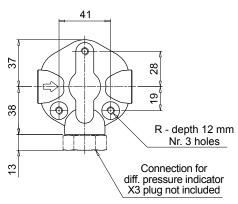


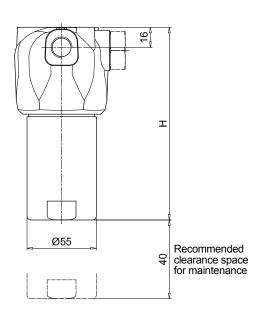
FZH012

Filter length	H [mm]
1	93
2	104
3	154
4	204

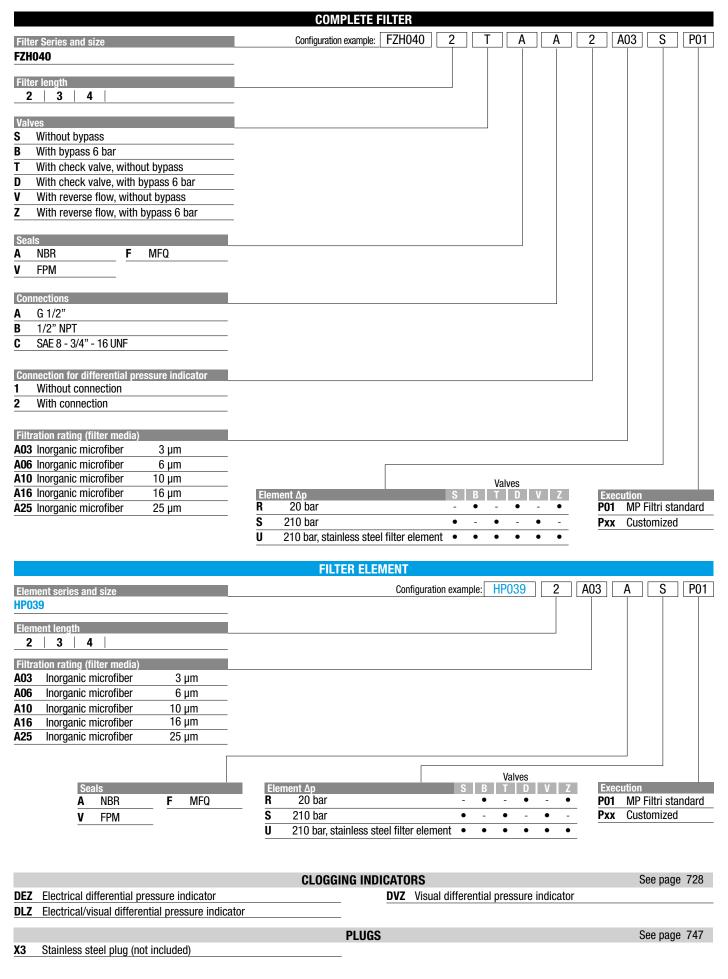
Connections	R
Α	M6
B - C	1/4" UNC
D	M6
E-F	1/4" UNC

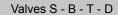


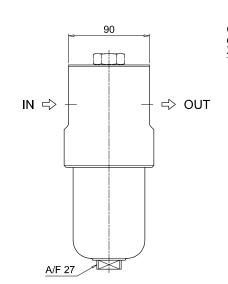










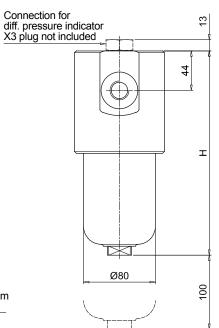


56

Ø100

R - depth 12 mm Nr. 4 holes

20



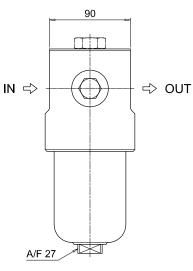
FZH040

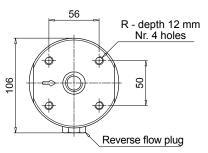
Filter length	H [mm]
2	204
3	247
4	291

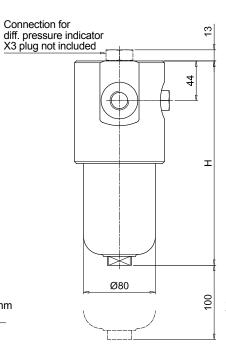
Connections	R
Α	M10
В	3/8" UNC
C	3/8" UNC

Recommended clearance space for maintenance

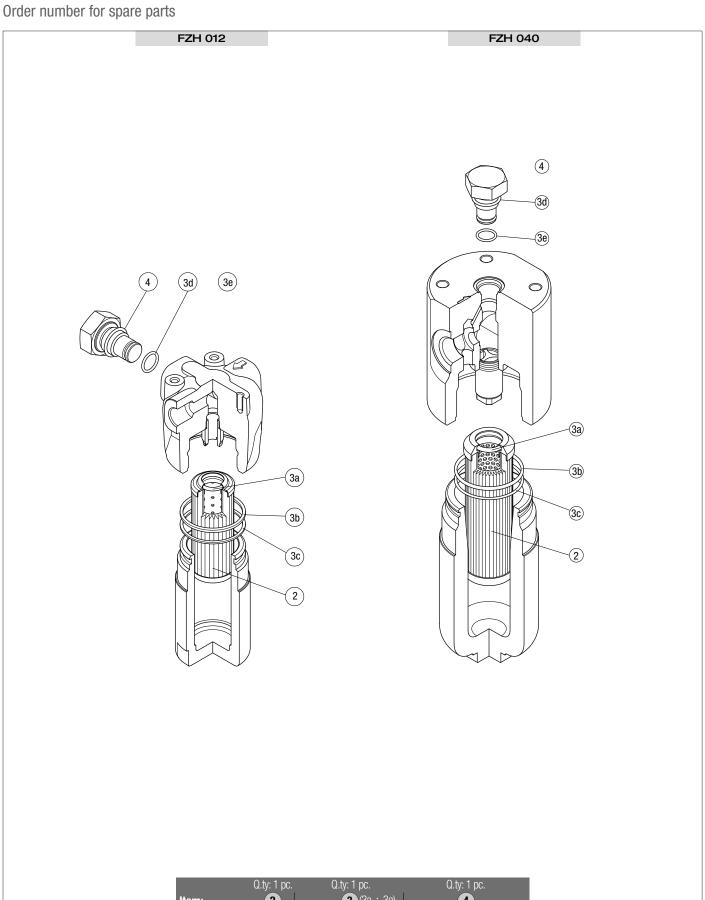
Valves V - Z







Recommended clearance space for maintenance



Item:	2		3 (3a ÷ 3e)	Q.ty.	1 μc.	
Filter series	Filter element		de number FPM	Indicator cor NBR	nection plug FPM	
FZH 012	See order			X2H	X2V	
FZH 040	table	02050860	02050861	۸۷۲۱	//_V	





FZX series

Maximum working pressure up to 100 MPa (1000 bar) - Flow rate up to 10 l/min



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Description

Technical data

Maximum working pressure up to 100 Mpa (1000 bar) Flow rate up to 10 l/min

FZX is a range of stainless steel high pressure filter for protection of sensitive components in high pressure hydraulic systems placed in difficult environmental conditions.

They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- -Female threaded connections up to 1/2", for a maximum flow rate of 10 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- High collapse filter element "H"
- High collapse filter element "U", for use with aggressive

Common applications:

- Off-shore equipment
- Water filtration systems
- Systems with strong or corrosive environmental conditions
- Systems with corrosive fluids

Filter housing materials

- Head: AISI 316L
- Housing: AISI 316L

Seals

- Standard NBR series A (-25 °C to +110 °C)
- Optional FPM series V (-20 °C to +120 °C)
- Optional MFQ series F (-50 °C to +120 °C)

Temperature

From -50 °C to +120 °C

Note

FZX filters are provided for vertical mounting

Δp element type

Fluid flow through the filter element from OUT to IN

Microfibre filter elements - series H: 210 bar.

- Element series "H":
- End cap: Polyamide
- Core tube: Stainless steel
- External support: Wire mesh Epox painted
- Internal support: Wire mesh Stainless steel
- Media/Support/Pre-filter: Microfibre/Syntetic

Stainless Steel Microfibre filter elements series U: 210 bar.

Element series "U":

- End cap: Stainless steel
- Core tube: Stainless steel
- External support: Stainless steel
- Internal support: Stainless steel
- Media/Support/Pre-filter: Microfibre/Syntetic

Weights [kg] and volumes [dm³]

Filter series			Weight	Weights [kg]			Volumes [dm³]					
	Length						Length					
FZX 011		-	-	6.5	-			-	-	0.15	-	





Flow rates [I/min]

		Filter element design - H-U Series							
Filter series	Length	A03 A06 A10	A16	A25					
FZX 011	3	1.57 1.63 1.73	1.74	1.77					

Maximum flow rate for a complete stainless steel high pressure filter with a pressure drop $\Delta p = 1.5$ bar.

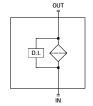
The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

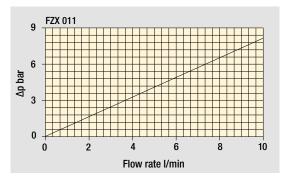
Hydraulic symbols

Filter series	Style S
FZX 011	•



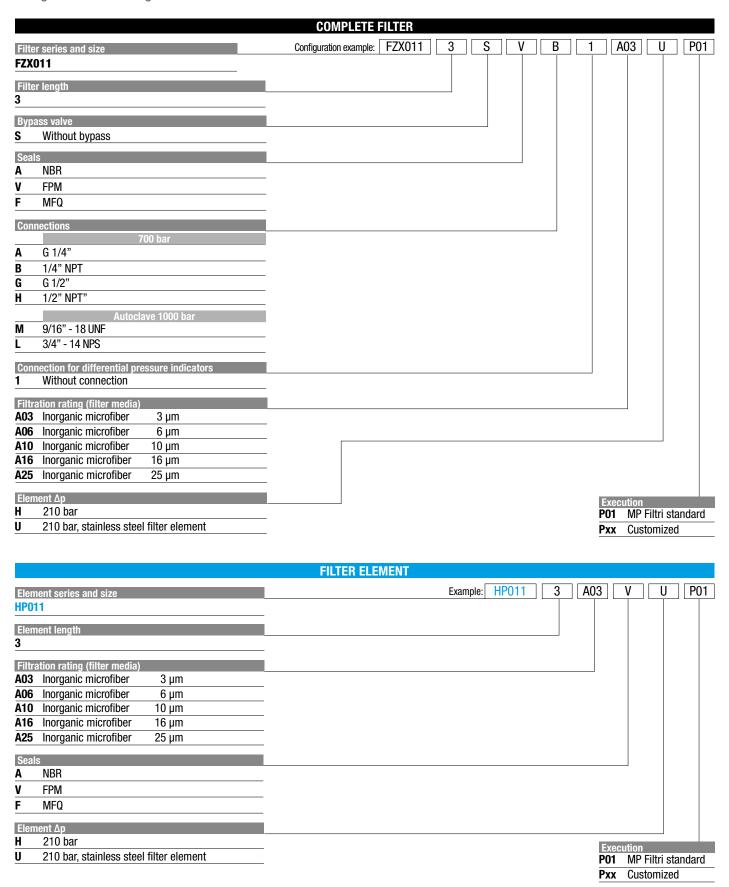
Pressure drop

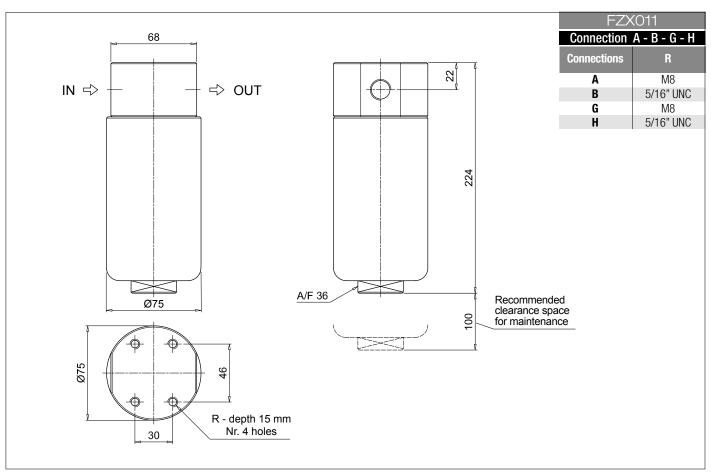
Filter housings Δp pressure drop

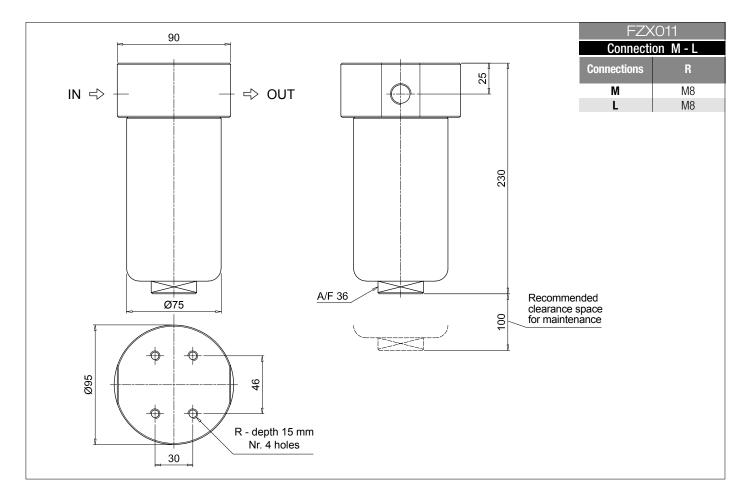


The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. ∆p varies proportionally with density.



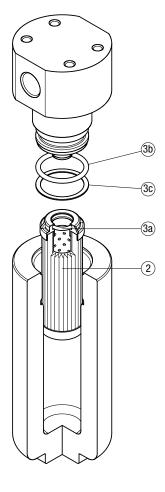






Order number for spare parts





	Q.ty: 1 pc.		Q.ty: 1 pc.				
Item:	2	3 (3a ÷ 3c)					
Filter series	Filter element		Seal Kit code number NBR FPM MFO				
FZX 011	See order table	02050643	02050644	02050646			









FZM series

Maximum working pressure up to 32 Mpa (320 bar) - Flow rate up to 70 l/min



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FZM GENERAL INFORMATION

Description

Technical data

Stainless steel high pressure filters

Manifold

Maximum working pressure up to 32 Mpa (320 bar) Flow rate up to 70 l/min

FZM is a range of stainless steel high pressure filter for protection of sensitive components in high pressure hydraulic systems placed in difficult environmental conditions.

They are directly connected to the top of the manifold, through the proper flanged interface.

Available features:

- Manifold connections up to Ø15 mm, for a maximum flow rate of 70 l/min
- ISO 4401 CETOP 3 and CETOP 5 interface, for direct mounting on the CETOP valves.
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Low collapse filter element with external support "R", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters provided with the bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters not provided with the bypass valve
- High collapse filter element "U", for use with aggressive fluids
- Visual, electrical and electronic differential clogging indicators

Common applications:

- Off-shore equipment
- Water filtration systems
- Systems with strong or corrosive environmental conditions
- Systems with corrosive fluids

Filter housing materials

- Head: AISI 316L
- Housing: AISI 316L
- Bypass valve: AISI 316L

Seals

- Standard NBR series A (-25 °C to +110 °C)
- Optional FPM series V (-20 °C to +120 °C)
- Optional MFQ series F (-50 °C to +120 °C)

Bypass valve

Opening pressure 6 bar ±10%

Temperature

From -50 °C to +120 °C

Note

FZM filters are provided for vertical mounting

Δp element type

Fluid flow through the filter element from OUT to IN

Microfibre filter elements - series R: 20 bar.

Element series "R":

- End cap: Polyamide
- Core tube: Tinned steel
- External/Internal support: Wire mesh Epox painted
- Media/Support/Pre-filter: Microfibre/Syntetic

Microfibre filter elements - series S: 210 bar.

Element series "S":

- End cap: Tinned steel
- Core tube: Tinned steel
- External support: Wire mesh Epox painted
- Internal support: Wire mesh Stainless steel
- Media/Support/Pre-filter: Microfibre/Syntetic

Stainless Steel Microfibre filter elements series U: 210 bar.

Element series "U":

- End cap: Stainless steel
- Core tube: Stainless steel
- External support: Stainless steel
- Internal support: Stainless steel
- Media/Support/Pre-filter: Microfibre/Syntetic

Weights [kg] and volumes [dm³]

Filter series	Weights [kg]						Volumes [dr	n³]		
	Length					Length				4
FZM 039		-	5.0	5.6	6.1		-	0.19	0.26	0.34

Flow rates [I/min]

					Filter eleme	ent design -	S-U Series				
Filter series	Length	A03	A06	A10	A16	A25	A03	A06	A10	A16	A25
	2	19	25	41	47	54	19	23	39	43	51
FZM 039	3	33	36	50	56	65	30	33	45	49	60
	4	41	44	58	64	70	37	39	51	63	68

Maximum flow rate for a complete stainless steel high pressure filter with a return drop $\Delta p = 1.5$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

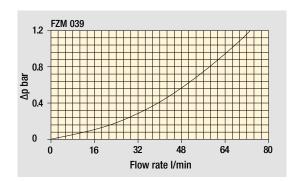
You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

Hydraulic symbols

Filter series	Style S	Style B
FZM 039	•	•
	оит Т	оит Т
	D.I.	D.I.
	± IN	± IN

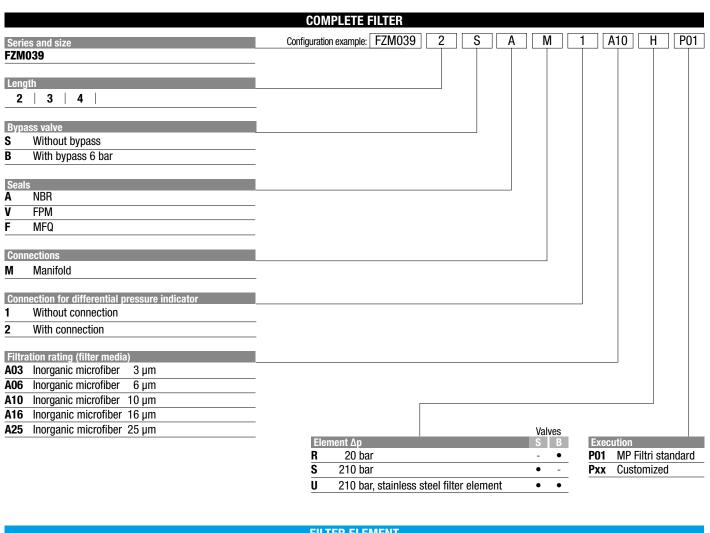
Pressure drop

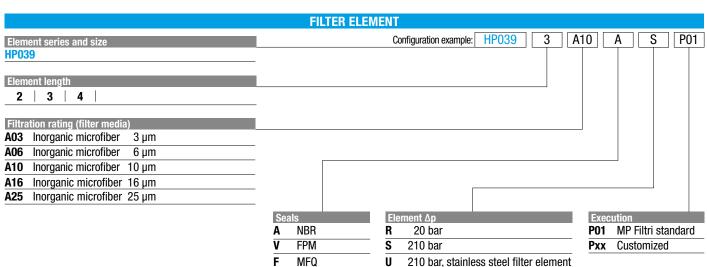
Filter housings Δp pressure drop



The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.



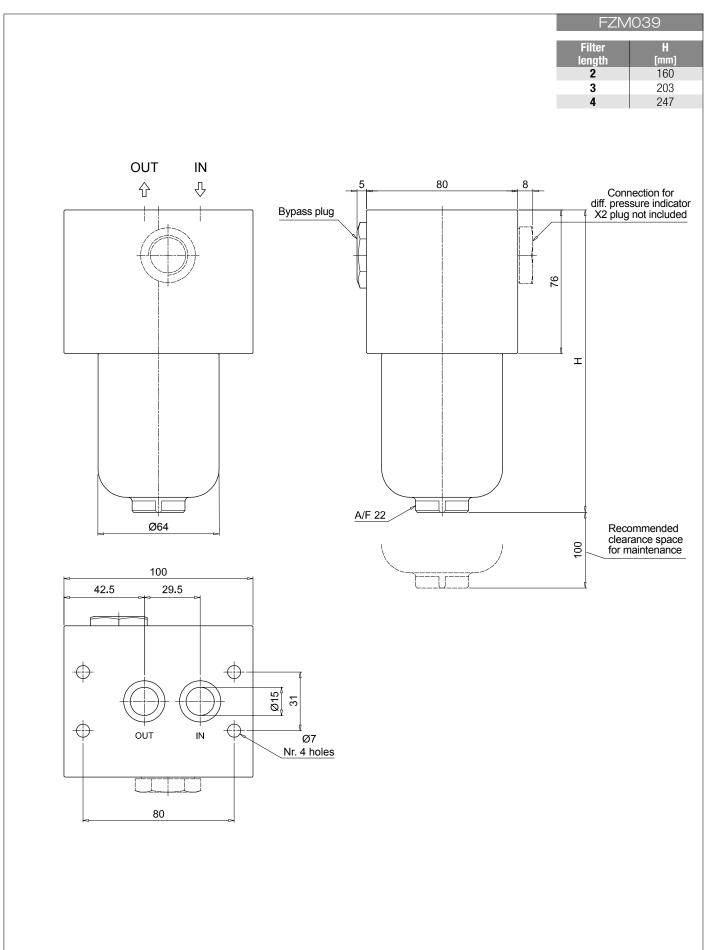




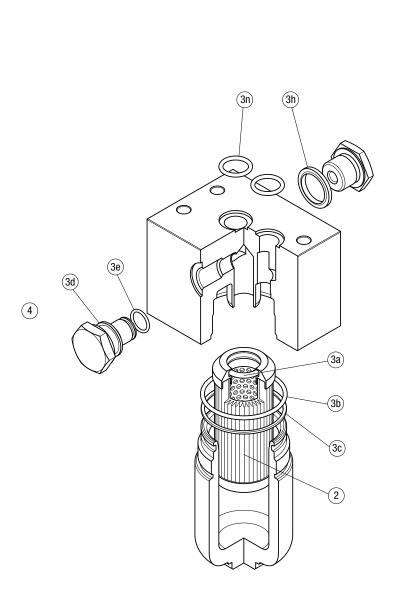
	RS	See page 728			
DEX	Electrical differential pressure indicator	_	DVX	Visual differential pressure indicator	
DLX	Electrical/visual differential pressure indicator	_	DVY	Visual differential pressure indicator	
		PLUGS			See page 747
X2	Stainless steel plug (not included)	_			

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Order number for spare parts



FZM 039

	Q.ty: 1 pc.	Q.ty:	1 pc.	Q.ty: 1 pc.		
Item:	2	3	(3a ÷ 3n)	4		
Filter series	Filter element		Seal Kit code number NBR FPM		nnection plug FPM	
FZM 039	See order table	02050651	02050652	X2H	X2V	







FZB series

Maximum working pressure up to 32 Mpa (320 bar) - Flow rate up to 70 l/min



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FZB GENERAL INFORMATION

Description

Technical data

Stainless steel high pressure filters

Manifold

Maximum working pressure up to 32 Mpa (320 bar) Flow rate up to 70 l/min

FZB is a range of stainless steel high pressure filter for protection of sensitive components in high pressure hydraulic systems placed in difficult environmental conditions.

They are directly connected to the side of the manifold, through the proper flanged interface.

Available features:

- Manifold connections up to Ø16 mm, for a maximum flow rate of 70 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Low collapse filter element with external support "R", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters provided with the bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters not provided with the bypass valve
- High collapse filter element "U", for use with aggressive fluids
- Visual, electrical and electronic differential clogging indicators

Common applications:

- Off-shore equipment
- Water filtration systems
- Systems with strong or corrosive environmental conditions
- Systems with corrosive fluids

Filter housing materials

- Head: AISI 316L
- Housing: AISI 316L
- Bypass valve: AISI 316L

Seals

- Standard NBR series A (-25 °C to +110 °C)
- Optional FPM series V (-20 °C to +120 °C)
- Optional MFQ series F (-50 °C to +120 °C)

Bypass valve

Opening pressure 6 bar ±10%

Temperature

From -50 °C to +120 °C

Note

FZB filters are provided for vertical mounting

Δp element type

Fluid flow through the filter element from OUT to IN

Microfibre filter elements - series R: 20 bar.

Element series "R":

- End cap: Polyamide
- Core tube: Tinned steel
- External/Internal support: Wire mesh Epox painted
- Media/Support/Pre-filter: Microfibre/Syntetic

Microfibre filter elements - series S: 210 bar.

Element series "S":

- End cap: Tinned steel
- Core tube: Tinned steel
- External support: Wire mesh Epox painted
- Internal support: Wire mesh Stainless steel
- Media/Support/Pre-filter: Microfibre/Syntetic

Stainless Steel Microfibre filter elements series U: 210 bar.

Element series "U":

- End cap: Stainless steel
- Core tube: Stainless steel
- External support: Stainless steel
- Internal support: Stainless steel
- Media/Support/Pre-filter: Microfibre/Syntetic

Weights [kg] and volumes [dm3]

Filter series		Weights [kg]						Volumes [dm³]				
	Length						Length					
FZB 039		-	4.6	5.2	5.7			-	0.19	0.26	0.34	

Flow rates [I/min]

		Filte	Filter element design - R Series					Filter element design - S Series					Filter element design - U Series			
Filter series	Length	A03	A06	A10	A16	A25	A03	A06	A10	A16	A25	A03	A06	A10	A16	A25
	2	18	23	39	44	52	18	22	37	40	48	18	22	37	40	48
FZB 039	3	31	33	47	54	65	28	31	43	46	84	28	31	43	46	84
	4	38	41	56	63	71	34	36	48	62	68	34	36	48	62	68

Maximum flow rate for a complete stainless steel high pressure filter with a pressure drop $\Delta p = 1.5$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

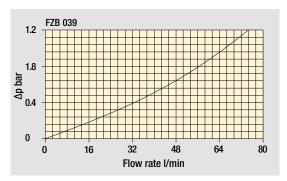
You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

Hydraulic symbols

Filter series	Style S	Style B	Style T	Style D
FZB 039	•	•	•	•
	оит	оит	оцт	ошт
	D.I.		D.I.	
	<u> </u>	' ∐N	' <u>±</u> IN	' ≟ IN

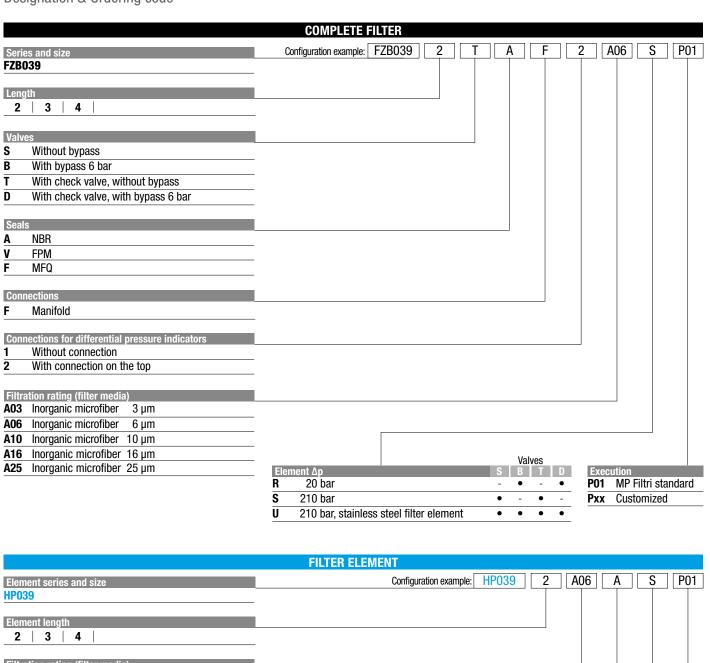
Pressure drop

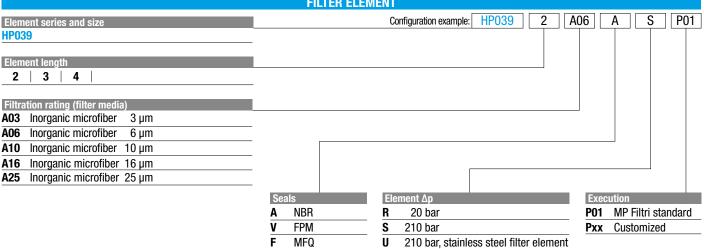
Filter housings Δp pressure drop



The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

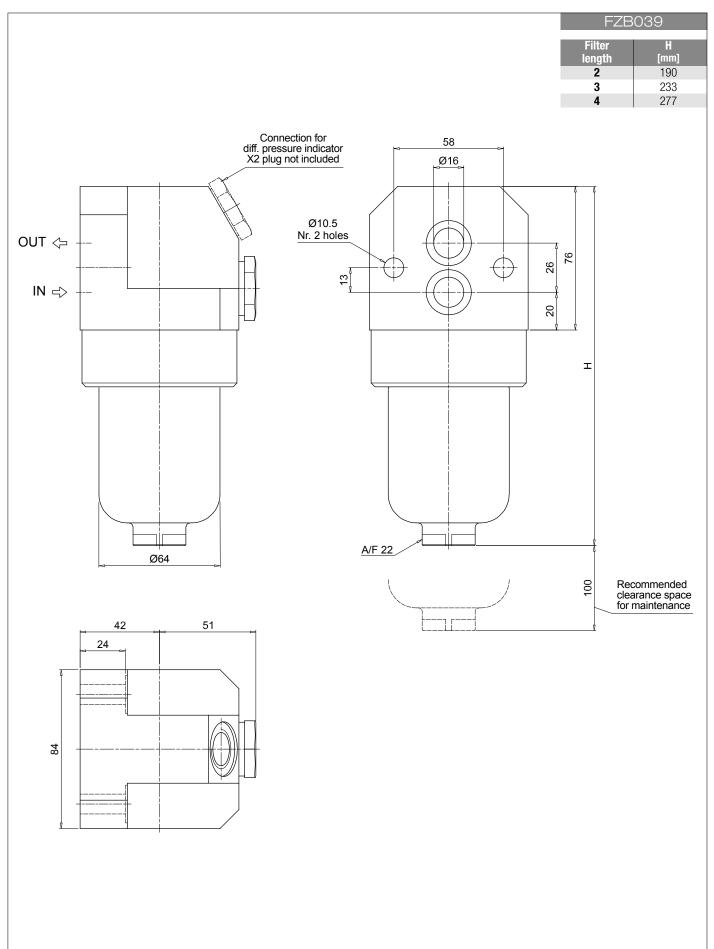






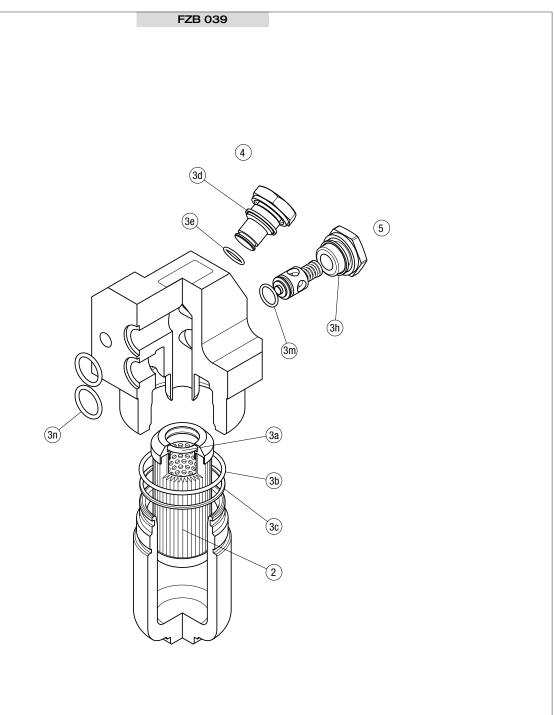
	CLOGGING INDICATORS See page 728						
DEX	Electrical differential pressure indicator	_	DVX	Visual differential pressure indicator			
DLX	Electrical/visual differential pressure indicator	_	DVY	Visual differential pressure indicator			
		PLUGS			See page 747		
X2	Stainless steel plug (not included)	_					

Dimensions



FZB SPARE PARTS

Order number for spare parts



	Q.ty: 1 pc.	Q.ty:	Q.ty: 1 pc.		1 pc.	Q.ty: 1 pc.			
Item:	2	3 (3a ÷ 3n)		4	1	5			
Filter series	Filter element	Seal Kit co NBR	de number FPM	Indicator connection plug NBR FPM		Bypass asse NBR	mbly / plug FPM		
FZB 039	See order table	02050647	02050648	X2H	X2V	02001286	02001295		

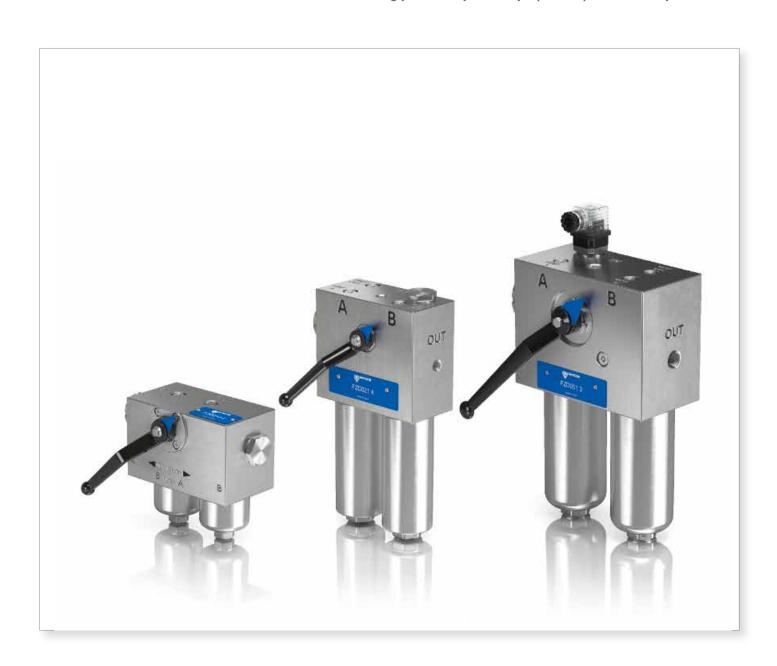






FZD series

Maximum working pressure up to 35 Mpa (350 bar) - Flow rate up to 60 l/min



INSTALLATION, SERVICE AND MAINTENANCE MANUAL AND SAFETY INSTRUCTIONS

Please scan or click the QR codes to get updated electronic version of the related document:







FZD010

FZD021

FZD051

For all the QR codes: Scan or click me!



FZD GENERAL INFORMATION

Description

Technical data

Stainless steel high pressure filters

Duplex

Maximum working pressure up to 35 Mpa (350 bar) Flow rate up to 60 l/min

FZD is a range of stainless steel high pressure duplex filter with integrated changeover function to allow the filter element replacement without the system shut-down. They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- Female threaded connections up to 3/4", for a maximum flow rate of 60 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Balancing valve, available for FZD051, to equalize the housing pressure before the switch.
- Bypass valve, to relieve excessive pressure drop across the filter media
- Vent ports, to avoid air trapped into the filter going into the system
- Drain ports, to remove the fluid from the housing prior the maintenance work
- High collapse filter element "H", for use with filters not provided with bypass valve
- Low collapse filter element with external support "R", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters provided with the bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters not provided with the bypass valve
- High collapse filter element "U", for use with aggressive fluids
- Visual, electrical and electronic differential clogging indicators

Common applications:

- System where shut-down causes high costs
- System where shut-down causes safety issues

Filter housing materials

- Head: AISI 316L
- Housing: AISI 316L
- Bypass valve: AISI 316L

Seals

- Standard NBR series A (-25 °C to +110 °C)
- Optional FPM series V (-20 °C to +120 °C)
- Optional MFQ series F (-50 °C to +120 °C)

Bypass valve

Opening pressure 6 bar ±10%

Temperature

From -50 °C to +120 °C

Note

FZD filters are provided for vertical mounting

Δp element type

Fluid flow through the filter element from OUT to IN

Microfibre filter elements - series R: 20 bar.

Element series "R":

- End cap: Polyamide
- Core tube: Tinned steel
- External/Internal support: Wire mesh Epox painted
- Media/Support/Pre-filter: Microfibre/Syntetic

Microfibre filter elements - series H-S: 210 bar.

Element series "H - S":

- End cap: Tinned steel
- Core tube: Tinned steel
- External support: Wire mesh Epox painted
- Internal support: Wire mesh Stainless steel
- Media/Support/Pre-filter: Microfibre/Syntetic

Stainless Steel Microfibre filter elements series U: 210 bar.

Element series "U":

- End cap: Stainless steel
- Core tube: Stainless steel
- External support: Stainless steel
- Internal support: Stainless steel
- Media/Support/Pre-filter: Microfibre/Syntetic

Weights [kg] and volumes [dm³]

Filter series			Weight	ts [kg]					Volume	es [dm³]		
	Length						Length					4
FZD 010		-	7.9	-	-	-		-	0.10	-	-	-
FZD 021		-	9.6	9.8	10.3	-		-	0.06	0.12	0.22	-
FZD 051		-	17.4	18.0	19.0	20.3		-	0.31	0.41	0.53	0.83



Flow rates [I/min]

			Filter elem	ent design	- H Series		Filter element design - U Series					
Filter series	Length	A03	A06	A10	A16	A25	A03	A06	A10	A16	A25	
FZD 010	2	4	5	7	8	11	4	5	7	8	11	
	2	5	6	11	12	16	5	6	11	12	16	
FZD 021	3	9	11	16	18	20	9	11	16	18	20	
	4	10	12	17	19	21	10	12	17	19	21	

		Filter	r elemei	nt desig	n - RS	eries	Filter	r eleme	nt desig	n - SS	eries	Filte	r elemei	nt desig	n - US	Series
Filter series	Length	A03	A06	A10	A16	A25	A03	A06	A10	A16	A25	A03	A06	A10	A16	A25
	2	39	41	51	54	59	35	37	48	51	58	35	37	48	51	58
E7D 0E1	3	45	46	54	56	61	41	43	52	54	60	41	43	52	54	60
FZD 051	4	50	52	58	58	62	47	49	56	56	61	47	49	56	56	61
	5	56	57	61	62	63	53	53	57	59	63	53	53	57	59	63

Maximum flow rate for a complete stainless steel high pressure filter with a pressure drop $\Delta p = 1.5$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

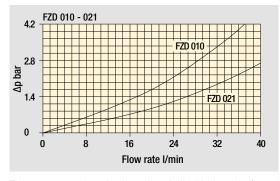
You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

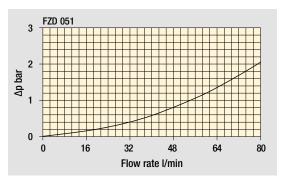
Hydraulic symbols

Filter series	Style S	Style B
FZD 010	•	-
FZD 021	•	-
FZD 051	•	•
	OUT D.I.	OUT TO THE PART OF

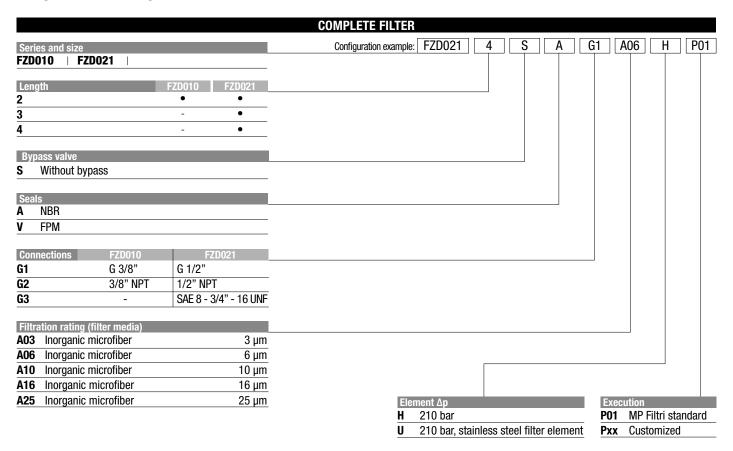
Pressure drop

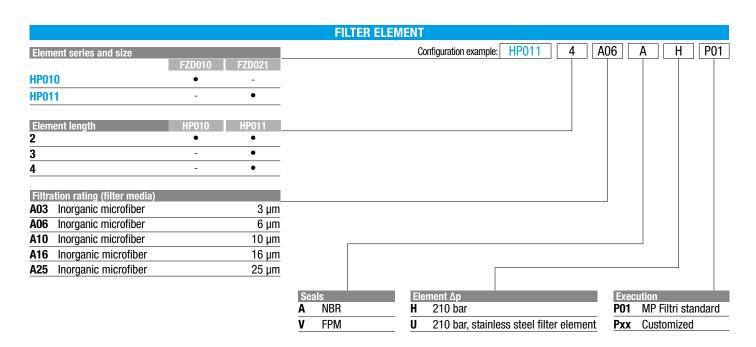
Filter housings Δp pressure drop





The curves are plotted using mineral oil with density of 0.86 kg/dm^3 in compliance with ISO 3968. Δp varies proportionally with density.

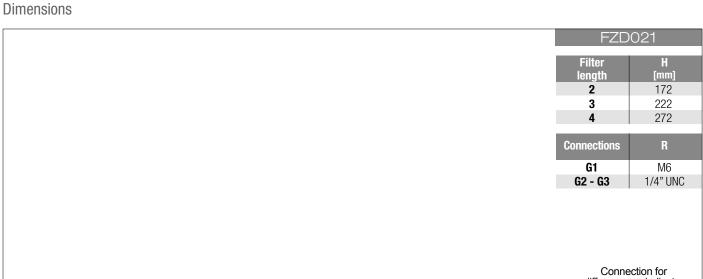


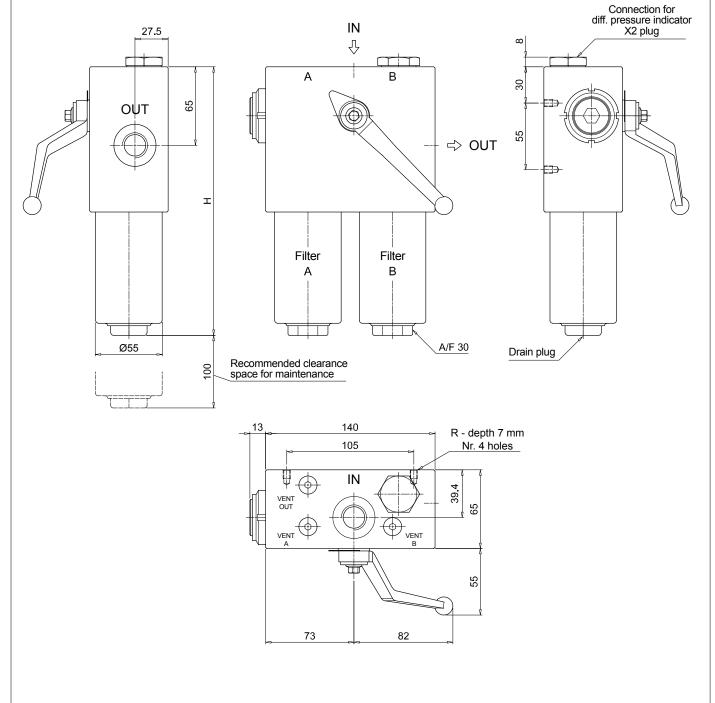


	RS	See page 728			
DEX	Electrical differential pressure indicator		DVX	Visual differential pressure indicator	
DLX	Electrical/visual differential pressure indicator		DVY	Visual differential pressure indicator	
		PLUGS			See page 747
X2	Stainless steel plug (not included)				

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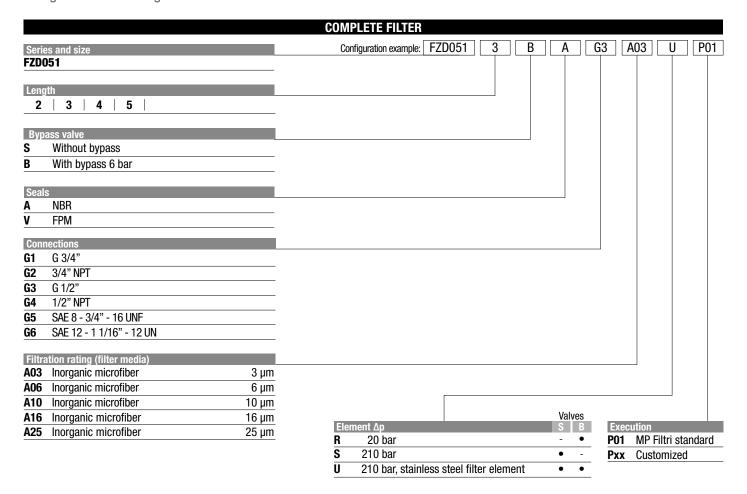
Dimensions FZD010 OUT 14.5 59 78 Û 10 27 IN ✓ WORKING FILTER B FILTER A Filter Filter Α В Ø54 A/F 20 Drain plug Recommended clearance 100 space for maintenance M6 - depth 10 mm Nr. 4 holes 142 8 32.5 75 31.5 OUT VENT_ OUT 78 Connection for diff. pressure indicator X2 plug not included 29 62.5 80

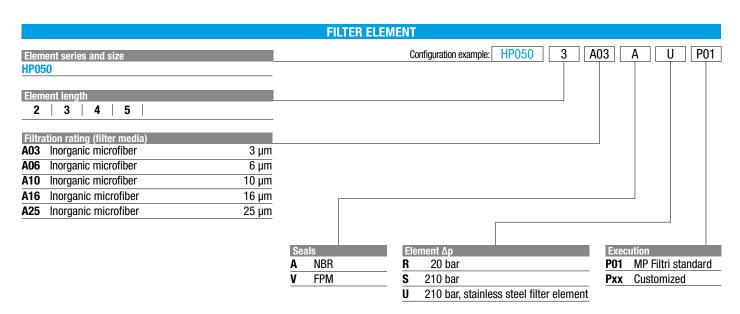












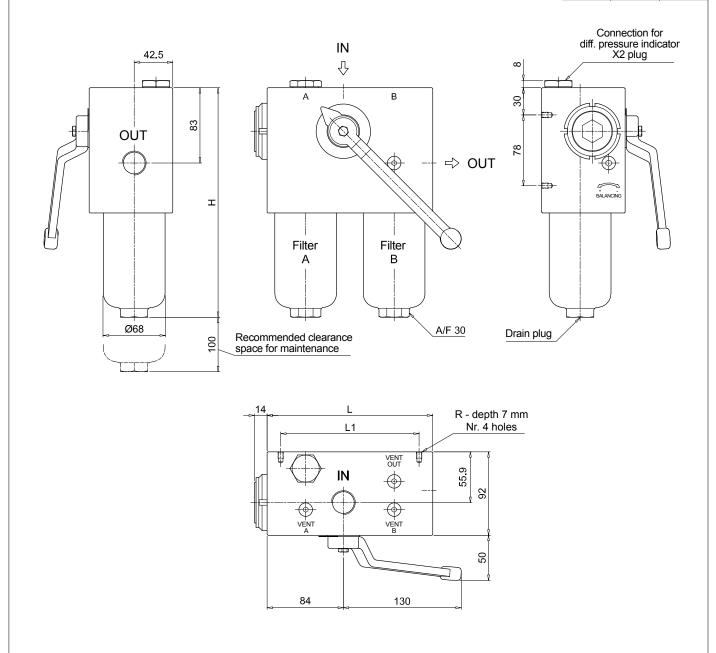
	RS	See page 728			
DEX	Electrical differential pressure indicator	_	DVX	Visual differential pressure indicator	
DLX	Electrical/visual differential pressure indicator	_	DVY	Visual differential pressure indicator	
		PLUGS			See page 747
X2	Stainless steel plug (not included)	_			

Dimensions

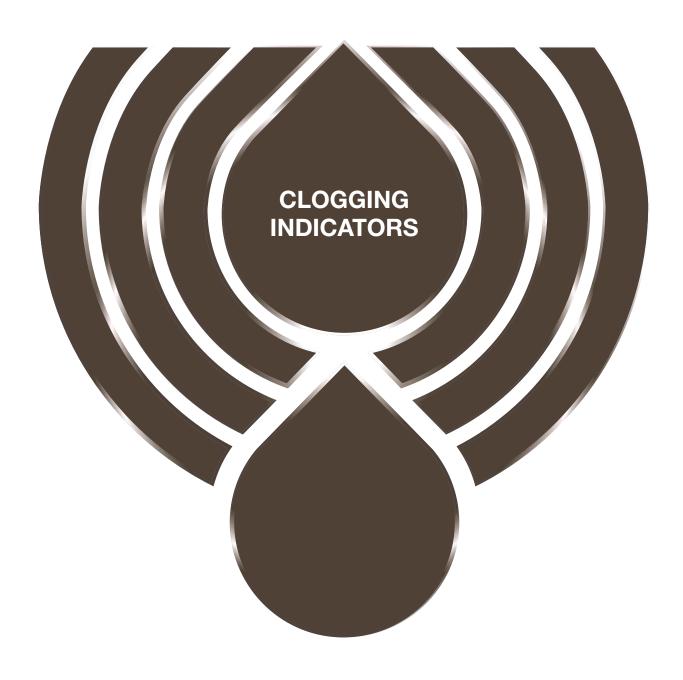


Connections	R
G1	M6
G2	1/4" UNC
G3	M6
G4-G5-G6	1/4" UNC

Valves	L [mm]	L1 [mm]
S	168	138
В	182.5	152.5







Clogging indicators are devices that check the life time of the filter elements. They measure the pressure drop through the filter element directly connected to the filter housing.

These devices trip when the clogging of the filter element causes a pressure drop increasing across the filter element.

Filter elements are efficient only if their Dirt Holding Capacity is fully exploited. This is achieved by using filter housings equipped with clogging indicators.

The indicator is set to alarm before the element becomes fully clogged.

MP Filtri can supply indicators of the following designs:

- Vacuum switches and gauges
- Pressure switches and gauges
- Differential pressure indicators

These type of devices can be provided with a visual, electrical or both signals. The electronic differential pressure clogging indicator is also available. It provides both analogical 4-20 mA output and digital warning (75% of clogging) and alarm (clogging) outputs.

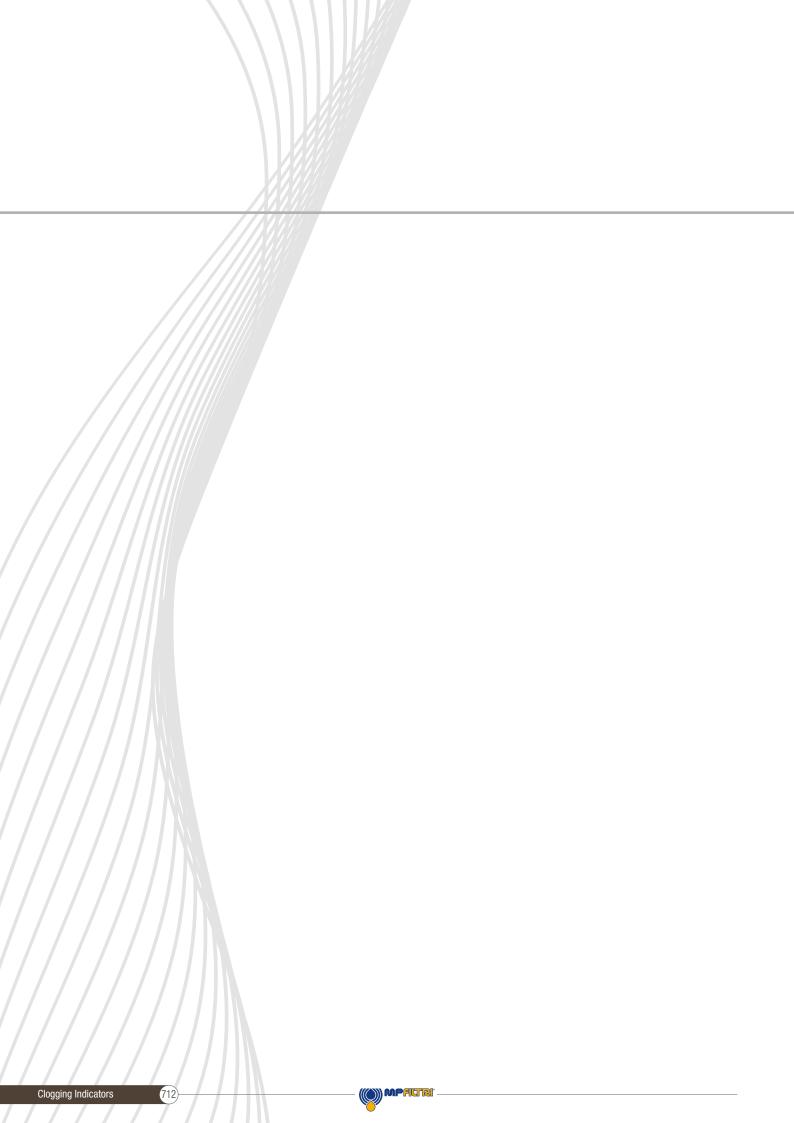
In the following pages you can find a reference guide about the types of clogging indicators available in the different families of MP Filtri's Hydraulic Filtration range of products.





Clogging Indicators







DESIGNATION, ORDERING CODES & TECHNICAL DATA

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QUICK REFERENCE GUIDE

Filter family	er nily Filter series		Visual indicators	Electrical indicators	Electronic / Electrical-Visual indicators
	Suction Line	ELIXIR° SFEX060-110	VVB20P01 VVS20P01	VEB21AA50P01	VLB21AA51P01 VLB21AA52P01 VLB21AA53P01 VLB21AA71P01
SUCTION	Line	SFMC250	VVA20P01 VVR20P01	VEA21xA50P01 VEA21xA50P01UL	VLA21xA51P01 VLA21xA52P01 VLA21xA53P01 VLA21xA71P01
	Without bypass	SFSC 500 - 503 - 504 - 505 SFSC 510 - 535 - 540	VVA20P01 VVR20P01	VEA21xA50P01 VEA21xA50P01UL	VLA21xA51P01 VLA21xA52P01 VLA21xA53P01 VLA21xA71P01
	With bypass 1.75 bar	ELIXIR* RFEX060-080-110-160	BVA14P01 BVR14P01 BVP15HP01 BVQ15HP01	BEA15HA50P01 BEA15HA50P01UL BEM15HA41P01	BLA15HA51P01 BLA15HA52P01 BLA15HA53P01 BLA15HA71P01
	Without bypass	ELIXIR* RFEX060-080-110-160	BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01	BEA20HA50P01 BEA20HA50P01UL BEM20HA41P01	BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01
	With bypass 1.75 bar	MDH 250	BVA14P01 BVR14P01 BVP15HP01 BVQ15HP01 DVS12HP01	BEA15HA50P01 BEA15HA50P01UL BEM15HA41P01 DES12HA10P01 DES12HA30P01 DES12HA80P01	BLA15HA51P01 BLA15HA52P01 BLA15HA53P01 BLA15HA71P01
RETURN FILTERS	With bypass 3 bar	MDH 250	BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01 DVS25HP01	BEA20HA50P01 BEA20HA50P01UL BEM20HA41P01 DES25HA10P01 DES25HA30P01 DES25HA80P01	BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01
ЯL	With bypass 1.75 bar	MPFX MPTX MPF MPT MPH	BVA14P01 BVR14P01 BVP15HP01 BVQ15HP01	BEA15HA50P01 BEA15HA50P01UL BEM15HA41P01	BLA15HA51P01 BLA15HA52P01 BLA15HA53P01 BLA15HA71P01
	With bypass 3 bar With bypass 2.5 bar	MPFX MPTX MPF MPT MPH	BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01	BEA20HA50P01 BEA20HA50P01UL BEM20HA41P01	BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01
	With bypass 4.5 bar	MPLX	DVA20xP01	DEA20xA50P01 DEA20xA50P01UL DEM20xx10P01	DLA20xA51P01 DLA20xA52P01 DLA20xA71P01
	With bypass 2.4 bar	FRI	DVM20xP01	DEM20xx10P01 DEM20xx20P01 DEM20xx30P01 DEM20xx35P01 DEU20VA50P01UL	DLE20xA50P01 DLE20xF50P01 DTA20xF70P01

QUICK REFERENCE GUIDE

Filter family	ter mily Filter series		Visual indicators	Electrical indicators	Electronic / Electrical-Visual indicators
	With bypass valve	MRSX 116 - 165 - 166 Suction line	VVB20P01 VVS20P01	VEB21AA50P01	VLB21AA51P01 VLB21AA52P01 VLB21AA53P01 VLB21AA71P01
CTION	2.5 bar	MRSX 116 - 165 - 166 Return line	BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01	BEA20HA50P01 BEA20HA50P01UL BEM20HA41P01 BET25HF10P01 BET25HF30P01 BET25HF50P01	BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01
RETURN / SUCTION FILTERS	With bypass valve 2.5 bar	LMP 124 MULTIPORT	BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01 DVA20xP01 DVM20xP01	BEA20HA50P01 BEA20HA50P01UL BEM20HA41P01 BET25HF10P01 BET25HF30P01 BET25HF50P01 DEA20xA50P01 DEM20xx10P01 DEM20xx20P01 DEM20xx30P01 DEM20xx30P01 DEM20xx35P01 DEM20xx35P01	BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01 DLA20xA51P01 DLA20xA52P01 DLA20xA71P01 DLE20xA50P01 DLE20xF50P01
NO-NIAS FILTERS	Suction line	MPS 050 - 070 - 100 - 150 MPS 200 - 250 - 300 - 350	WB20P01 WS20P01	VEB21AA50P01	VLB21AA51P01 VLB21AA52P01 VLB21AA53P01 VLB21AA71P01
	Return line	MPS 050 - 070 - 100 - 150 MPS 200 - 250 - 300 - 350 MST 050 - 070 - 100 - 150	BVA14P01 BVR14P01 BVP15HP01 BVQ15HP01	BEA15HA50P01 BEA15HA50P01UL BEM15HA41P01	BLA15HA51P01 BLA15HA52P01 BLA15HA53P01 BLA15HA71P01
	In-line	MPS 051 - 071 - 101 - 151 MPS 301 - 351 MSH 050 - 070 - 100 - 150	DVA12xP01 DVM12xP01 DVA20xP01 DVM20xP01	DEA12xA50P01 DEM12xAxxP01 DEA20xA50P01 DEM20xAxxP01 DEU20VA50P01UL	DLA12xA51P01 DLA12xA52P01 DLA12xA71P01 DLA20xA51P01 DLA20xA52P01 DLA20xA71P01 DLE12xA50P01 DLE12xF50P01 DLE20xF50P01 DLE20xF50P01 DLE20xF50P01 DTA12xF70P01 DTA12xF70P01

Filter family	Filter s	eries	Visual indicators	Electrical indicators	Electronic / Electrical-Visual indicators
		ELIXIR° LFEX 060-080-110-160	DVS25HP01	DES25HA10P01 DES25HA30P01 DES25HA80P01	
UM TERS	With bypass valve 3.5 bar	LMP 110 LMP 112 - 116 - 118 - 119 MULTIPORT LMP 120 - 122 - 123 MULTIPORT LMP 210 - 211 - LDP LMP 400 - 401 & 430 - 431 LMP 900 - 901 LMP 902 - 903 LMP 950 - 951 LMP 952 - 953 - 954 LMD 211 - 400 - 401 - 431 - 951 - LDD	DVA20xP01 DVM20xP01	DEA20xA50P01 DEM20xx10P01 DEM20xx20P01 DEM20xx30P01 DEM20xx35P01 DEU20VA50P01UL	DLA20xA51P01 DLA20xA52P01 DLA20xA71P01 DLE20xA50P01 DLE20xF50P01 DTA20xF70P01
LOW & MEDIUM PRESSURE FILTERS	With bypass valve 2.5 bar	LPH 630	DVA20xP01 DVM20xP01	DEA20xA50P01 DEM20xx10P01 DEM20xx20P01 DEM20xx30P01 DEM20xx35P01 DEU20VA50P01UL	DLA20xA51P01 DLA20xA52P01 DLA20xA71P01 DLE20xA50P01 DLE20xF50P01 DTA20xF70P01
	With bypass valve 1.75 bar	LPH 630	DVA12xP01 DVM12xP01	DEA12xA50P01 DEM12xx10P01 DEM12xx20P01 DEM12xx30P01 DEM12xx35P01	DLA12xA51P01 DLA12xA52P01 DLA12xA71P01 DLE12xA50P01 DLE12xF50P01
		ELIXIR* LFEX 060-080-110-160	DVS40HP01	DES40HA10P01 DES40HA30P01 DES40HA80P01	
	Without bypass valve	LMP 110 LMP 112 - 116 - 118 - 119 MULTIPORT LMP 120 - 122 - 123 MULTIPORT LMP 210 - 211 - LDP LMP 400 - 401 & 430 - 431 LMP 900 - 901 LMP 902 - 903 LMP 950 - 951 LMP 952 - 953 - 954 LMD 211 - 400 - 401 - 431 - 951 - LDD LPH 630	DVA50xP01 DVM50xP01	DEA50xA50P01 DEM50xx10P01 DEM50xx20P01 DEM50xx30P01 DEM50xx35P01 DEU50VA50P01UL	DLA50xA51P01 DLA50xA52P01 DLA50xA71P01 DLE50xA50P01 DLE50xF50P01 DTA50xF70P01
	With bypass valve 6 bar	FMP 039 - 065 - 135 - 320 FHP 010 - 011 - 065 - 135 - 350 - 351 - 500 FMMX 050 - 150 FMM 050 - 150 FHA 051 FHM 006 - 007 - 010 - 050 - 065 - 135 - 320 - 500 FHB 050 - 135 - 320 FHF 325 FHD 021 - 051 - 326 - 333	DVA50xP01	DEA50xA50P01 DEM50xx10P01 DEM50xx20P01 DEM50xx30P01 DEM50xx35P01 DEU50VA50P01UL	DLA50xA51P01 DLA50xA52P01 DLA50xA71P01 DLE50xA50P01 DLE50xF50P01
HIGH PRESSURE FILTERS	Without bypass valve	FMP 039 - 065 - 135 - 320 FHP 010 - 011 - 065 - 135 - 350 - 351 - 500 FMMX 050 - 150 FMM 050 - 150 FHA 051 FHM 006 - 007 - 010 - 050 - 065 - 135 - 320 - 500 FHB 050 - 135 - 320 FHF 325 FHD 021 - 051 - 326 - 333	DVA70xP01 DVA95xP01	DEA70xA50P01 DEA95xA50P01 DEM70xx10P01 DEM70xx20P01 DEM70xx30P01 DEM70xx35P01 DEU70VA50P01UL DEM95xx10P01 DEM95xx20P01 DEM95xx30P01 DEM95xx35P01	DLA70xA51P01 DLA70xA52P01 DLA70xA71P01 DLA95xA51P01 DLA95xA52P01 DLA95xA71P01 DLE70xA50P01 DLE70xF50P01 DLE95xA50P01 DLE95xF50P01 DTA70xF70P01 DTA70xF70P01

QUICK REFERENCE GUIDE

Filter family	er nily Filter series		Visual indicators	Electrical indicators	Electronic / Electrical-Visual indicators
	With bypass valve 6 bar	FZH 012 - 040	DVZ50xP01	DEZ50xA50P01	DLZ50xA51P01 DLZ50xA52P01
S STEEL RE FILTERS	Without bypass valve	FZH 012 - 040	DVZ70xP01 DVZ95xP01	DEZ70xA50P01 DEZ95xA50P01	DLZ70xA51P01 DLZ70xA52P01 DLZ95xA51P01 DLZ95xA52P01
STAINLESS S HIGH PRESSURE	With bypass valve 6 bar	FZP 039 - 136 FZB 039 FZM 039 FZD 051	DVX50xP01 DVY50xP01	DEX50xA50P01	DLX50xA51P01 DLX50xA52P01
	Without bypass valve	FZP 039 - 136 FZB 039 FZM 039 FZD 010 - 021 - 051	DVX70xP01 DVX95xP01 DVY70xP01 DVY95xP01	DEX70xA50P01 DEX95xA50P01	DLX70xA51P01 DLX70xA52P01 DLX95xA51P01 DLX95xA52P01
	With bypass valve 6 bar	FMMX 050 - 150	DVA50xP01 DVM50xP01	DEH50xA48P01 DEH50xA49P01 DEH50xA70P01	
	Without bypass valve	FMMX 050 - 150	DVA70xP01 DVA95xP01 DVM70xP01 DVM95xP01	DEH70xA48P01 DEH70xA49P01 DEH70xA70P01	
TENTIALLY OSPHERE	With bypass valve 6 bar	FZP 039 - 136	DVX50xP01 DVY50xP01	DEH50xA48P01 DEH50xA49P01 DEH50xA70P01	
FILTERS FOR POTENTIALLY EXPLOSIVE ATMOSPHERE	Without bypass valve	FZP 039 - 136	DVX70xP01 DVX95xP01 DVY70xP01 DVY95xP01	DEH70xA48P01 DEH70xA49P01 DEH70xA70P01	
	With bypass valve 6 bar	FZH 012 - 040	DVZ50xP01		
	Without bypass valve	FZH 012 - 040	DVZ70xP01 DVZ95xP01		



Suitable indicator types

V ACUUM INDICATORS

Vacuum indicators are used on the Suction line to check the efficiency of the filter element.

They measure the pressure downstream of the filter element.

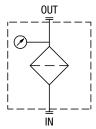
Standard items are produced with R 1/4" EN 10226 connection.

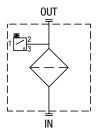
Available products with R 1/8" EN 10226 to be fitted on MPS series.

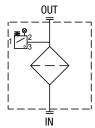
Vacuum indicators are identified in the Hydraulic Filtration catalogue and in the Quick Reference Guide table by the letter "V".

Example:









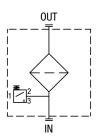
B AROMETRIC (PRESSURE) INDICATORS

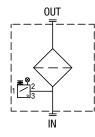
Pressure indicators are used on the Return line to check the efficiency of the filter element. They measure the pressure upstream of the filter element.

Standard items are produced with R 1/8" EN 10226 connection.

Barometric (pressure) indicators are identified in the Hydraulic Filtration catalogue and in the Quick Reference Guide table by the letter "B"

OUT





Example:

B BVA14P01

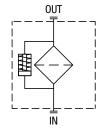
D IFFERENTIAL PRESSURE INDICATORS

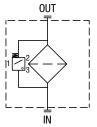
Differential pressure indicators are used on the Pressure line to check the efficiency of the filter element.

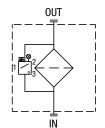
They measure the pressure upstream and downstream of the filter element (differential pressure).

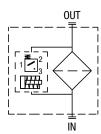
Standard items are produced with special connection G 1/2" size.

Also available in Stainless Steel models. Differential pressure indicators are identified in the Hydraulic Filtration catalogue and in the Quick Reference Guide table by the letter "D"



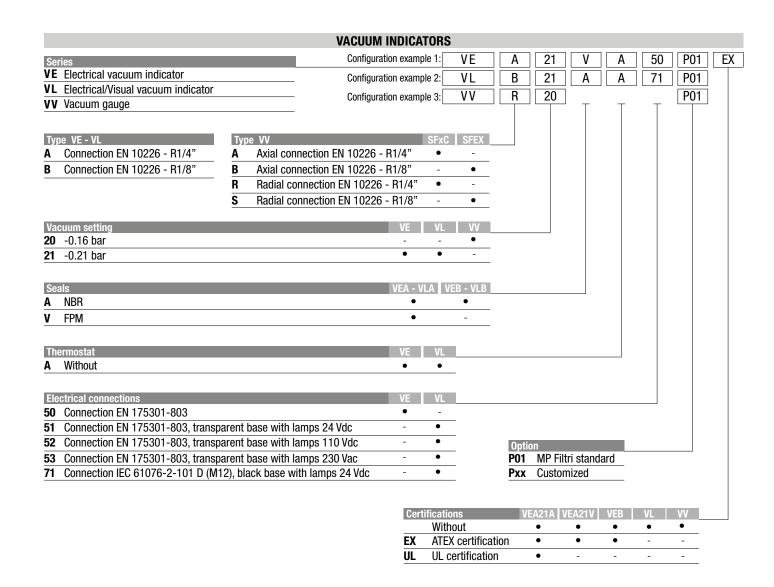


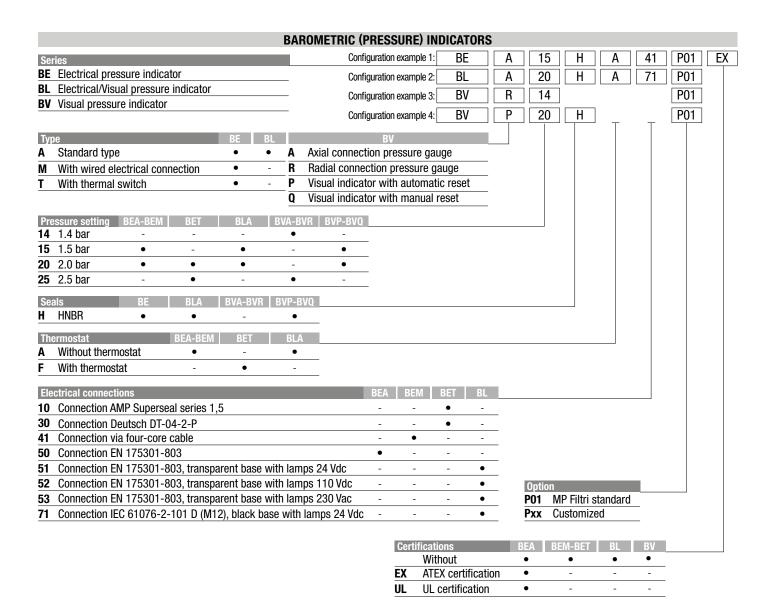




Example

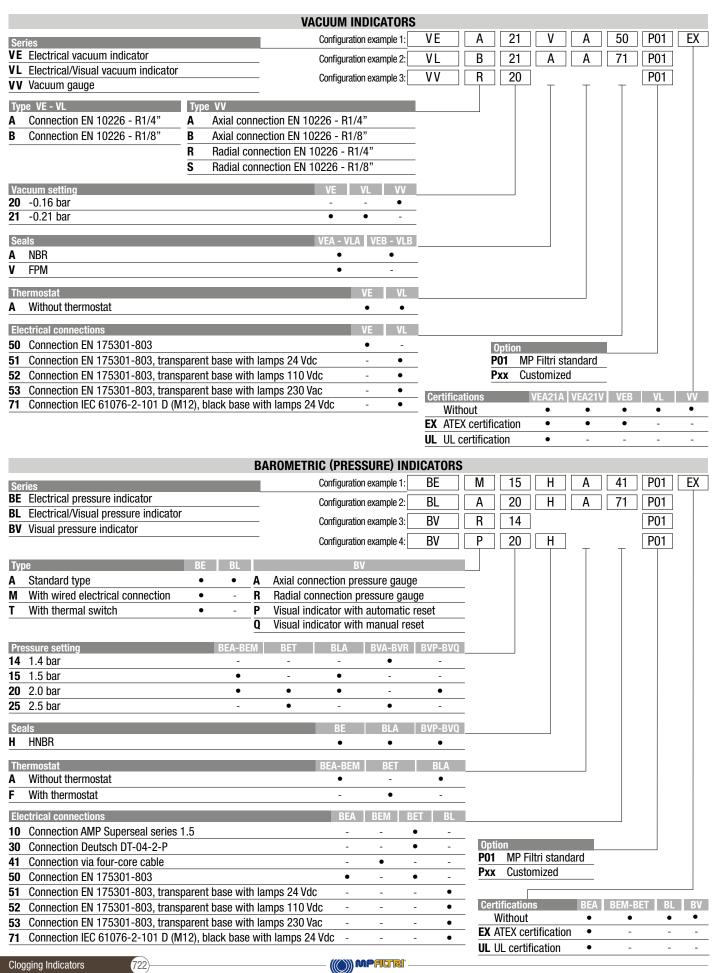
D DVA20xP01



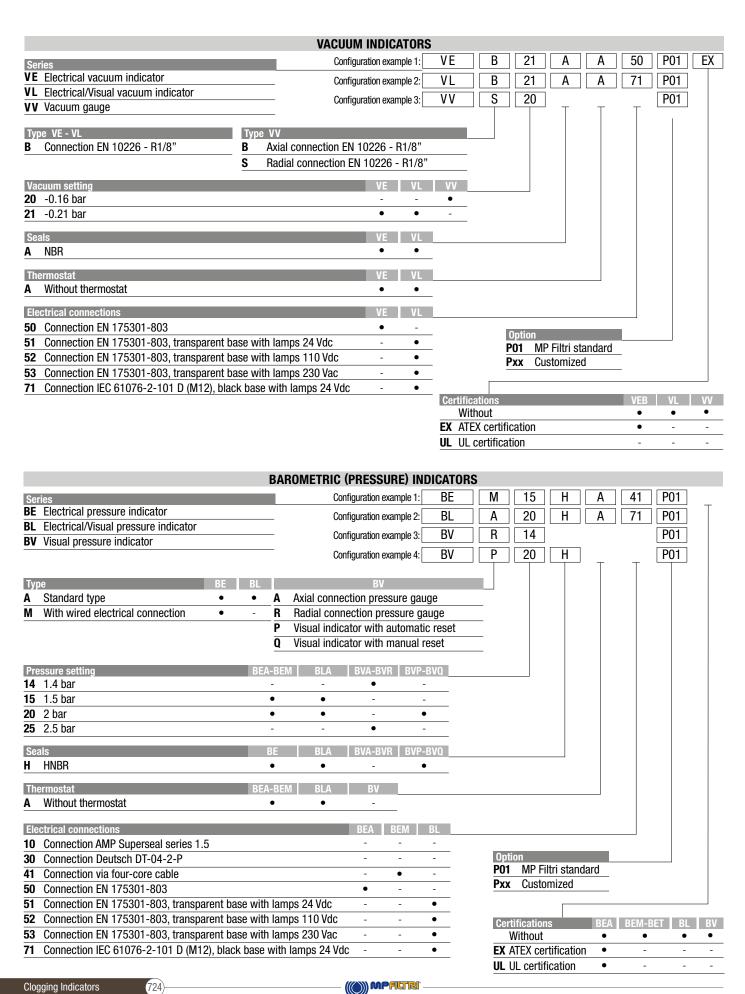


DIFFERENTIAL PRESSURE INDICATORS	
Series Configuration example 1: DE M 20 H F 50	P01
DE Electrical differential pressure indicator Configuration example 2: DE U 50 V A 50	P01 UL
DL Electrical/Visual differential pressure indicator Configuration example 3: DI F 20 V A 71	P01
DT Electrical differential pressure indicator	P01
visual uniterential pressure indicator	
Configuration example 5: DV M 20 V	P01
Type DE DL DT DV	
Type DE DL DT DV A Standard type • • A With automatic reset	
M With wired electrical connection • M With manual reset	
U Standard type 210 bar, UL certified • S With automatic reset	
E For high power supply - • -	
S Compact version •	
Pressure setting DEA DEM DEU DES DL DT DVA DVM DVS	
12 1.2 bar • •	
20 2.0 bar • • • • • •	
25 2.5 bar • •	
Seals DEA DEM DEU DES DL DT DVA DVM DVS	
H HNBR • • - • • • • •	
V FPM • • • • • • •	
Thermostat DEA DEM DEU DES DLA DLE DT	
A Without thermostat • • • • • • -	
F With thermostat - • • •	
Electrical connections DEA DEM DEU DES DLA DLE DT	
10 Connection AMP Superseal series 1.5 - •	
20 Connection AMP Timer Junior	
30 Connection Deutsch DT-04-2-P	
35 Connection Deutsch DT-04-3-P - •	
50 Connection EN 175301-803 • - • • -	
51 Connection EN 175301-803, transparent base with lamps 24 Vdc	
52 Connection EN 175301-803, transparent base with lamps 110 Vdc	
70 Connection IEC 61076-2-101 D (M12)	
71 Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc	
Confidential State #10-32 and	
Option	.
P01 MP Filtri standard	
Pxx Customized	
Certifications	U OTHERS
Without - UL UL certification •	•
OL OL CEITIICATION	
PLUGS	
	TO
Series Configuration example	T2 H
T2 Plug T4 Plug	
IT I lug	
Seals T2 T4	1
A NIDD	
A NBR - • • · · · · · · · · · · · · · · · · ·	

LOGGING INDICATORS



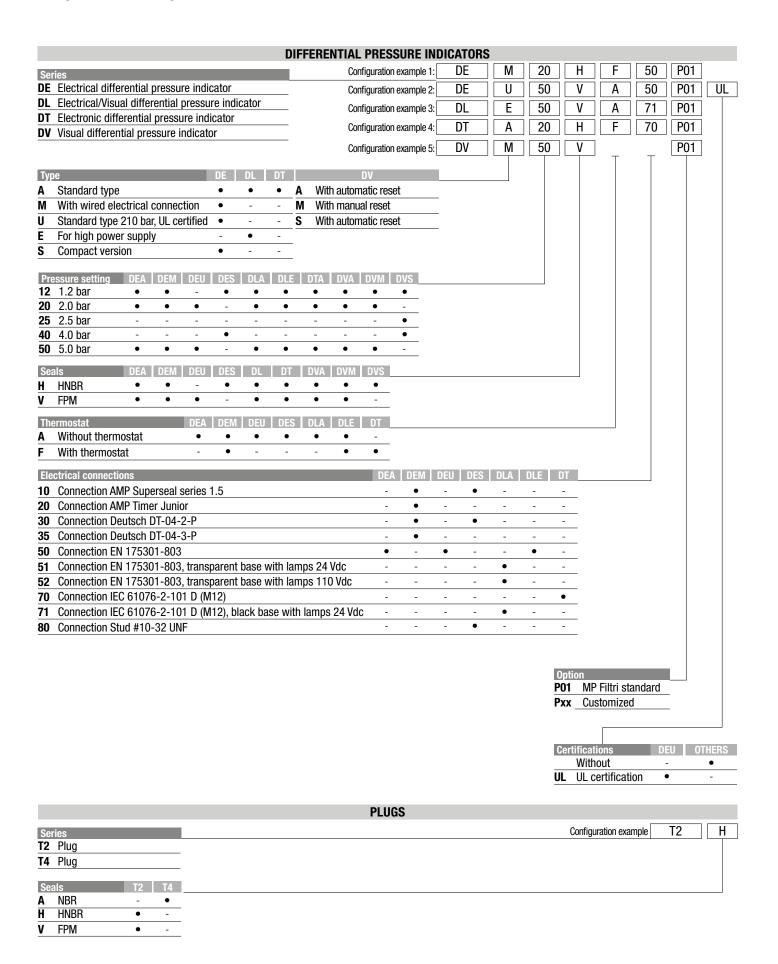
DIFFERENTIAL PRESSURE INDICATORS				
Series Configuration example 1: DE M	12 I	1 F	50 P01	
DE Electrical differential pressure indicator Configuration example 2: DE U	50	/ A	50 P01	UL
DL Electrical/Visual differential pressure indicator Configuration example 3: DL E	20	/ A	71 P01	
DT Electronic differential pressure indicator		- F	70 P01	i
Visual differential pressure indicator		<u>. </u>		-
Configuration example 5: DV M	70	V	P01	_
Type DE DL DT DV				
A Standard type • • A With automatic reset				
M With wired electrical connection • M With manual reset				
U Standard type 210 bar, UL certified •				
E For high power supply - • -				
Pressure setting DEA DEM DEU DLA DLE DTA DVM				
20 2.0 bar				
Seals DEA DEM DEU DLA DLE DTA DVA DVM				
H HNBR				
<u>V FPM • • • • • • • • • • • • • • • • • • •</u>				
Thermostat DEA DEM DEU DLA DLE DT				
A Without thermostat • • • • -				
F With thermostat - • • •				
Electrical connections DEA DEM DEU DLA DLE	DT			
10 Connection AMP Superseal series 1.5	-		_	
20 Connection AMP Timer Junior - •	-			
30 Connection Deutsch DT-04-2-P	-			
35 Connection Deutsch DT-04-3-P	-			
50 Connection EN 175301-803 • - • • 51 Connection EN 175301-803, transparent base with lamps 24 Vdc • • -				
51 Connection EN 175301-803, transparent base with lamps 24 Vdc - <t< th=""><th></th><th></th><th></th><th></th></t<>				
70 Connection IEC 61076-2-101 D (M12)	•			
71 Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc	-			
	Optio			
	<u>P01</u>	MP Filtri star	ndard	
	Pxx	Customized		
	Certif	fications	DEU (THERS
		Vithout	-	•
	UL (JL certificatio	n •	-
PLUGS				
	Co	nfiguration exam	ple T2	Н
Series T2 Plug		ınıgurauvır tadili	ριο ΙΔ	
Seals H HNBR				
V FPM				



DIFFERENTIAL PRESSURE INDICATOR	RS
Series Configuration example 1: DE	M 12 H F 50 P01
DE Electrical differential pressure indicator Configuration example 2: DE	U 50 V A 50 P01 UL
DL Electrical/Visual differential pressure indicator Configuration example 3: DL	E 20 V A 71 P01
DT Electronic differential pressure indicator	
DV Visual differential pressure indicator Configuration example 4: DT	A 50 H F 70 P01
Configuration example 5: DV	M 70 V P01
7 07 01 07	
Type DE DL DT DV	
A Standard type	
M With wired electrical connection • M With manual reset U Standard type 210 bar, UL certified •	
E For high power supply - • -	
Pressure setting DEA DEM DEU DLA DLE DTA DVA DVM	
12 1.2 bar • • • • • •	
20 2.0 bar • • • • • •	
Seals DEA DEM DEU DLA DLE DTA DVA DVM	
<u>H HNBR</u> • • - • • • •	
<u>V FPM • • • • • • • • • • • • • • • • • • •</u>	
Thermostat DEA DEM DEU DLA DLE DT	
A Without thermostat • • • • -	
F With thermostat	
Electrical connections DEA DEM DEU DLA	A DIE DT
10 Connection AMP Superseal series 1.5	
20 Connection AMP Timer Junior - •	
30 Connection Deutsch DT-04-2-P	
35 Connection Deutsch DT-04-3-P	
50 Connection EN 175301-803	• -
51 Connection EN 175301-803, transparent base with lamps 24 Vdc •	
52 Connection EN 175301-803, transparent base with lamps 110 Vdc	<u></u>
70 Connection IEC 61076-2-101 D (M12)	<u> </u>
71 Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc •	<u></u>
	Option
	P01 MP Filtri standard
	Pxx Customized
	Certifications DEU OTHERS Without
	UL UL certification • -
	or or amount
PLUGS	
Series	Configuration example T2 H
T2 Plug	
Seals	
H HNBR	
V FPM	

CLOGGING INDICATORS LOW & MEDIUM PRESS, FILTERS

Designation & Ordering code



(()) MPFILTRI

Designation & Ordering code

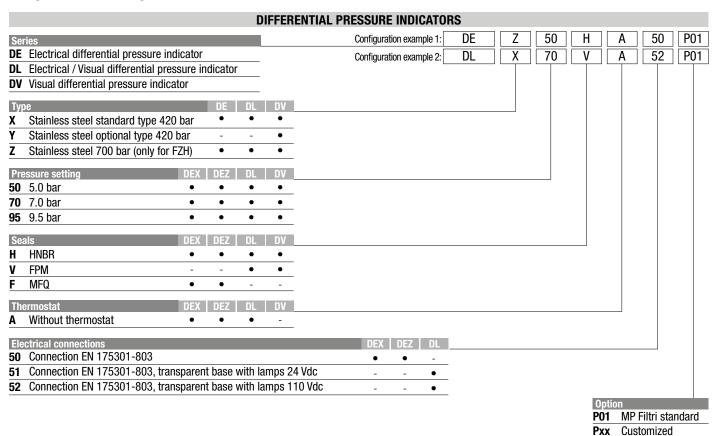
	DIFFERENTIA	AL PRESSURE INC	OCATORS	3					
Series	C	configuration example 1:	DE	M	12 H	F	50	P01	
DE Electrical differential pressure indicator	C	configuration example 2:	DE	U	50 V	A	50	P01	UL
DL Electrical/Visual differential pressure indi		configuration example 3:	DL	E	20 V	A	71	P01	
DT Electronic differential pressure indicator			DT			F	70	P01	
DV Visual differential pressure indicator		configuration example 4:		A			70		
	С	Configuration example 5:	DV	M	70 V	J ₊	_	P01	
Time	DI DT	DV							
Type DE A Standard type •	A With auto	omatic reset							
M With wired electrical connection •	M With mar								
U Standard type 210 bar, UL certified •	IVI VVIUTTIIQI	iuai 1636t							
E For high power supply -	• -								
Pressure setting DEA DEM DE	U DLA DLE DTA D	VA DVM			_				
50 5.0 bar • • • • • 70 7.0 bar • • • •		•							
95 9.5 bar • •		•							
			_						
Seals DEA	DEM DEU DLA DLE	DTA DVA DVM							
H HNBR	• • •	• • •	-						
V FPM •	• • •	• • •	-						
Thermostat DEA	DEM DEU DLA DLE	DT							
A Without thermostat •	• • • •								
F With thermostat -	• •	•							
Electrical connections		DEA DEM D	EU DLA	DLE D	T				
10 Connection AMP Superseal series 1.5		- •							
20 Connection AMP Timer Junior		- •							
30 Connection Deutsch DT-04-2-P		- •							
35 Connection Deutsch DT-04-3-P		- •							
50 Connection EN 175301-803		• -	• -	• .	<u>- </u>				
51 Connection EN 175301-803, transparent			- •						
52 Connection EN 175301-803, transparent	base with lamps 110 Vdc		- •		<u>. </u>				
70 Connection IEC 61076-2-101 D (M12)				- •	<u> </u>				
71 Connection IEC 61076-2-101 D (M12), b	ack base with lamps 24 V	/dc	- •		·				
					Option				
						/IP Filtri sta	andard		
					Pxx (Customized	t	_	
								-	
					Certific		DE	EU OT	HERS
						thout	-		•
					UL UL	certificati	on •	•	-

	PLUGS	
Series	Configuration example T2	Н
T2 Plug		
Seals		
H HNBR		
V FPM	- -	

CLOGGING INDICATORS

STAINLESS STEEL HIGH PRESSURE FILTERS

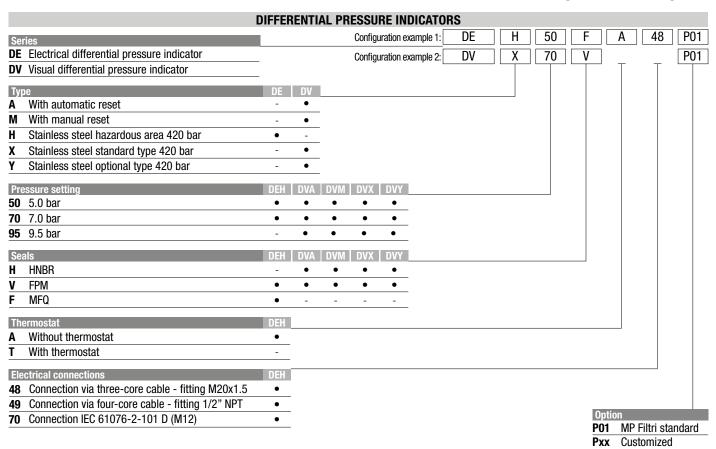
Designation & Ordering code



	PLUGS			
Series	Configuration example	X2	F	1
X2 Stainless Steel plug 420 bar				
X3 Stainless Steel plug 700 bar (only for FZH)	- -			
Seals				
H HNBR				
V FPM	_			
F MFO	_			

FILTERS FOR POTENTIALLY EXPLOSIVE ATMOSPHERE

Designation & Ordering code



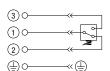
					PLUGS
Se	ries			-	Configuration example X2 H
T2	Plug				
X2	Stainless Steel plug 420 bar				
Х3	Stainless Steel plug 700 bar (only for FZH)				
Se	als	T2	Х2	Х3	
Н	HNBR	•	•	•	
V	FPM	•	•	•	_
F	MFQ	-	•	•	

Technical data

Hydraulic symbol



Electrical symbol







- Certification: ATEX, IECEx
- Certification included in EX version

Materials

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: VEA: NBR/FPM
VEB: NBR

Technical data

Vacuum setting: 0.21 bar ±10%
Max working pressure: 10 bar
Proof pressure: 15 bar

Working temperature:
 Compatibility with fluids:
 Mineral oils, Synthetic fluids
 HFB and HFC according to ISO 2943

- Degree of protection: IP65 according to EN 60529

Electrical data

- Electrical connection: EN 175301-803 - Resistive load: 5 A / 14 Vdc 4 A / 30 Vdc 5 A / 125 Vac

4 A / 250 Vac

- CE certification

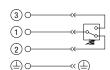
- Available Atex product: II 1GD Ex ia IIC Tx Ex ia IIIC Tx °C X

VEA50 UL Electrical Vacuum Indicator Connection: EN 175301-803 R Ordering code EN 10226 - R1/4" VE A 21 A A 50 P01 UL

Hydraulic symbol



Electrical symbol





- Certification: UL
- Certification included in EX version

Materials

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: VEA: NBR/FPM
VEB: NBR

Technical data

Vacuum setting: 0.21 bar ±10%
Max working pressure: 10 bar
Proof pressure: 15 bar

- Working temperature:
- Compatibility with fluids:
- Degree of protection:
- Working temperature:
- From -25 °C to +80 °C
- Mineral oils, Synthetic fluids
- HFB and HFC according to ISO 2943

Electrical data

- Electrical connection: EN 175301-803 - Resistive load: 5 A / 14 Vdc 4 A / 30 Vdc

5 A / 125 Vac 4 A / 250 Vac

- CE certification

- Available Atex product: II 1GD Ex ia IIC Tx Ex ia IIIC Tx $^{\circ}$ C X

VL*51 - VL*52 - VL*53

R

Max tightening

Ordering code

torque:

25 N⋅m

Electrical/Visual Vacuum Indicator Connection: EN 175301-803

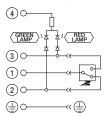
- 51: Transparent base with lamps 24 Vdc
- **52**: Transparent base with lamps 110 Vdc
- 53: Transparent base with lamps 230 Vac

	Oracining couc
EN 10226 - R1/4"	VL A 21 x A xx P01
EN 10226 - R1/8"	VL B 21 A A xx P01
L	
12	A/F 27 Max tightening torque: 25 N·m

Hydraulic symbol



Electrical symbol



Materials

- Body: Brass

- Base: Transparent polyamide
- Contacts: Brass - Polyamide
- Seal: VLA: NBR/FPM
VLB: NBR

Technical data

Vacuum setting: 0.21 bar ±10%
 Max working pressure: 10 bar
 Proof pressure: 15 bar
 Working temperature: From -25 °C to

Working temperature: From -25 °C to +80 °C
 Compatibility with fluids: Mineral oils, Synthetic fluids
 HFB and HFC according to ISO 2943

- Degree of protection: IP65 according to EN 60529

Electrical data

- Electrical connection: EN 175301-803

- Type 51 52 53 - Lamps 24 Vdc 110 Vdc 230 Vac - Resistive load: 1 A / 24 Vdc 1 A / 110 Vdc 1 A / 230 Vac

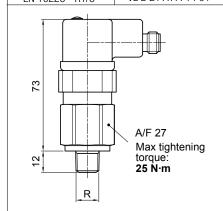
12

Technical data

VL*71

Electrical/Visual Vacuum Indicator Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc

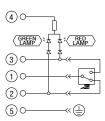
Connections	Indicator code
EN 10226 - R1/4"	VL A 21 x A 71 P01
FN 10226 - B1/8"	VI B 21 A A 71 P01



Hydraulic symbol



Electrical symbol



Materials

Body: BrassBase: Black polyamide

- Contacts: Silver - Seal: VLA: NBR/FPM VLB: NBR

Technical data

Vacuum setting: 0.21 bar ±10%
Max working pressure: 10 bar
Proof pressure: 15 bar

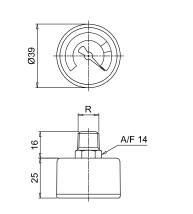
Working temperature: From -25 °C to +80 °C
 Compatibility with fluids: Mineral oils, Synthetic fluids

HFB and HFC according to ISO 2943

- Degree of protection: IP65 according to EN 60529

Electrical data

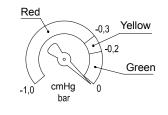
- Electrical connection: IEC 61076-2-101 D (M12)
- Lamps 24 Vdc (black base)
- Resistive load: 0.4 A / 24 Vdc



Hydraulic symbol



Dial scale



Conversion to SI units				
[cmHg]	[bar]			
-12	-0.16			
-18	-0.24			

-1.01

Materials

Case: Black plastic
Window: Clear plastic
Dial: White plastic
Pointer: Black plastic
Pressure connection: Cu-alloy

- Pressure element: Bourdon tube Cu-alloy soft soldered, C type

- Movement: Cu-alloy

Technical data

- Max working pressure: Steady: -0.7 bar

Fluctuating: -0.6 bar Short time: -1.0 bar

- Working temperature: Ambienti from -40 °C to +60 °C

Fluid max + 60 °C

Storage from -40 °C to +60 °C Mineral oils, Synthetic fluids

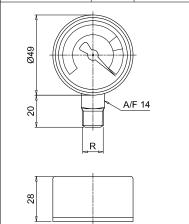
- Compatibility with fluids: Mineral oils, Synthetic fluids

HFB and HFC according to ISO 2943 Class 2.5 according to EN 13190 IP31 according to EN 60529

VVR - VVS

Radial Vacuum Gauge

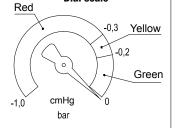
R	A/F	Ordering code
EN 10226 - R1/4"	14	VVR 20 P01
EN 10226 - R1/8"	11	VVS 20 P01



Hydraulic symbol



Dial scale



Conversion to SI units

[cmHg]	[bar]
-12	-0.16
-18	-0.24
76	1 01

Materials

- Accuracy:

- Degree of protection:

- Case: Black plastic
- Window: Clear plastic
- Dial: White plastic
- Pointer: Black plastic
- Pressure connection: Cu-alloy

- Pressure element: Bourdon tube Cu-alloy soft soldered, C type

- Movement: Cu-alloy

Technical data

- Max working pressure: Steady: -0.7 bar

Fluctuating: -0.6 bar Short time: -1.0 bar

- Working temperature: Ambienti from -40 °C to +60 °C

Fluid max + 60 °C Storage from -40 °C to +60 °C

- Compatibility with fluids: Mineral oils, Synthetic fluids

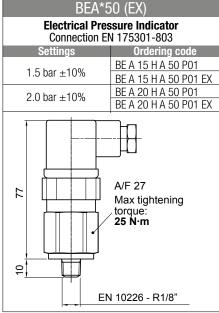
HFB and HFC according to ISO 2943

Accuracy: Class 2.5 according to EN 13190
 Degree of protection: IP31 according to EN 60529



ROMETRIC (PRESSURE) INDICATORS

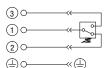
Dimensions



Hydraulic symbol



Electrical symbol







- Certification: ATEX, IECEx
- Certification included in EX version

Materials

- Body: Brass - Base: Black polyamide

- Contacts: Silver - Seal: **HNBR**

Technical data

- Max working pressure: 40 bar - Proof pressure: 60 bar

From -25 °C to +80 °C - Working temperature: - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943

- Degree of protection: IP65 according to EN 60529

Electrical data

- Electrical connection: EN 175301-803 - Resistive load: 5 A / 14 Vdc

4 A / 30 Vdc 5 A / 125 Vac 4 A / 250 Vac

- CE certification

- Available Atex product: I M1 Ex ia I Ma

II 1GD Ex ia IIC Tx Ex ia IIIC Tx °C X

BEA*50 UL **Electrical Pressure Indicator** Connection EN 175301-803 Ordering code 1.5 bar ±10% BE A 15 H A 50 P01 UL 2.0 bar ±10% BE A 20 H A 50 P01 UL

Max tightening

torque: 25 N·m

EN 10226 - R1/8"

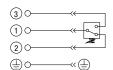
77

0

Hydraulic symbol



Electrical symbol





- Certification: UL
- Certification included in EX version

Materials

- Body: Brass - Base: Black polyamide - Contacts: Silver - Seal: **HNBR**

Technical data

- Max working pressure: 40 bar - Proof pressure: 60 bar

From -25 °C to +80 °C - Working temperature: - Compatibility with fluids: Mineral oils. Synthetic fluids HFB and HFC according to ISO 2943

- Degree of protection: IP65 according to EN 60529

Electrical data

- Electrical connection: EN 175301-803 - Resistive load: 5 A / 14 Vdc 4 A / 30 Vdc

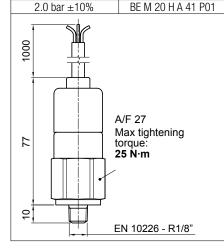
5 A / 125 Vac 4 A / 250 Vac

- CE certification

- Available Atex product: I M1 Ex ia I Ma

II 1GD Ex ia IIC Tx Ex ia IIIC Tx °C X

BEM*41 **Electrical Pressure Indicator** Connection via four-core cable Settings Ordering code 1.5 bar ±10% BE M 15 H A 41 P01



Hydraulic symbol



Electrical symbol



Materials

- Body: Brass - Base: Black polyamide - Contacts: Silver

HNBR - Seal:

Technical data

- Max working pressure: 40 bar - Proof pressure: 60 bar

- Working temperature: From -25 °C to +80 °C Mineral oils, Synthetic fluids - Compatibility with fluids: HFB and HFC according to ISO 2943

- Degree of protection: IP67 according to EN 60529

Electrical data

- Electrical connection: Four-core cable - Resistive load: 5 A / 14 Vdc

4 A / 30 Vdc 5 A / 125 Vac 4 A / 250 Vac

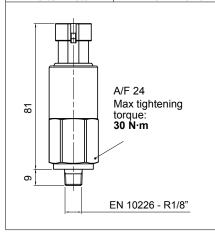
CE certification

On request this indicator can be provided with main connectors

in use for wirings.



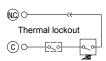
Settings	Ordering code		
2.0 bar ±10%	BE T 20 H F 10 P01		
2.5 bar ±10%	BE T 25 H F 10 P01		



Hydraulic symbol



Electrical symbol



Materials

- Body: Brass - Base: Black polyamide

- Contacts: Silver - Seal: **HNBR**

Technical data

- Max working pressure: 10 bar - Proof pressure: 15 bar

From -25 °C to +100 °C - Working temperature: - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree of protection: IP65 according to EN 60529

Electrical data

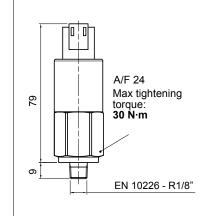
- Electrical connection: AMP Superseal series 1.5 - Resistive load: 0.5 A / 48 Vdc - Thermostat condition: Open up to 30 °C

- CE certification

BET*F30

Electrical Pressure Indicator Deutsch DT-04-2-P

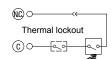
Settings	Ordering code
2.0 bar ±10%	BE T 20 H F 30 P01
2.5 bar +10%	BE T 25 H F 30 P01



Hydraulic symbol



Electrical symbol



Materials

- Body: Brass - Base: Black polyamide - Contacts: Silver - Seal: **HNBR**

Technical data

- Max working pressure: 10 bar - Proof pressure: 15 bar

From -25 °C to +100 °C - Working temperature: - Compatibility with fluids: Mineral oils. Synthetic fluids

HFB and HFC according to ISO 2943

- Degree of protection: IP65 according to EN 60529

Electrical data

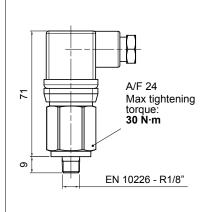
Deutsch DT-04-2-P - Electrical connection: - Resistive load: 0.5 A / 48 Vdc - Thermostat condition: Open up to 30 °C

- CE certification

BET*F50

Electrical Pressure Indicator Connection EN 175301-803

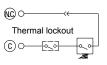
Settings	Ordering code
2.0 bar ±10%	BE T 20 H F 50 P01
2.5 har +10%	RE T 25 H E 50 P01

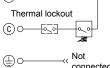


Hydraulic symbol



Electrical symbol





Materials

- Body: Brass Black polyamide - Base: - Contacts: Silver - Seal: **HNBR**

Technical data

- Max working pressure: 10 bar - Proof pressure: 15 bar

- Working temperature: From -25 °C to +100 °C Mineral oils, Synthetic fluids - Compatibility with fluids: HFB and HFC according to ISO 2943 - Degree of protection: IP65 according to EN 60529

Electrical data

EN 175301-803 - Electrical connection: - Resistive load: 0.5 A / 48 Vdc - Thermostat condition: Open up to 30 °C

- CE certification



connected

DMETRIC (PRESSURE) INDICATO

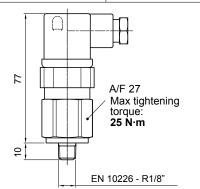
Dimensions

BL*51 - BL*52 - BL*53

Electrical/Visual Pressure Indicator Connection: EN 175301-803

- 51: Transparent base with lamps 24 Vdc
- 52: Transparent base with lamps 110 Vdc 53: Transparent base with lamps 230 Vac

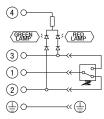
Settings	Ordering code
1.5 bar ±10%	BL A 15 H A xx P01
2.0 bar ±10%	BL A 20 H A xx P01



Hydraulic symbol



Electrical symbol



Materials

- Body: Brass

- Base: Transparent polyamide

- Contacts: Silver - Seal: **HNBR**

Technical data

- Max working pressure: 40 bar 60 bar - Proof pressure:

From -25 °C to +80 °C - Working temperature: - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree of protection: IP65 according to EN 60529

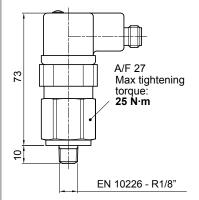
Electrical data

- Electrical connection: EN 175301-803

- Type 51 52 53 - Lamps 24 Vdc 110 Vdc 230 Vac - Resistive load: 1 A / 24 Vdc 1 A / 110 Vdc 1 A / 230 Vac

Electrical/Visual Pressure Indicator Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc

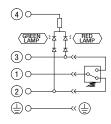
	•
Settings	Ordering code
1.5 bar ±10%	BL A 15 H A 71 P01
2.0 bar ±10%	BL A 20 H A 71 P01



Hydraulic symbol



Electrical symbol



Materials

- Body: Brass - Base: Black polyamide - Contacts: Silver **HNBR** - Seal:

Technical data

- Max working pressure: 40 bar - Proof pressure: 60 bar

- Working temperature: From -25 °C to +80 °C - Compatibility with fluids: Mineral oils, Synthetic fluids

HFB and HFC according to ISO 2943

IP65 according to EN 60529 - Degree of protection:

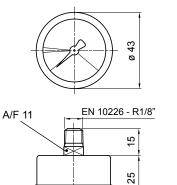
Electrical data

IEC 61076-2-101 D (M12) - Electrical connection: - Lamps: 24 Vdc (black base) - Resistive load: 0.4 A / 24 Vdc

BVA

Axial Pressure Gauge

Settings	Ordering code
1.4 bar ±10%	BV A 14 P01
2.5 bar ±10%	BV A 25 P01



Hydraulic symbol



Dial scale

BV A 14 P01 Red Yellow 1.7 Green 14 10 har

BV A 25 P01 Yellow Red 3 Green 10 bar

Materials

- Case: Painted Steel - Window: Clear plastic Painted Steel - Dial: Black plastic - Pointer: - Pressure connection:

Bourdon tube Cu-alloy sof t soldered, C type - Pressure element:

Technical data

- Max working pressure: Static: 7 bar

Fluctuating: 6 bar Short time: 10 bar

- Working temperature: Ambient from -40 °C to +60 °C

> Fluid max +60 °C Mineral oils, Synthetic fluids

- Compatibility with fluids: HFB and HFC according to ISO 2943

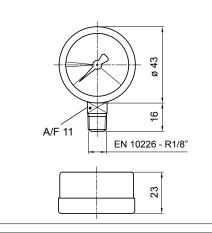
Class 2.5 according to EN 13190 - Accuracy: IP31 according to EN 60529 - Degree of protection:

BAROMETRIC (PRESSURE) INDICATORS

Dimensions

BVR Radial Pressure Gauge

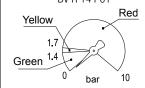
Settings	Ordering code
1.4 bar ±10%	BV R 14 P01
2.5 bar ±10%	BV R 25 P01



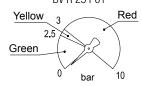
Hydraulic symbol



Dial scale BV R 14 P01



BV R 25 P01



Materials

Case: Painted Steel
Window: Clear plastic
Dial: Painted Steel
Pointer: Black plastic
Pressure connection: Brass

- Pressure element: Bourdon tube Cu-alloy sof t soldered, C type

Technical data

- Max working pressure: Static: 7 bar

Fluctuating: 6 bar Short time: 10 bar

- Working temperature: Ambient from -40 °C to +60 °C

Fluid max +60 °C

- Compatibility with fluids: Mineral oils, Synthetic fluids

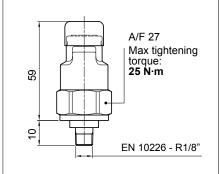
HFB and HFC according to ISO 2943

Accuracy: Class 2.5 according to EN 13190
 Degree of protection: IP31 according to EN 60529

BVP - BVQ Visual Pressure Indicator

BVP - Automatic reset BVQ - Manual reset

Setting	Ordering code
1.5 bar ±10%	BV P 15 H P01
	BV Q 15 H P01
2.0 bar ±10%	BV P 20 H P01
	BV 0.20 H P01



Hydraulic symbol



Materials

- Body: Brass
- Cover / internal parts: Nylon
- Caps: VMQ
- Seal: HNBR

Technical data

- Reset: BVP - Automatic reset

BVQ - Manual reset

Max working pressure: 10 barProof pressure: 15 bar

Working temperature: From -25 °C to +80 °C
 Compatibility with fluids: Mineral oils, Synthetic fluids

HFB and HFC according to ISO 2943

- Degree of protection: IP45 according to EN 60529

Signals



Absence of pressure (no indicator)



Presence of pressure (green button rises gradually)



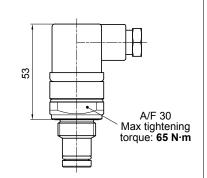
Clogged filter element (red button risen)

ERENTIAL PRESSURE INDICATORS

Dimensions

DEA*50 Electrical Differential Pressure Indicator Connection: EN 175301-803

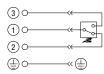
Settings	Ordering code
1.2 bar ±10%	DE A 12 x A 50 P01
2.0 bar ±10%	DE A 20 x A 50 P01
5.0 bar ±10%	DE A 50 x A 50 P01
7.0 bar ±10%	DE A 70 x A 50 P01
0.5 har ±10%	DF Δ 95 x Δ 50 P01



Hydraulic symbol



Electrical symbol



Materials

- Body: - Base: Black polyamide - Contacts: Silver HNBR - FPM - Seal:

Technical data

- Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar

From -25 °C to +110 °C - Working temperature: - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943

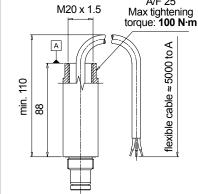
- Degree protection: IP66 according to EN 60529 IP69K according to ISO 20653

Electrical data

- Electrical connection: EN 175301-803 - Resistive load: 0.2 A / 115 Vdc

DEH*48 Hazardous Area Electrical Differential Pressure Indicator Connection via three-core cable - fitting M20x1 5

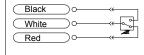
Confidencial via till co coi	C Cable Titting Wizoki.o
Settings	Ordering code
2.0 bar ±10%	DE H 20 x A 48 P01
5.0 bar ±10%	DE H 50 x A 48 P01
7.0 bar ±10%	DE H 70 x A 48 P01
M20 x 1.5	A/F 25 Max tightening



Hydraulic symbol



Electrical symbol





Certification / Approvals: ATEX, IECEx, EAC TR CU, INMETRO Certification included as standard

Materials

- Body: AISI 316L - Contacts: Rhodium - Seal: FPM - MFQ

Technical data

420 bar - Max working pressure: - Proof pressure: 630 har - Burst pressure: 1260 bar

- Working temperature: From -60 °C to +125 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 T4 (135 °C) and T6 (85 °C) - Temperature class: - Degree of protection: IP 66/67/68 according to EN 60529

- Connection type: Three-core cable, fitting M20x1.5

SPCO/SPDT (Hermetically sealed - Volt-free contacts) Contact type:

Electrical data

Connection via three-core cable - fitting M20x1.5

- Resistive Load: 830 mA / 24 Vdc - 180 mA / 110 Vac - Electrical Ratings: Ui = 30 Vdc / Ii = 250 mA / Pi = 1.3 W Available ATEX product: II 1 GD Ex ia IIC T6 Ga -60° C \leq Ta \leq 80 $^{\circ}$ C

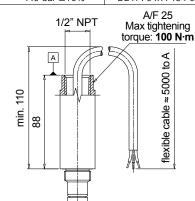
Ex ia IIC T4 Ga -60° C \leq Ta \leq 125 $^{\circ}$ C II 2 GD Ex db IIC T6* Gb Ex tb IIIC T85 $^{\circ}$ C* Db $(Tamb := -60^{\circ}C to +70^{\circ}C)^{*} IP66/67$ alternative T/Class and ambients T4, T135°C

 $(Tamb = -60^{\circ}C \text{ to } +120^{\circ}C)$

DEH*49 Hazardous Area

Electrical Differential Pressure Indicator Connection via four-core cable - fitting 1/2" NPT

Settings	Ordering code
2.0 bar ±10%	DE H 20 x A 49 P01
5.0 bar ±10%	DE H 50 x A 49 P01
7.0 bar ±10%	DE H 70 x A 49 P01

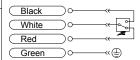


736

Hydraulic symbol



Electrical symbol









Certification / Approvals ATEX, IECEx, EAC TR CU, INMETRO, UL/CSA Class I Division 1 Groups A-D, UL/CSA Class II Division 1 Groups E-G Certification included as standard

Materials

- Body: AISI 316L - Contacts: Rhodium FPM - MFQ - Seal:

Technical data

- Max working pressure: 420 bar - Proof pressure: 630 har 1260 bar - Burst pressure:

From -60 °C to +120 °C : ATEX, IECEx, EAC TR CU, INMETRO From -60 °C to +105 °C : UL/CSA - Working temperature:

- Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943

- Temperature class: T4 (135 °C) and T6 (85 °C) IP 66/67/68 according to EN 60529 - Degree of protection:

- Connection type:Four-core cable, fitting 1/2" NPT

SPCO/SPDT (Hermetically sealed - Volt-free contacts) Contact type:

Electrical data

Connection via four-core cable - fitting 1/2" NPT Resistive Load: 830 mA / 24 Vdc - 180 mA / 110 Vac - Resistive Load:

- Max voltage 150 Vac/dc - Power

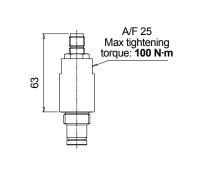
- Available ATEX product: II 1 GD Ex ia IIC T6 Ga -60° C \leq Ta \leq 80 $^{\circ}$ C

Ex ia IIC T4 Ga -60° C \leq Ta \leq 125 $^{\circ}$ C II 2 GD Ex db IIC T6* Gb Ex tb IIIC T85°C* Db $(Tamb : = -60^{\circ}C \text{ to } +70^{\circ}C)^{*} \text{ IP66/67}$ alternative T/Class and ambients T4, T135°C

 $(Tamb = -60^{\circ}C \text{ to } +120^{\circ}C)$

DEH*70 Hazardous Area Electrical Differential Pressure Indicator Connection IEC 61076-2-101 D (M12)

Settings	Ordering code
2.0 bar ±10%	DE H 20 x A 70 P01
5.0 bar ±10%	DE H 50 x A 70 P01
7.0 bar +10%	DF H 70 x A 70 P01



Hvdraulic symbol



Electrical symbol



Materials

Contacts:

Technical data

- Body:

Seal:

Max working pressure:
Proof pressure: 420 bar 630 bar Burst pressure: 1260 bar

Working temperature: Compatibility with fluids: From -60 °C to +80 °C Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943

Rhodium

FPM - MFQ

Temperature class:

IP 66/67 according to EN 60529 Degree of protection:

Connection type:IEC 61076-2-101 D (M12)

Contact type: SPCO/SPDT (Hermetically sealed - Volt-free contacts)

Electrical data Connection IEC 61076-2-101 D (M12)

830 mA / 24 Vdc - 180 mA / 110 Vdc Resistive Load:

Ui = 30 VdcElectrical Ratings:

li = 250 mAPi = 1.3 W

Available ATEX product:

FI = 1.3 W II 1 GD Ex ia IIC T6 Ga -60° C \leq Ta \leq 80°C Ex ia IIC T4 Ga -60° C \leq Ta \leq 125°C II 2 GD Ex db IIC T6* Gb Ex tb IIIC T85°C* Db (Tamb : = -60° C to $+70^{\circ}$ C)* IP66/67 * alternative T/Class and ambients T4, T135°C

AISI 316L with internal engineered resin switch

 $(Tamb = -60^{\circ}C \text{ to } +120^{\circ}C)$

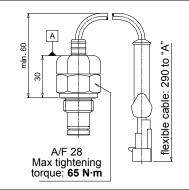




Certification / Approvals: ATEX, IECEx, EAC TR CU, INMETRO Certification included as standard

DEM*F10 **Electrical Differential Pressure Indicator** Connection: AMP Superseal series 1.5

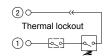
Settings	Ordering code
1.2 bar ±10%	DE M 12 x F 10 P01
2.0 bar ±10%	DE M 20 x F 10 P01
5.0 bar ±10%	DE M 50 x F 10 P01
7.0 bar ±10%	DE M 70 x F 10 P01
9.5 bar ±10%	DE M 95 x F 10 P01



Hydraulic symbol



Electrical symbol



Materials

- Body: Brass - Base: Black polyamide - Contacts: Silver HNBR - FPM - Seal:

Technical data

- Max working pressure: 420 bar 630 bar - Proof pressure: - Burst pressure: 1260 bar

From -25 °C to +110 °C - Working temperature: - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943

- Degree protection: IP66 according to EN 60529

Electrical data

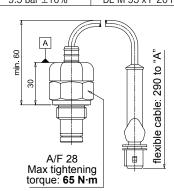
- Electrical connection: AMP Superseal series 1.5 - Resistive load: 0.2 A / 115 Vdc

- Switching type: Normally open contacts (NC on request) Normally open up to 30 °C (option "F") - Thermal lockout:

DEM*F20

Electrical Differential Pressure Indicator AMP Time junior

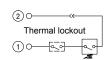
Settings	Ordering code
1.2 bar ±10%	DE M 12 x F 20 P01
2.0 bar ±10%	DE M 20 x F 20 P01
5.0 bar ±10%	DE M 50 x F 20 P01
7.0 bar ±10%	DE M 70 x F 20 P01
9.5 har +10%	DF M 95 x F 20 P01



Hydraulic symbol



Electrical symbol



Materials

- Body: Brass

- Base: Black polyamide - Contacts: Silver HNBR - FPM - Seal:

Technical data

420 bar - Max working pressure: 630 bar - Proof pressure: Burst pressure: 1260 bar

From -25 °C to +110 °C - Working temperature: - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP66 according to EN 60529

Electrical data

AMP Time junior - Electrical connection: - Resistive load: 0.2 A / 115 Vdc

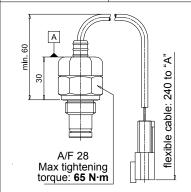
Switching type: Normally open contacts (NC on request) Normally open up to 30 °C (option "F") - Thermal lockout:

ERENTIAL PRESSURE INDICATORS

Dimensions

DEM*F30 **Electrical Differential Pressure Indicator** Deutsch DT-04-2-P

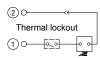
Settings	Ordering code
1.2 bar ±10%	DE M 12 x F 30 P01
2.0 bar ±10%	DE M 20 x F 30 P01
5.0 bar ±10%	DE M 50 x F 30 P01
7.0 bar ±10%	DE M 70 x F 30 P01
9.5 bar ±10%	DE M 95 x F 30 P01



Hydraulic symbol



Electrical symbol



Materials

- Body: Brass - Base: Black polyamide - Contacts: Silver - Seal: HNBR - FPM

Technical data

- Max working pressure: 420 bar 630 bar - Proof pressure: 1260 bar - Burst pressure:

From -25 °C to +110 °C - Working temperature: Mineral oils, Synthetic fluids - Compatibility with fluids: HFB and HFC according to ISO 2943

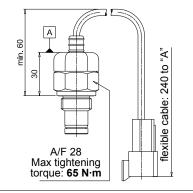
IP66 according to EN 60529 - Degree protection:

Electrical data

Deutsch DT-04-2-P - Electrical connection: - Resistive load: 0.2 A / 115 Vdc

Normally open contacts (NC on request) - Switching type: - Thermal lockout: Normally open up to 30 °C (option "F")

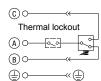
DEM*F35 **Electrical Differential Pressure Indicator** Deutsch DT-04-3-P



Hydraulic symbol



Electrical symbol



Materials

- Body: Brass - Base: Black polyamide - Contacts: Silver HNBR - FPM - Seal:

Technical data

- Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar

From -25 °C to +110 °C - Working temperature: - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection:

IP66 according to EN 60529

Electrical data

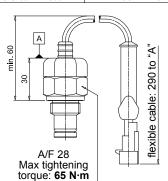
- Electrical connection: Deutsch DT-04-3-P - Resistive load: 0.2 A / 115 Vdc - Switching type: SPDT contact

- Thermal lockout: Normally open up to 30 °C (option "F")

DEM*A10

Electrical Differential Pressure Indicator Connection: AMP Superseal series 1.5

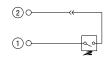
Settings	Ordering code
1.2 bar ±10%	DE M 12 x A 10 P01
2.0 bar ±10%	DE M 20 x A 10 P01
5.0 bar ±10%	DE M 50 x A 10 P01
7.0 bar ±10%	DE M 70 x A 10 P01
9.5 bar ±10%	DE M 95 x A 10 P01



Hydraulic symbol



Electrical symbol



Materials

- Body: Brass - Base: Black polyamide - Contacts: Silver HNBR - FPM - Seal:

Technical data

- Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature:

From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP66 according to EN 60529

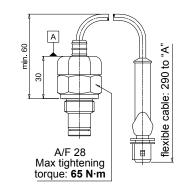
Electrical data

- Electrical connection: AMP Superseal series 1.5 - Resistive load: 0.2 A / 115 Vdc

- Switching type: Normally open contacts (NC on request)

DEM*A20 Electrical Differential Pressure Indicator AMP Time junior

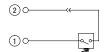
Settings	Ordering code
1.2 bar ±10%	DE M 12 x A 20 P01
2.0 bar ±10%	DE M 20 x A 20 P01
5.0 bar ±10%	DE M 50 x A 20 P01
7.0 bar ±10%	DE M 70 x A 20 P01
9.5 bar ±10%	DE M 95 x A 20 P01



Hydraulic symbol



Electrical symbol



Materials

Body: Brass
Base: Black polyamide
Contacts: Silver
Seal: HNBR - FPM

Technical data

Max working pressure: 420 barProof pressure: 630 barBurst pressure: 1260 bar

Working temperature:
 Compatibility with fluids:
 Degree protection:
 From -25 °C to +110 °C
 Mineral oils, Synthetic fluids
 HFB and HFC according to ISO 2943
 IP66 according to EN 60529

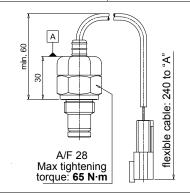
Electrical data

Electrical connection: AMP Time junior
 Resistive load: 0.2 A / 115 Vdc

- Switching type: Normally open contacts (NC on request)

DEM*A30 Electrical Differential Pressure Indicator Deutsch DT-04-2-P Settings Ordering code

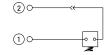
0 - 11	0
Settings	Ordering code
1.2 bar ±10%	DE M 12 x A 30 P01
2.0 bar ±10%	DE M 20 x A 30 P01
5.0 bar ±10%	DE M 50 x A 30 P01
7.0 bar ±10%	DE M 70 x A 30 P01
9.5 bar ±10%	DE M 95 x A 30 P01



Hydraulic symbol



Electrical symbol



Materials

Body: Brass
Base: Black polyamide
Contacts: Silver
Seal: HNBR - FPM

Technical data

Max working pressure: 420 barProof pressure: 630 barBurst pressure: 1260 bar

Working temperature:
 Compatibility with fluids:
 Degree protection:
 From -25 °C to +110 °C
 Mineral oils, Synthetic fluids
 HFB and HFC according to ISO 2943
 IP66 according to EN 60529

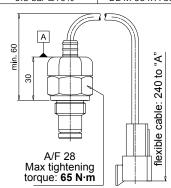
Electrical data

Electrical connection: Deutsch DT-04-2-P
 Resistive load: 0.2 A / 115 Vdc

- Switching type: Normally open contacts (NC on request)

DEM*A35 Electrical Differential Pressure Indicator Deutsch DT-04-3-P

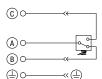
Settings	Ordering code
1.2 bar ±10%	DE M 12 x A 35 P01
2.0 bar ±10%	DE M 20 x A 35 P01
5.0 bar ±10%	DE M 50 x A 35 P01
7.0 bar ±10%	DE M 70 x A 35 P01
9.5 bar ±10%	DE M 95 x A 35 P01



Hydraulic symbol



Electrical symbol



Materials

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR - FPM

Technical data

- Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -265

Working temperature:
 Compatibility with fluids:
 Degree protection:
 From -25 °C to +110 °C
 Mineral oils, Synthetic fluids
 HFB and HFC according to ISO 2943
 IP66 according to EN 60529

Electrical data

- Electrical connection: Deutsch DT-04-3-P
- Resistive load: 0.2 A / 115 Vdc
- Switching type: SPDT contact



ERENTIAL PRESSURE INDICATORS

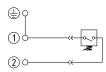
Dimensions

DES*10 Electrical Differential Pressure Indicator AMP Superseal series 1.5 Ordering code 1.2 bar ±10% DE S 12 H A 10 P01 2.5 bar ±10% DE S 25 H A 10 P01 4.0 bar ±10% DE S 40 H A 10 P01 39 A/F 19 Max tightening torque: 20 N·m

Hydraulic symbol



Electrical symbol



Materials

- Body: Brass - Internal parts:

Brass - Polyamide - Contacts: Silver - Seal: **HNBR**

Technical data

- Max working pressure: 16 bar - Proof pressure: 24 bar - Burst pressure: 48 har

- Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943

IP67 according to EN 60529 - Degree protection:

Electrical data

Electrical connection: AMP Superseal series 1.5

- Resistive load: 0.2 A / 24 Vdc

- Switching type: Normally open contacts (NC on request)

DES*30 Electrical Differential Pressure Indicator Deutsch DT-04-2-P Ordering code 1.2 bar ±10% DE S 12 H A 30 P01

DE S 25 H A 30 P01

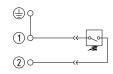
2.5 bar ±10%

4.0 bar ±10%	DE S 40 H A 30 P01
45	A/F 19 Max tightening torque: 20 N·m

Hydraulic symbol



Electrical symbol



Materials

- Body: Brass - Internal parts: Brass - Polyamide - Contacts: Silver - Seal: **HNBR**

Technical data

- Max working pressure: 16 bar - Proof pressure: 24 bar - Burst pressure: 48 bar

From -25 °C to +110 °C - Working temperature: - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943

- Degree protection: IP67 according to EN 60529

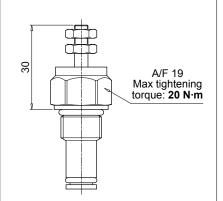
Electrical data

- Electrical connection: Deutsch DT-04-2-P - Resistive load: 0.2 A / 24 Vdc

- Switching type: Normally open contacts (NC on request)

DES*80 Electrical Differential Pressure Indicator Stud #10-32 UNF

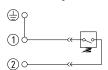
Stud # 10-32 ONI	
Settings	Ordering code
1.2 bar ±10%	DE S 12 H A 80 P01
2.5 bar ±10%	DE S 25 H A 80 P01
4.0 bar ±10%	DE S 40 H A 80 P01



Hydraulic symbol



Electrical symbol



Materials

- Body: Brass

Brass - Polyamide - Internal parts:

- Contacts: Silver **HNBR** - Seal:

Technical data

- Max working pressure: 16 bar - Proof pressure: 24 bar - Burst pressure: 48 bar - Working temperature:

From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP67 according to EN 60529

Electrical data

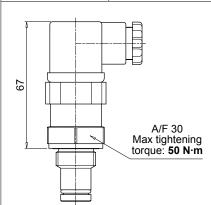
- Electrical connection: Stud #10-32 UNF - Resistive load: 0.2 A / 24 Vdc

- Switching type: Normally open contacts (NC on request)



DEU*50 UL Electrical Differential Pressure Indicator Connection EN 175301-803

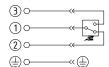
Settings	Ordering code
2.0 bar ±10%	DE U 20 V A 50 P01 UL
5.0 bar ±10%	DE U 50 V A 50 P01 UL
7.0 bar ±10%	DE U 70 V A 50 P01 UL



Hydraulic symbol



Electrical symbol





- Certification: UL
- Certification included as standard

Materials

Body: Brass
Base: Black Polyamide
Contacts: Silver
Seal: FPM

Technical data

Max working pressure: 210 barProof pressure: 220 barBurst pressure: 880 bar

Working temperature:
 Compatibility with fluids:
 Mineral oils, Synthetic fluids
 HFB and HFC according to ISO 2943

- Degree protection: IP65 according to EN 60529

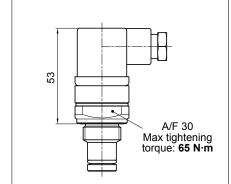
Electrical data

- Electrical connection: EN 175301-803 - Resistive load: 3 A / 30 Vdc 3 A / 125 Vac

3 A / 125 Vac 3 (3) A / 250 Vac

DEX*50 Electrical Differential Pressure Indicator Connection: EN 175301-803 Settings Ordering code

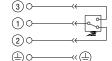
Settings	Ordering code
1.2 bar ±10%	DE X 12 x A 50 P01
2.0 bar ±10%	DE X 20 x A 50 P01
5.0 bar ±10%	DE X 50 x A 50 P01
7.0 bar ±10%	DE X 70 x A 50 P01
9.5 bar ±10%	DE X 95 x A 50 P01



Hydraulic symbol



Electrical symbol



Materials

Body: AISI 316L
Base: Black polyamide
Contacts: Silver
Seal: HNBR - MFQ

Technical data

Max working pressure: 420 bar
 Proof pressure: 630 bar
 Burst pressure: 1260 bar
 Working temperature: From -25 °C to +110 °C

- Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529

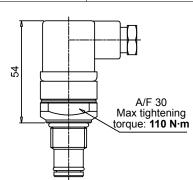
IP69K according to ISO 20653

Electrical data

- Electrical connection: EN 175301-803 - Resistive load: 0.2 A / 115 Vdc

DEZ*50 Electrical Differential Pressure Indicator Connection: EN 175301-803

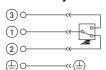
Settings	Ordering code
1.2 bar ±10%	DE Z 12 x A 50 P01
2.5 bar ±10%	DE Z 25 x A 50 P01
5.0 bar ±10%	DE Z 50 x A 50 P01
7.0 bar ±10%	DE Z 70 x A 50 P01
9.5 bar ±10%	DE Z 95 x A 50 P01



Hydraulic symbol



Electrical symbol



Materials

Body: AISI 316L
Base: Black polyamide
Contacts: Silver
Seal: HNBR - MFQ

Technical data

Max working pressure: 700 bar
 Proof pressure: 1050 bar
 Burst pressure: 2100 bar
 Working temperature: From -25 °C to +110 °C

Compatibility with fluids: Mineral oils, Synthetic fluids
 HFA, HFB, HFC according to ISO 2943
 Degree protection: IP66 according to EN 60529
 IP69K according to ISO 20653

Electrical data

Electrical connection: EN 175301-803
 Resistive load: 0.2 A / 115 Vdc

ERENTIAL PRESSURE INDICATORS

Dimensions

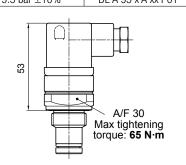
DLA*51 - DLA*52

Electrical/Visual Differential Pressure Indicator

Connection: EN 175301-803

- 51: Transparent base with lamps 24 Vdc
- 52: Transparent base with lamps 110 Vdc

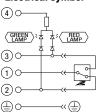
Settings	Ordering code
1.2 bar ±10%	DL A 12 x A xx P01
2.0 bar ±10%	DL A 20 x A xx P01
5.0 bar ±10%	DL A 50 x A xx P01
7.0 bar ±10%	DL A 70 x A xx P01
9.5 har +10%	DI Δ 95 y Δ yy P01



Hydraulic symbol



Electrical symbol



Materials

- Body: Brass

- Base: Transparent polyamide

- Contacts: Silver HNBR - FPM - Seal:

Technical data

- Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar

From -25 °C to +110 °C - Working temperature: - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943

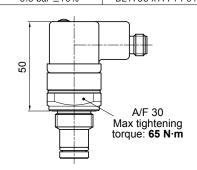
- Degree protection: IP66 according to EN 60529 IP69K according to ISO 20653

Electrical data

EN 175301-803 - Electrical connection: - Type 51 - Lamps 24 Vdc 110 Vdc - Resistive load: 1 A / 24 Vdc 1 A / 110 Vdc

Electrical/Visual Differential pressure indicator Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc

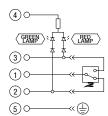
Settings	Ordering code
1.2 bar ±10%	DL A 12 x A 71 P01
2.0 bar ±10%	DL A 20 x A 71 P01
5.0 bar ±10%	DL A 50 x A 71 P01
7.0 bar ±10%	DL A 70 x A 71 P01
9.5 bar +10%	DLA 95 x A 71 P01



Hydraulic symbol



Electrical symbol



Materials

- Body: Brass - Base: Black polyamide - Contacts: Silver HNBR - FPM - Seal:

Technical data

- Max working pressure: 420 bar - Proof pressure: 630 bar 1260 bar - Burst pressure:

From -25 °C to +110 °C - Working temperature: - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection:

IP65 according to EN 60529 IP69K according to ISO 20653

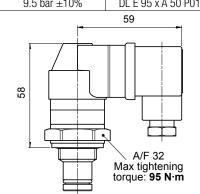
Electrical data

- Electrical connection: IEC 61076-2-101 D (M12) - Lamps 24 Vdc (black base) - Resistive load: 0.4 A / 24 Vdc

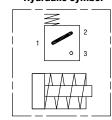
DLE*A50

Electrical/Visual Differential Pressure Indicator Without term. Connections: EN 175301-803

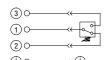
Settings	Ordering code
1.2 bar ±10%	DL E 12 x A 50 P01
2.0 bar ±10%	DL E 20 x A 50 P01
5.0 bar ±10%	DL E 50 x A 50 P01
7.0 bar ±10%	DL E 70 x A 50 P01
0.5 har ±10%	DL F 95 x Δ 50 P01



Hydraulic symbol



Electrical symbol



Materials

- Body: Brass - Base: Black polyamide - Contacts: Silver HNBR - FPM - Seal:

Technical data

420 bar - Max working pressure: 630 bar - Proof pressure: - Burst pressure: 1260 bar - Working temperature:

From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP65 according to EN 60529

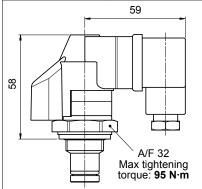
Electrical data

- Electrical connections: EN 175301-803 5 A / 250 Vac - Resistive load: - Available the connector with lamps

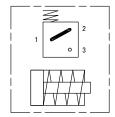
Clogging Indicators

DLE*F50 Electrical/Visual Differential Pressure Indicator With term. Connections: EN 175301-803

With terms of meetions. Liv 17 5501 500		
Settings	Ordering code	
1.2 bar ±10%	DL E 12 x F 50 P01	
2.0 bar ±10%	DL E 20 x F 50 P01	
5.0 bar ±10%	DL E 50 x F 50 P01	
7.0 bar ±10%	DL E 70 x F 50 P01	
9.5 bar ±10%	DL E 95 x F 50 P01	



Hydraulic symbol



Electrical symbol



Materials

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR - FPM

Technical data

Max working pressure: 420 bar
Proof pressure: 630 bar
Burst pressure: 1260 bar

Working temperature:
 Compatibility with fluids:
 Degree protection:
 From -25 °C to +110 °C
 Mineral oils, Synthetic fluids
 HFB and HFC according to ISO 2943
 IP65 according to EN 60529

Electrical data

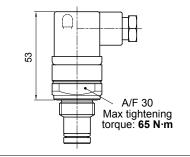
- Electrical connections: EN 175301-803
- Resistive load: 5 A / 250 Vac
- Thermal lockout setting: +30 °C

DLX*51 - DLX*52

Electrical/Visual Differential Pressure Indicator Connection: EN 175301-803

51: Transparent base with lamps 24 Vdc **52**: Transparent base with lamps 110 Vdc

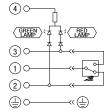
Settings	Ordering code
1.2 bar ±10%	DL X 12 x A 5x P01
2.0 bar ±10%	DL X 20 x A 5x P01
5.0 bar ±10%	DL X 50 x A 5x P01
7.0 bar ±10%	DL X 70 x A 5x P01
9.5 har +10%	DL X 95 x A 5x P01



Hydraulic symbol



Electrical symbol



Materials

Body: AISI 316L
Base: Transparent polyamide
Contacts: Silver
Seal: HNBR - MFQ

Technical data

Max working pressure: 420 barProof pressure: 630 barBurst pressure: 1260 bar

Working temperature: From -25 °C to +110 °C
 Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943
 Degree protection: IP66 according to EN 60529

IP66 according to EN 60529 IP69K according to ISO 20653

Electrical data

Electrical data
- Electrical connection: EN 175301-803
- Type 51 52
- Lamps 24 Vdc 110 Vdc
- Resistive load: 1 A / 24 Vdc 1 A / 110 Vdc

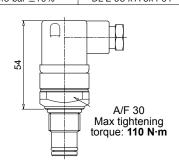
DLZ*51 - DLZ*52

Electrical/Visual Differential Pressure Indicator Connection: EN 175301-803

51: Transparent base with lamps 24 Vdc

52: Transparent base with lamps 110 Vdc

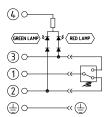
Settings	Ordering code
1.2 bar ±10%	DL Z 12 x A 5x P01
2.5 bar ±10%	DL Z 25 x A 5x P01
5.0 bar ±10%	DL Z 50 x A 5x P01
7.0 bar ±10%	DL Z 70 x A 5x P01
9.5 har +10%	DL 7 95 x A 5x P01



Hydraulic symbol



Electrical symbol



Materials

- Body: AISI 316L

- Base: Transparent polyamide

- Contacts: Silver - Seal: HNBR - MFQ

Technical data

- Max working pressure: 700 bar - Proof pressure: 1050 bar - Burst pressure: 2100 bar

Working temperature: From -25 °C to +110 °C
 Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943
 Degree protection: IP66 according to EN 60529 IP69K according to ISO 20653

Electrical data

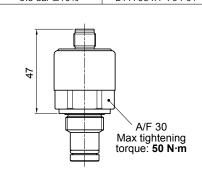
Electrical connection: EN 175301-803
 Type 51 52
 Lamps 24 Vdc 110 Vdc
 Resistive load: 1 A / 24 Vdc 1 A / 110 Vdc

RENTIAL PRESSURE INDICATORS

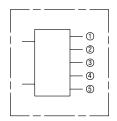
Dimensions

DTA*F70 Electronic Differential Pressure Indicator Connection: IEC 61076-2-101 D (M12)

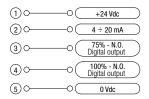
	` '
Settings	Ordering code
1.2 bar ±10%	DT A 12 x F 70 P01
2.0 bar ±10%	DT A 20 x F 70 P01
5.0 bar ±10%	DT A 50 x F 70 P01
$7.0 \text{ bar } \pm 10\%$	DT A 70 x F 70 P01
9.5 bar ±10%	DT A 95 x F 70 P01



Hydraulic symbol



Electrical symbol



Materials

- Body: Brass

Brass - Polyamide - Internal parts: - Contacts: Silver - Seal: HNBR - FPM

Technical data

- Max working pressure: 420 bar 630 bar - Proof pressure: 1260 bar - Burst pressure:

- Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP67 according to EN 60529

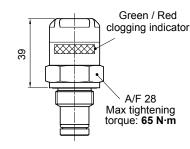
Electrical data

- Electrical connection: IEC 61076-2-101 D (M12)

- Power supply: 24 Vdc - Analogue output: From 4 to 20 mA

- Thermal lockout: 30 °C (all output signals stalled up to 30 °C)

DVA **Visual Differential Pressure Indicator** Ordering code Settings 1.2 bar ±10% DV A 12 x P01 2.0 bar ±10% DV A 20 x P01 5.0 bar ±10% DV A 50 x P01 7.0 bar ±10% DV A 70 x P01 9.5 bar ±10% DV A 95 x P01



Hydraulic symbol



Materials

- Body: Brass - Internal parts: Brass - Polyamide HNBR - FPM - Seal:

Technical data

Automatic reset - Reset: - Max working pressure: 420 bar 630 bar - Proof pressure: - Burst pressure: 1260 bar

From -25 °C to +110 °C - Working temperature: - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943

IP65 according to EN 60529 - Degree protection:

DVM **Hydraulic symbol Visual Differential Pressure Indicator**

Ordering code

DV M 12 x P01

DV M 20 x P01

DV M 50 x P01

DV M 70 x P01



materiale				
- Body:	Brass			
- Internal narts:	Brass			

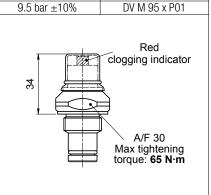
- Polyamide HNBR - FPM - Seal:

Technical data

Materials

Manual reset - Reset: - Max working pressure: 420 bar 630 bar - Proof pressure: - Burst pressure: 1260 bar

From -25 °C to +110 °C - Working temperature: - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP65 according to EN 60529



Settings

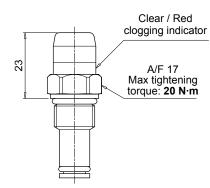
1.2 bar ±10%

2.0 bar ±10%

5.0 bar ±10%

7.0 bar ±10%

DVS **Visual Differential Pressure Indicator** Settings Ordering code 1.2 bar ±10% DV S 12 H P01 2.5 bar ±10% DV S 25 H P01 4.0 bar ±10% DV S 40 H P01



Hydraulic symbol



Materials

- Body: Brass

- Internal parts: Brass - Polyamide

- Seal: **HNBR**

Technical data

Automatic reset - Reset: - Max working pressure: 16 bar - Proof pressure: 24 bar - Burst pressure: 48 bar

- Working temperature: From -25 °C to +110 °C - Compatibility with fluids:

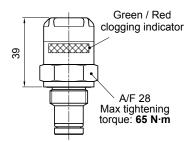
Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943

IP67 according to EN 60529 - Degree protection:

DVX

Visual Differential Pressure Indicator

Settings	Ordering code
1.2 bar ±10%	DV X 12 x P01
2.0 bar ±10%	DV X 20 x P01
5.0 bar ±10%	DV X 50 x P01
7.0 bar ±10%	DV X 70 x P01
9.5 bar ±10%	DV X 95 x P01



Hydraulic symbol



Materials

- Body: AISI 316L AISI 316L - Polyamide - Internal parts: - Seal: HNBR - MFQ

Technical data

Automatic reset - Reset: - Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar

From -25 °C to +110 °C - Working temperature: - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943

- Degree protection: IP65 according to EN 60529

39			XXX/	
2	_ [L	Į.	
		F		A/F 28 Max tightening torque: 65 N·m
				4.2.2.

Visual Differential Pressure Indicator

Ordering code

DV Y 12 x P01

DV Y 20 x P01

DV Y 50 x P01

DV Y 70 x P01

DV Y 95 x P01

Settings

1.2 bar ±10%

2.0 bar ±10%

5.0 bar ±10%

7.0 bar ±10%

9.5 bar ±10%

DVY **Hydraulic symbol**



- Body:	AISI 316L
- Internal parts:	AISI 316L - Polyamide
- Seal:	HNBR - MFQ

Technical data

Materials

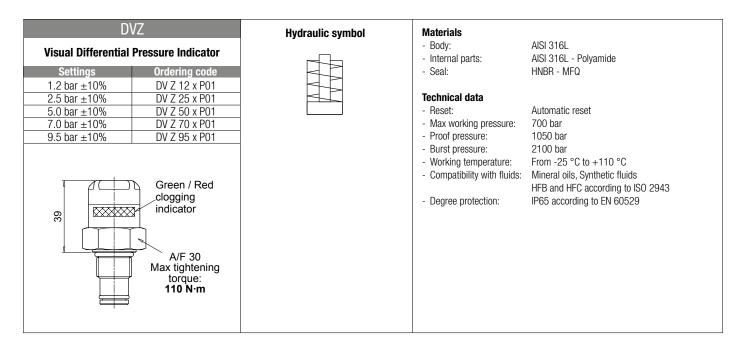
Manual reset - Reset: - Max working pressure: 420 bar 630 bar - Proof pressure: - Burst pressure: 1260 bar

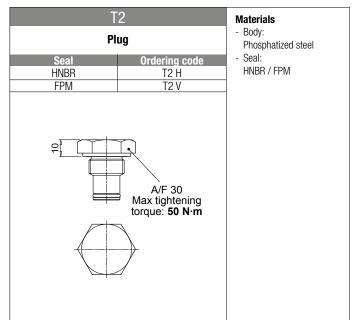
From -25 °C to +110 °C - Working temperature: - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 IP65 according to EN 60529

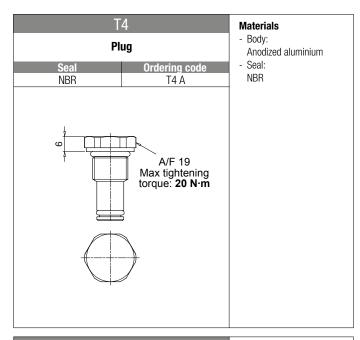
- Degree protection:

DIFFERENTIAL PRESSURE INDICATORS

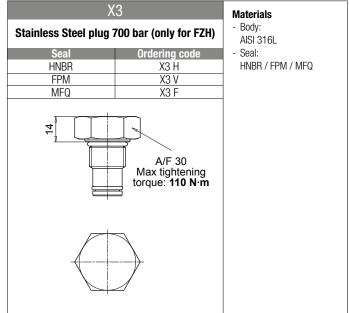
Dimensions







Х	2	Materials
Stainless Stee	Stainless Steel plug 420 bar	
Seal HNBR FPM MFQ	Ordering code X2 H X2 V X2 F	- Seal: HNBR / FPM / MFQ
10		







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