

# FRI series

Maximum working pressure up to 2 MPa (20 bar) - Flow rate up to 2500 l/min



## Description

## Technical data

### Return filter

**Maximum working pressure up to 2 MPa (20 bar)**  
**Flow rate up to 2500 l/min**

FRI is a range of return filters for protection of the reservoir against the system contamination.

They could be directly fixed to the reservoir in immersed or semi-immersed position or connected to the lines of the system through the hydraulic fittings.

The filter output must be always immersed into the fluid to avoid aeration or foam generation into the reservoir.

#### Available features:

- Female threaded connections up to 2 1/2" and flanged connections up to 3 1/2", for a maximum flow rate of 2500 l/min
- Double input connections, to connect several return lines or drains
- Fine filtration rating, to get a good cleanliness level into the reservoir
- Bypass valve, to relieve excessive pressure drop across the filter media
- Visual, electrical and electronic differential clogging indicators

#### Common applications:

Heavy duty industrial equipment

### Filter housing materials

- Filter body
  - Aluminium: FRI 255
  - Anodized Aluminium: FRI 025-040-100-250-630
  - Phosphatized Steel: FRI 850
- Cover
  - Polyamide, GF reinforced: FRI 255
  - Anodized Aluminium: FRI 025-040-100-250-630-850
- Valve: Polyamide, GF reinforced - Steel

### Bypass valve

Opening pressure 240 kPa (2.4 bar) ±10%

### Δp element type

- Microfibre filter elements - series N: 10 bar
- Fluid flow through the filter element from OUT to IN

### Seals

- Standard NBR series A
- Optional FPM series V

### Temperature

From -25 °C to +110 °C

### Note

FRI filters are provided for vertical mounting

## Weights [kg] and volumes [dm<sup>3</sup>]

Filter series	Weights [kg]		Volumes [dm <sup>3</sup> ]	
	Length	1	Length	1
<b>FRI 025</b>		1.0		0.28
<b>FRI 040</b>		2.0		0.70
<b>FRI 100</b>		3.8		1.09
<b>FRI 250</b>		6.3		2.60
<b>FRI 255</b>		4.2		3.20
<b>FRI 630</b>		13.8		7.05
<b>FRI 850</b>		48.0		21.50

Filter series	Length	Filter element design - N Series							
		A03	A06	A10	A16	A25	M25 M60 M90	P10	P25
<b>FRI 025</b>	<b>1</b>	6	10	17	19	43	122	43	47
<b>FRI 040</b>	<b>1</b>	19	23	43	45	94	155	94	102
<b>FRI 100</b>	<b>1</b>	32	34	89	92	187	260	187	206
<b>FRI 250</b>	<b>1</b>	144	179	271	300	448	645	448	490
<b>FRI 255</b>	<b>1</b>	144	179	271	300	448	645	448	490
<b>FRI 630</b>	<b>1</b>	242	279	508	577	834	1446	834	911
<b>FRI 850</b>	<b>1</b>	440	541	971	1143	1705	2528	1705	1880

### Maximum flow rate for a complete return filter with a pressure drop $\Delta p = 0.5$ bar.

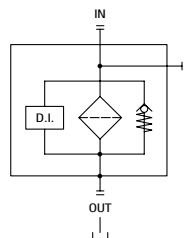
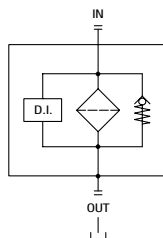
The reference fluid has a kinematic viscosity of 30 mm<sup>2</sup>/s (cSt) and a density of 0.86 kg/dm<sup>3</sup>.

For different pressure drop or fluid viscosity we recommend to use our selection software available on [www.mpfiltri.com](http://www.mpfiltri.com).

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

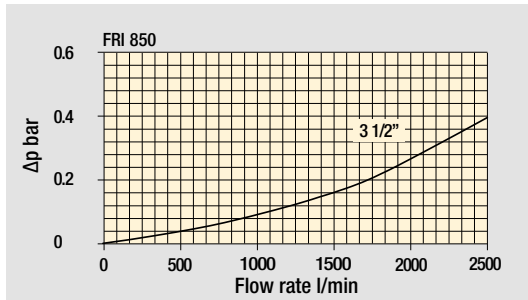
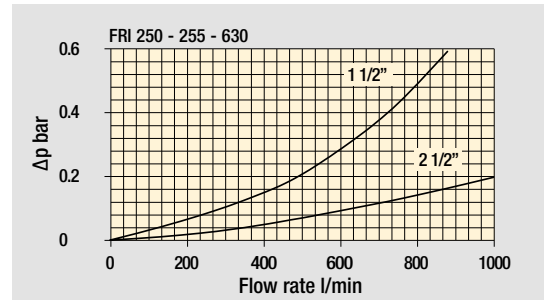
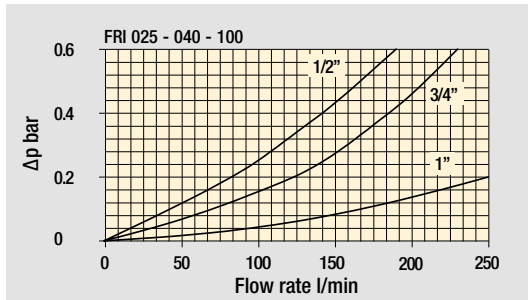
### Hydraulic symbols

Filter series	Style 1 connection + Diff. indic.	Style 2 connections + Diff. indic.
<b>FRI 025</b>		•
<b>FRI 040</b>		•
<b>FRI 100</b>		•
<b>FRI 250</b>		•
<b>FRI 255</b>	•	
<b>FRI 630</b>		•
<b>FRI 850</b>	•	

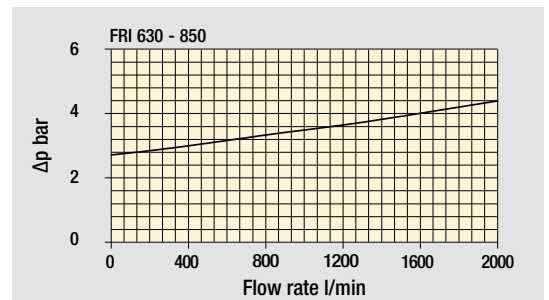
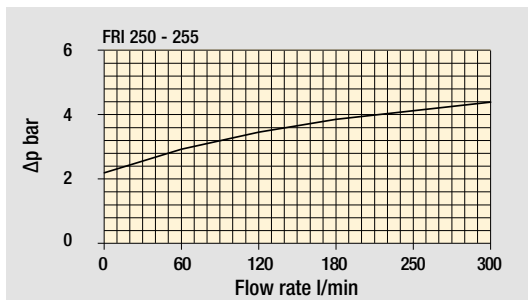
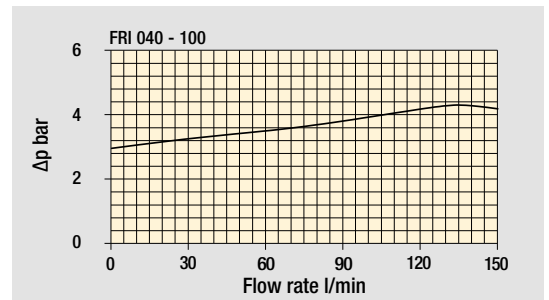
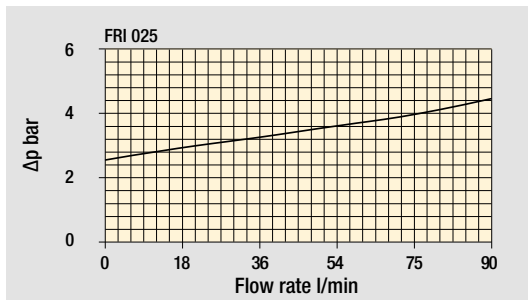


## Pressure drop

### Filter housings $\Delta p$ pressure drop



### Bypass valve pressure drop



The curves are plotted using mineral oil with density of  $0.86 \text{ kg/dm}^3$  in compliance with ISO 3968.  $\Delta p$  varies proportionally with density.



## Designation & Ordering code

### COMPLETE FILTER

<b>Series and size</b>	Configuration example 1: <b>FRI025</b> <b>B</b> <b>A</b> <b>G1</b> <b>A25</b> <b>N</b> <b>P01</b>						
<b>FRI025</b>	Configuration example 2: <b>FRI040</b> <b>S</b> <b>V</b> <b>G2</b> <b>M25</b> <b>N</b> <b>P01</b>						
<b>FRI040</b>							
<b>Bypass valve</b>							
<b>B</b> With bypass 2.4 bar							
<b>S</b> Without bypass							
<b>Seals and treatments</b>							
<b>A</b> NBR							
<b>V</b> FPM							
<b>Connections for FRI025</b>	<b>Connections for FRI040</b>						
<b>G1</b> G 1/2"	<b>G 3/4"</b>						
<b>G2</b> 1/2" NPT	<b>3/4" NPT</b>						
<b>G3</b> SAE 8 - 3/4" - 16 UNF	<b>SAE 12 - 1 1/16" - 12 UN</b>						
<b>Filtration rating (filter media)</b>							
<b>A03</b> Inorganic microfiber 3 µm	<b>M25</b> Wire mesh 25 µm						
<b>A06</b> Inorganic microfiber 6 µm	<b>M60</b> Wire mesh 60 µm						
<b>A10</b> Inorganic microfiber 10 µm	<b>M90</b> Wire mesh 90 µm						
<b>A16</b> Inorganic microfiber 16 µm	<b>P10</b> Resin impregnated paper 10 µm						
<b>A25</b> Inorganic microfiber 25 µm	<b>P25</b> Resin impregnated paper 25 µm						
	<b>Element Δp</b>			<b>Execution</b>			
	<b>N</b> 10 bar			<b>P01</b> MP Filtri standard			
				<b>Pxx</b> Customized			

### FILTER ELEMENT

<b>Element series and size</b>	Configuration example 1: <b>CU025</b> <b>A25</b> <b>N</b> <b>P01</b>			
<b>CU025</b>	Configuration example 2: <b>CU040</b> <b>M25</b> <b>V</b> <b>P01</b>			
<b>CU040</b>				
<b>Filtration rating (filter media)</b>				
<b>A03</b> Inorganic microfiber 3 µm	<b>M25</b> Wire mesh 25 µm			
<b>A06</b> Inorganic microfiber 6 µm	<b>M60</b> Wire mesh 60 µm			
<b>A10</b> Inorganic microfiber 10 µm	<b>M90</b> Wire mesh 90 µm			
<b>A16</b> Inorganic microfiber 16 µm	<b>P10</b> Resin impregnated paper 10 µm			
<b>A25</b> Inorganic microfiber 25 µm	<b>P25</b> Resin impregnated paper 25 µm			
<b>Seals and treatments</b>				
<b>N</b> NBR				
<b>V</b> FPM				
	<b>Execution</b>			
	<b>P01</b> MP Filtri standard			
	<b>Pxx</b> Customized			

### CLOGGING INDICATORS

See page 710-711

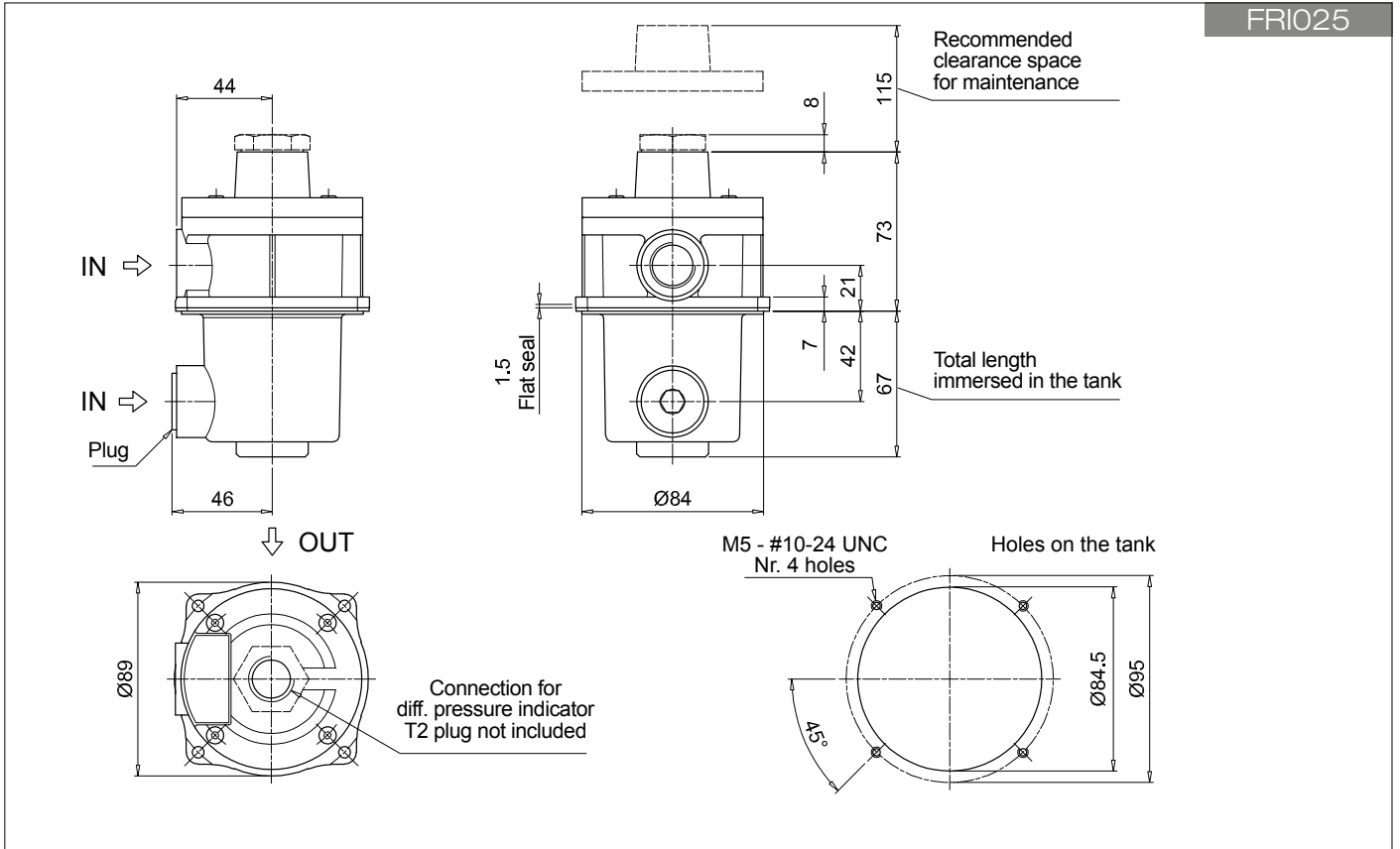
<b>DEA</b> Electrical differential pressure indicator	<b>DLE</b> Electrical / visual differential pressure indicator
<b>DEM</b> Electrical differential pressure indicator	<b>DTA</b> Electronic differential pressure indicator
<b>DEU</b> Electrical differential pressure indicator	<b>DVA</b> Visual differential pressure indicator
<b>DLA</b> Electrical / visual differential pressure indicator	<b>DVM</b> Visual differential pressure indicator

### PLUGS

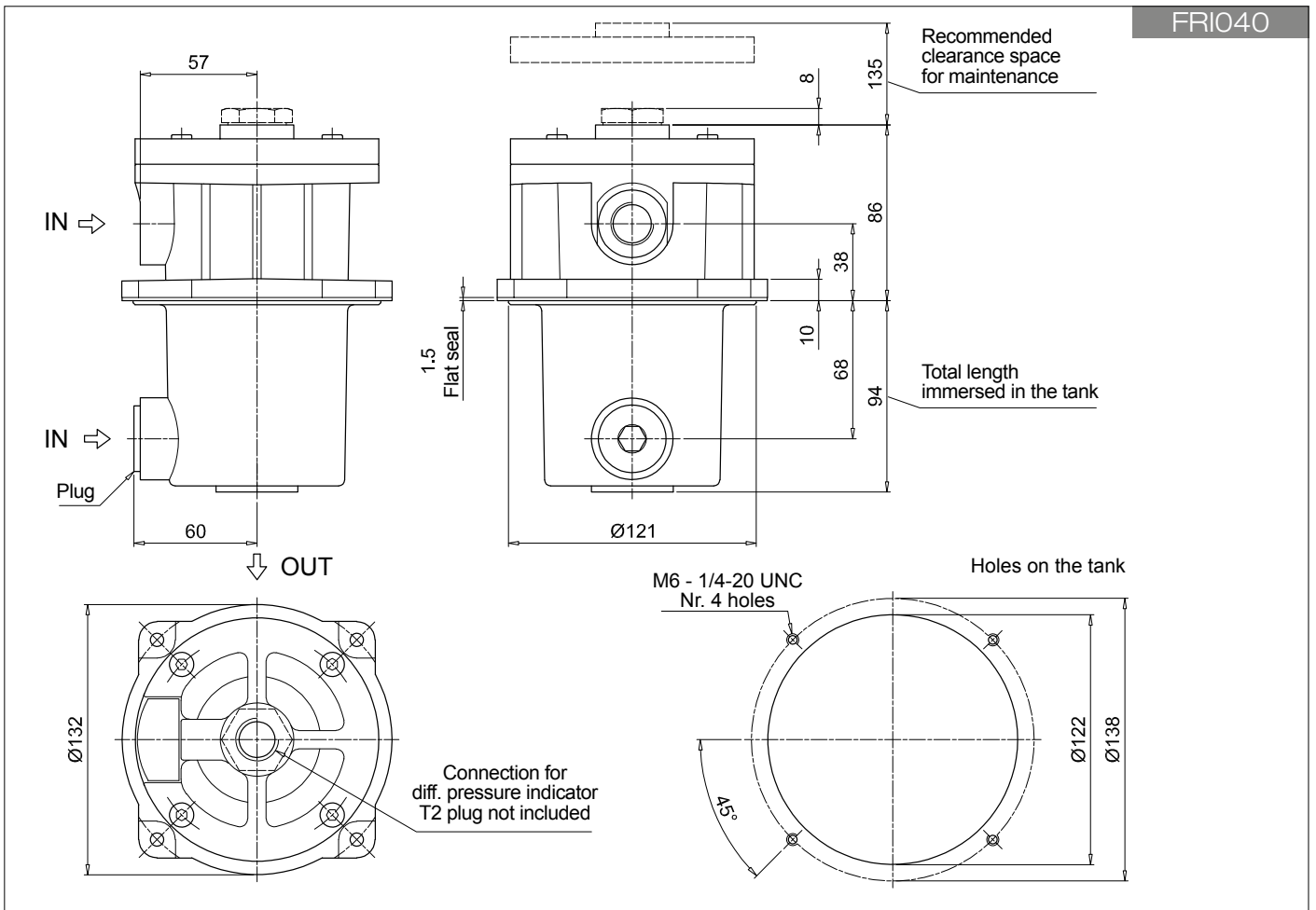
See page 737

<b>T2</b> Plug (not included)
-------------------------------

FRI025



FRI040



# FRI FRI100 - FRI250 - FRI630

## Designation & Ordering code

### COMPLETE FILTER

<b>Series and size</b>	Configuration example 1: <b>FRI100</b> <b>B</b> <b>A</b> <b>G1</b> <b>A25</b> <b>N</b> <b>P01</b>						
<b>FRI100</b>	Configuration example 2: <b>FRI630</b> <b>S</b> <b>V</b> <b>F2</b> <b>M25</b> <b>N</b> <b>P01</b>						
<b>FRI250</b>							
<b>FRI630</b>							
<b>Bypass valve</b>							
<b>B</b> With bypass 2.4 bar							
<b>S</b> Without bypass							
<b>Seals and treatments</b>							
<b>A</b> NBR							
<b>V</b> FPM							
<b>Connections for FRI100</b>	<b>Connections for FRI250</b>	<b>Connections for FRI630</b>					
<b>G1</b> G 1"	<b>G 1 1/2"</b>	<b>G 2 1/2"</b>					
<b>G2</b> 1" NPT	<b>1 1/2" NPT</b>	<b>2 1/2" NPT</b>					
<b>G3</b> SAE 16 - 1 5/16" - 12 UN	<b>SAE 24 - 1 7/8" - 12 UN</b>	<b>SAE 32 - 2 1/2" - 12 UN</b>					
<b>F1</b> 1" SAE 3000 psi/M	<b>1 1/2" SAE 3000 psi/M</b>	<b>2 1/2" SAE 3000 psi/M</b>					
<b>F2</b> 1" SAE 3000 psi/UNC	<b>1 1/2" SAE 3000 psi/UNC</b>	<b>2 1/2" SAE 3000 psi/UNC</b>					
<b>Filtration rating (filter media)</b>							
<b>A03</b> Inorganic microfiber 3 µm	<b>M25</b> Wire mesh 25 µm						
<b>A06</b> Inorganic microfiber 6 µm	<b>M60</b> Wire mesh 60 µm						
<b>A10</b> Inorganic microfiber 10 µm	<b>M90</b> Wire mesh 90 µm						
<b>A16</b> Inorganic microfiber 16 µm	<b>P10</b> Resin impregnated paper 10 µm						
<b>A25</b> Inorganic microfiber 25 µm	<b>P25</b> Resin impregnated paper 25 µm						
		<b>Element Δp</b>	<b>Execution</b>				
		<b>N</b> 10 bar	<b>P01</b> MP Filtri standard				
			<b>Pxx</b> Customized				

### FILTER ELEMENT

<b>Element series and size</b>	Configuration example 1: <b>CU100</b> <b>A25</b> <b>N</b> <b>P01</b>			
<b>CU100</b>	Configuration example 2: <b>CU630</b> <b>M25</b> <b>V</b> <b>P01</b>			
<b>CU250</b>				
<b>CU630</b>				
<b>Filtration rating (filter media)</b>				
<b>A03</b> Inorganic microfiber 3 µm	<b>M25</b> Wire mesh 25 µm			
<b>A06</b> Inorganic microfiber 6 µm	<b>M60</b> Wire mesh 60 µm			
<b>A10</b> Inorganic microfiber 10 µm	<b>M90</b> Wire mesh 90 µm			
<b>A16</b> Inorganic microfiber 16 µm	<b>P10</b> Resin impregnated paper 10 µm			
<b>A25</b> Inorganic microfiber 25 µm	<b>P25</b> Resin impregnated paper 25 µm			
<b>Seals and treatments</b>				
<b>N</b> NBR				
<b>V</b> FPM				
			<b>Execution</b>	
			<b>P01</b> MP Filtri standard	
			<b>Pxx</b> Customized	

### CLOGGING INDICATORS

See page 710-711

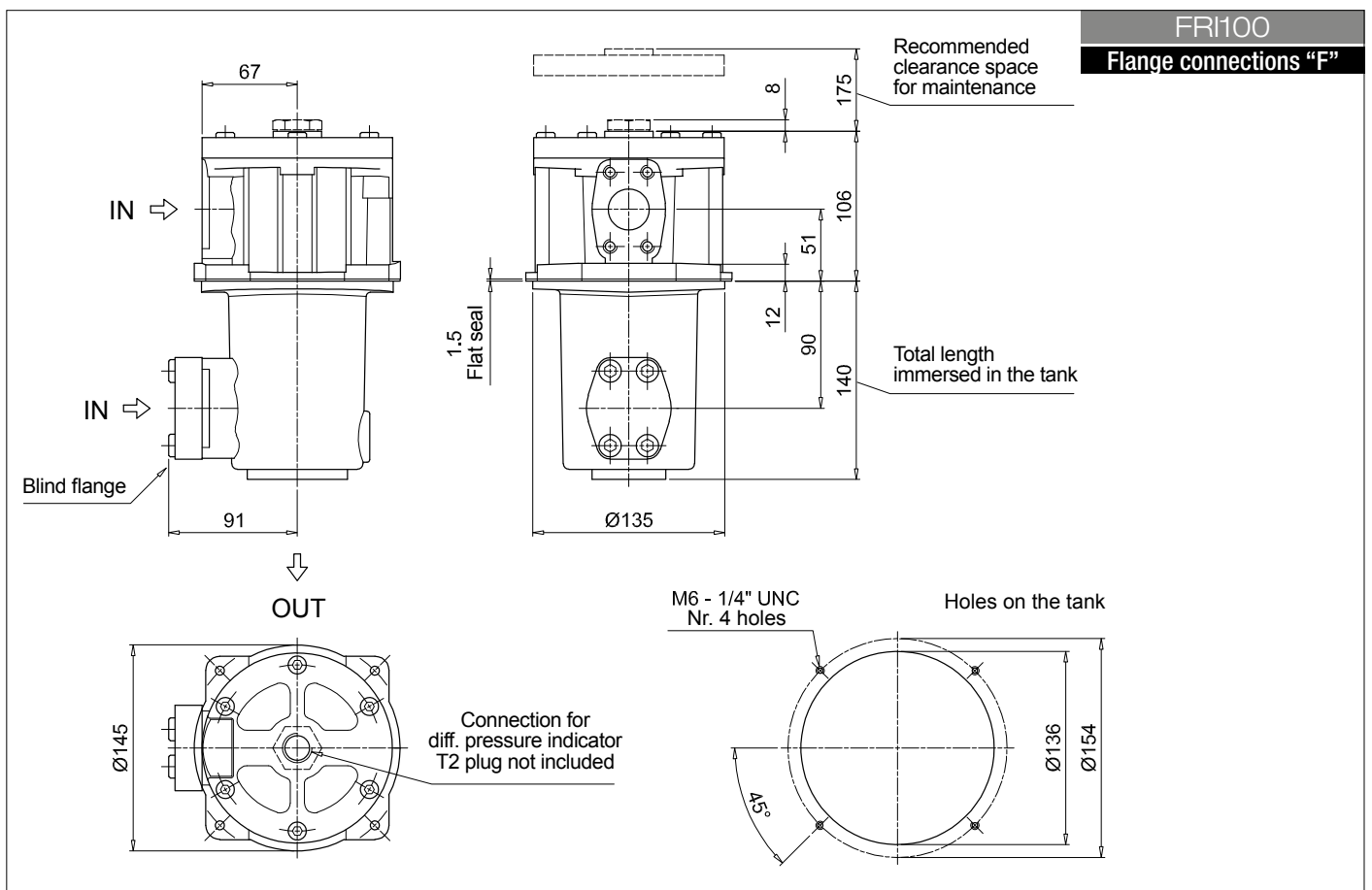
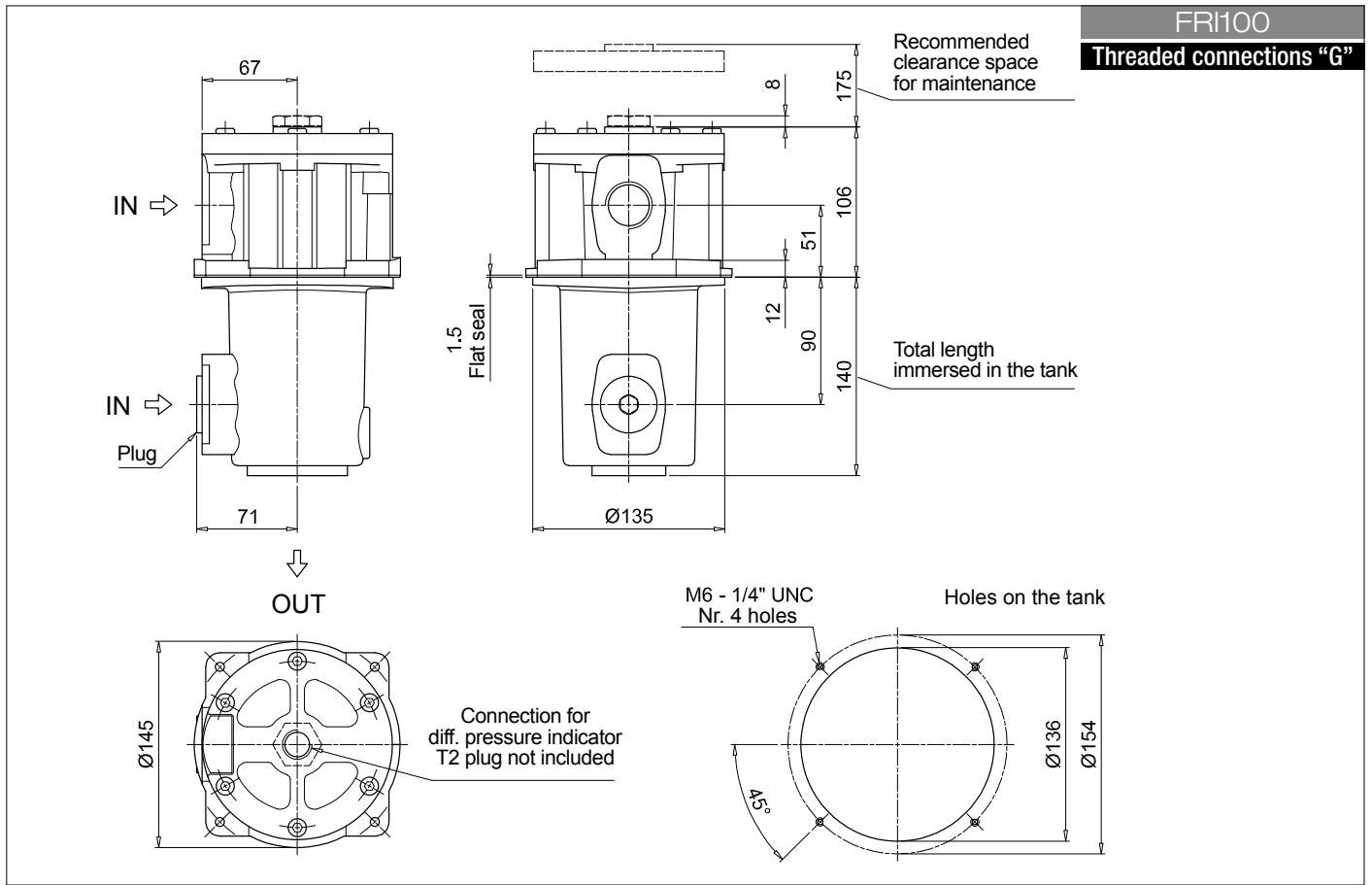
<b>DEA</b> Electrical differential pressure indicator	<b>DLE</b> Electrical / visual differential pressure indicator
<b>DEM</b> Electrical differential pressure indicator	<b>DTA</b> Electronic differential pressure indicator
<b>DEU</b> Electrical differential pressure indicator	<b>DVA</b> Visual differential pressure indicator
<b>DLA</b> Electrical / visual differential pressure indicator	<b>DVM</b> Visual differential pressure indicator

### PLUGS

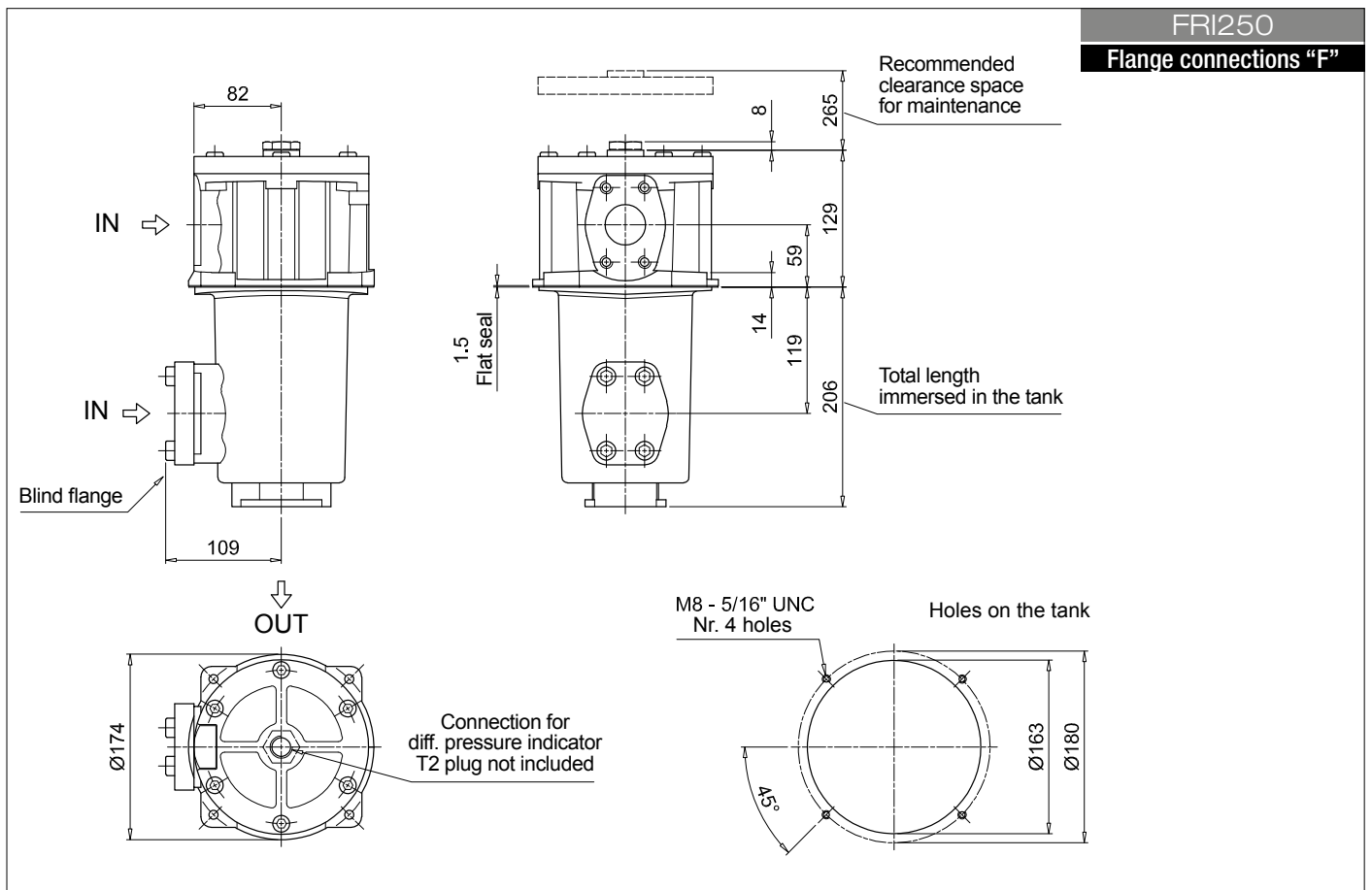
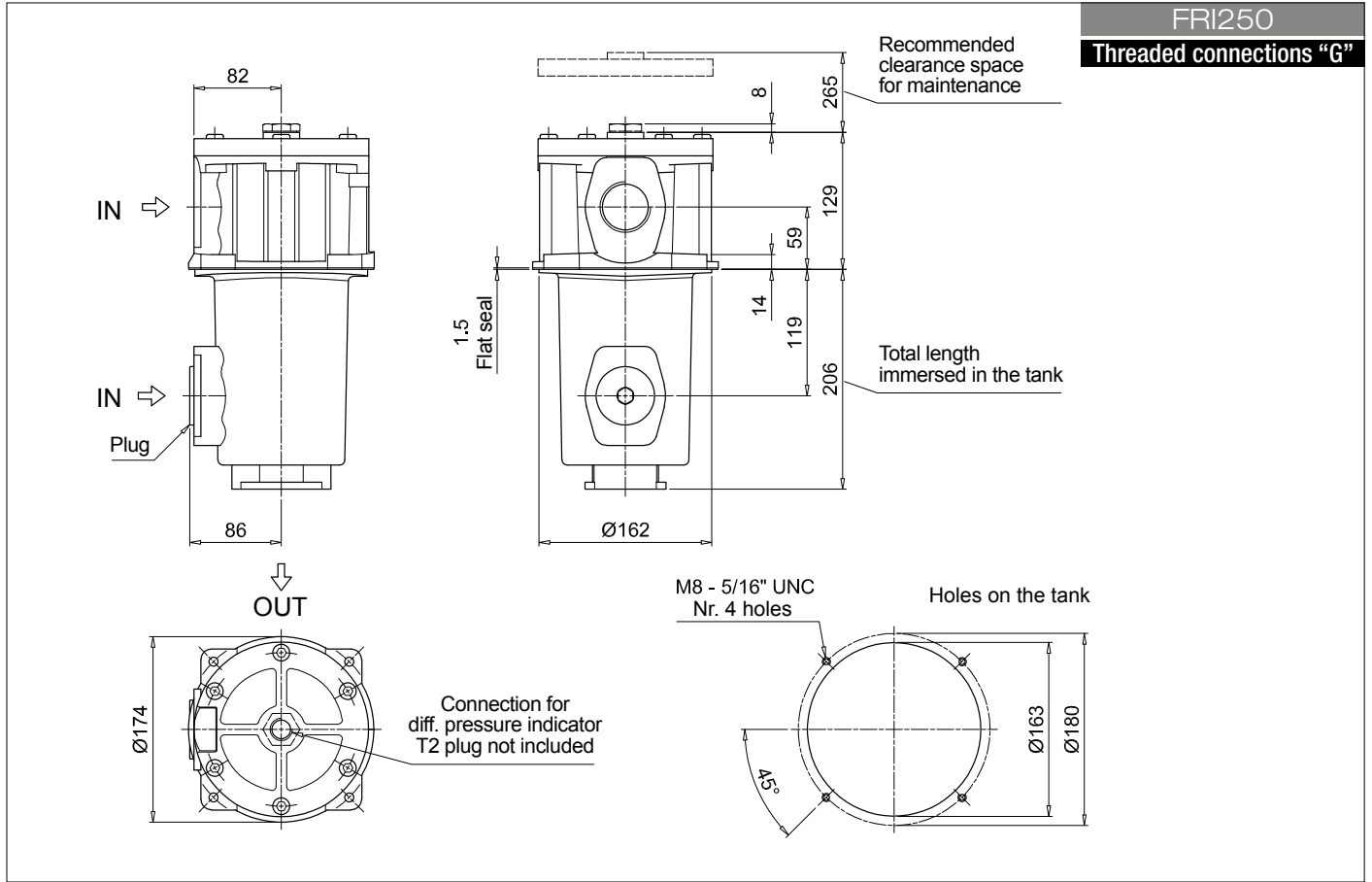
See page 737

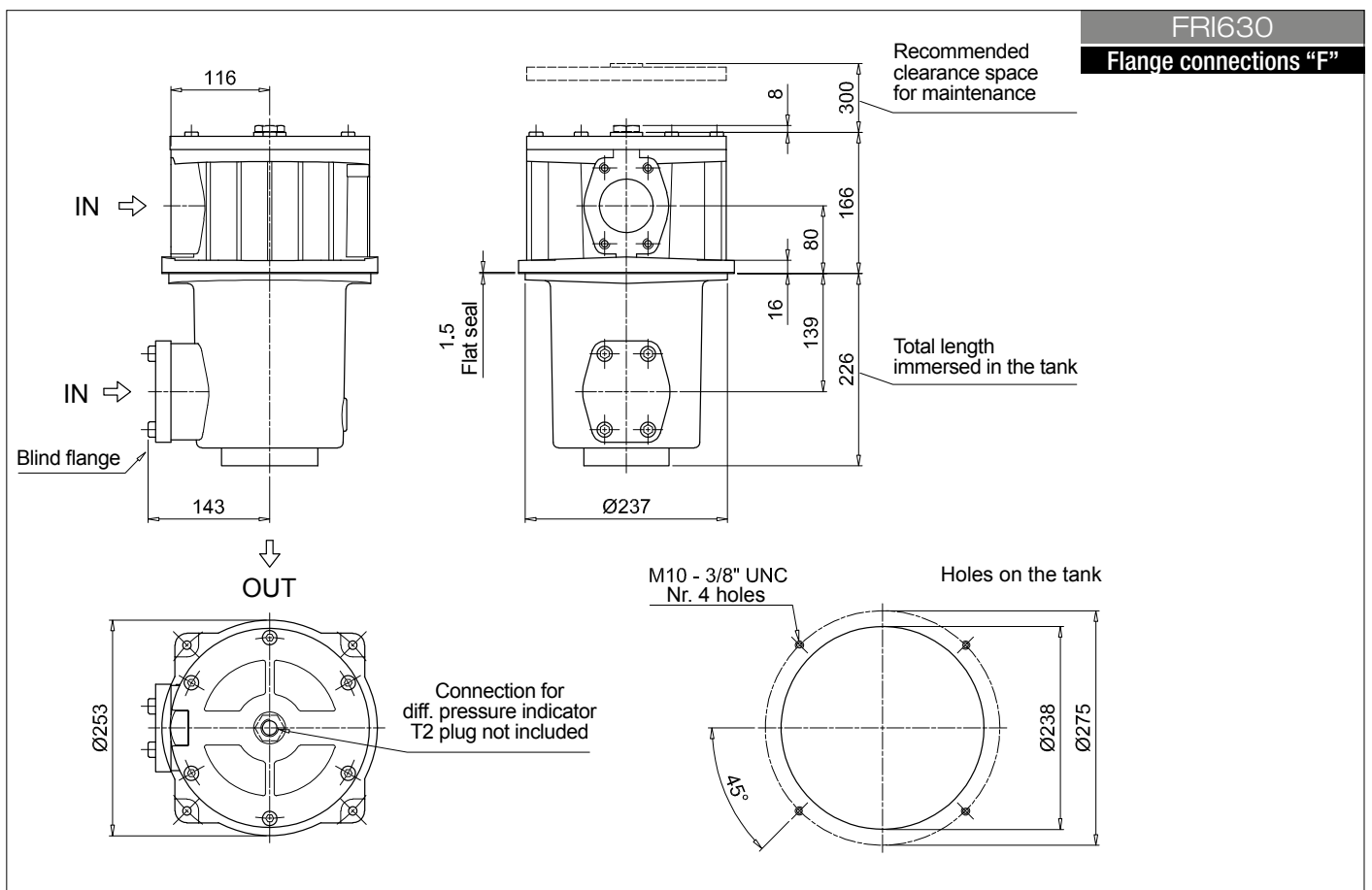
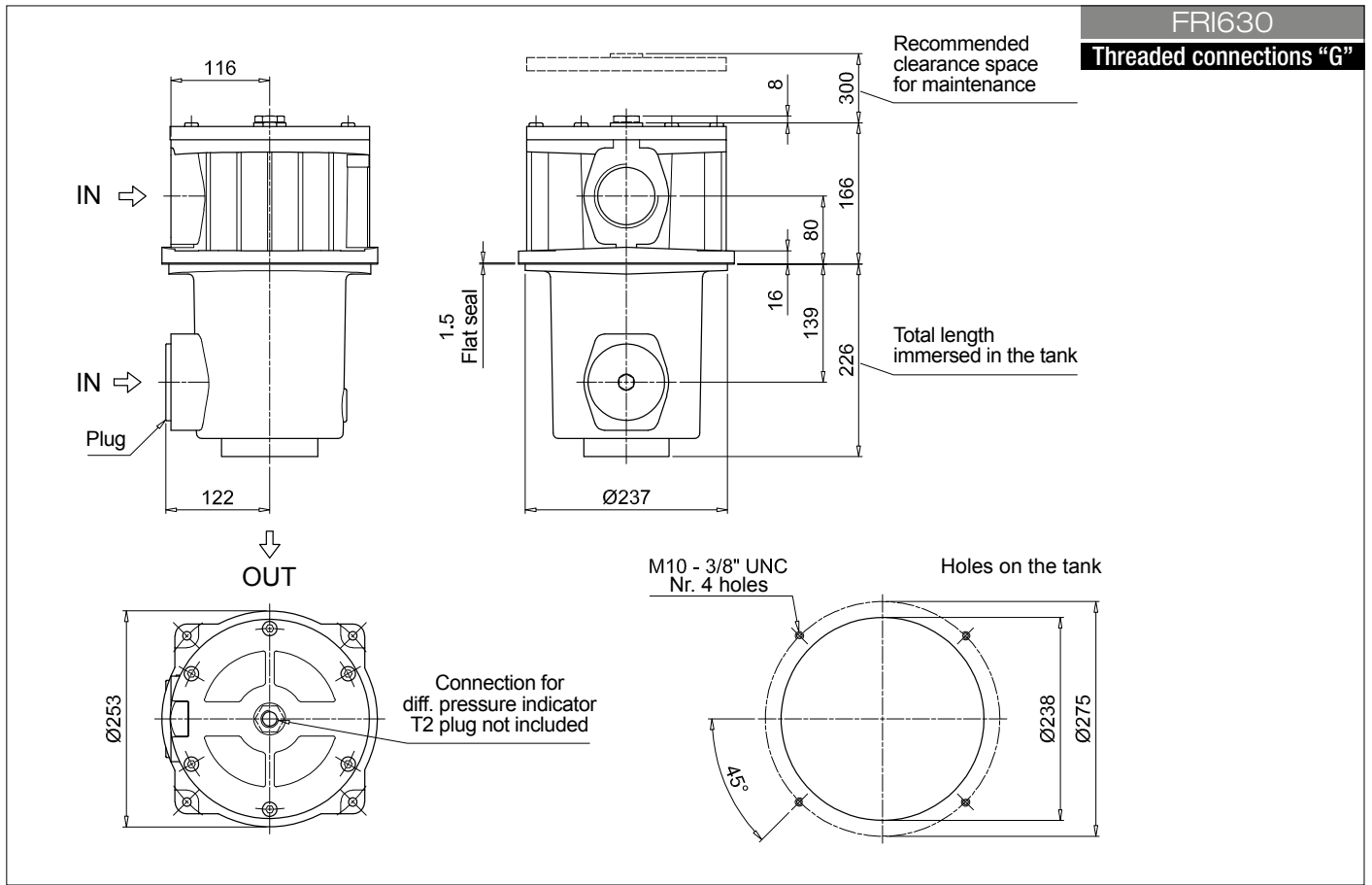
<b>T2</b> Plug (not included)
-------------------------------





## Dimensions





## Designation & Ordering code

### COMPLETE FILTER

<b>Series and size</b>		Configuration example 1: FRI255 S V F2 M25 N P01						
FRI255		Configuration example 2: FRI850 B A F1 A25 V P01						
FRI850								
<b>Bypass valve</b>								
B With bypass 2.4 bar								
S Without bypass								
<b>Seals for FRI255</b>		<b>Seals and treatments for FRI850</b>		<b>Filtration rating</b>				
A NBR	A NBR	Axx	Mxx	Pxx				
V FPM	V FPM	•	•	•				
	W NBR head anodized	•	•	-				
	Z FPM head anodized	•	•	-				
<b>Connections for FRI255</b>		<b>Connections for FRI850</b>						
G1 G 1 1/2"	F1 3 1/2" SAE 3000 psi/M							
G2 1 1/2" NPT	F2 3 1/2" SAE 3000 psi/UNC							
G3 SAE 24 - 1 7/8" - 12 UN								
G4 G 1 1/4"								
G5 1 1/4" NPT								
G6 SAE 20 - 1 5/8" - 12 UN								
F1 1 1/2" SAE 3000 psi/M								
F2 1 1/2" SAE 3000 psi/UNC								
<b>Filtration rating (filter media)</b>							<b>Element Δp</b>	
A03 Inorganic microfiber 3 μm	M25 Wire mesh 25 μm						N	10 bar
A06 Inorganic microfiber 6 μm	M60 Wire mesh 60 μm						<b>Execution</b>	
A10 Inorganic microfiber 10 μm	M90 Wire mesh 90 μm						P01	MP Filtri standard
A16 Inorganic microfiber 16 μm	P10 Resin impregnated paper 10 μm						Pxx	Customized
A25 Inorganic microfiber 25 μm	P25 Resin impregnated paper 25 μm							

### FILTER ELEMENT

<b>Element series and size</b>		Configuration example 1: CU250 M25 V P01					
CU250		Configuration example 2: CU850 A25 N P01					
CU850							
<b>Filtration rating (filter media)</b>							
A03 Inorganic microfiber 3 μm	M25 Wire mesh 25 μm						
A06 Inorganic microfiber 6 μm	M60 Wire mesh 60 μm						
A10 Inorganic microfiber 10 μm	M90 Wire mesh 90 μm						
A16 Inorganic microfiber 16 μm	P10 Resin impregnated paper 10 μm						
A25 Inorganic microfiber 25 μm	P25 Resin impregnated paper 25 μm						
<b>Seals for FRI255</b>		<b>Seals and treatments for FRI850</b>		<b>Filtration rating</b>			
N NBR	N NBR	Axx	Mxx	Pxx			
V FPM	V FPM	•	•	•			
	W NBR head anodized	•	•	-			
	Z FPM head anodized	•	•	-			
						<b>Execution</b>	
						P01	MP Filtri standard
						Pxx	Customized

### FRI255 CLOGGING INDICATORS

See page 710-711

BVA Axial pressure gauge	
BVR Radial pressure gauge	
BVP Visual pressure indicator with automatic reset	
BVQ Visual pressure indicator with manual reset	

BEA Electrical pressure indicator	
BEM Electrical pressure indicator	
BLA Electrical / visual pressure indicator	

### FRI850 CLOGGING INDICATORS

See page 710-711

DEA Electrical differential pressure indicator	
DEM Electrical differential pressure indicator	
DLA Electrical / visual differential pressure indicator	
DLE Electrical / visual differential pressure indicator	

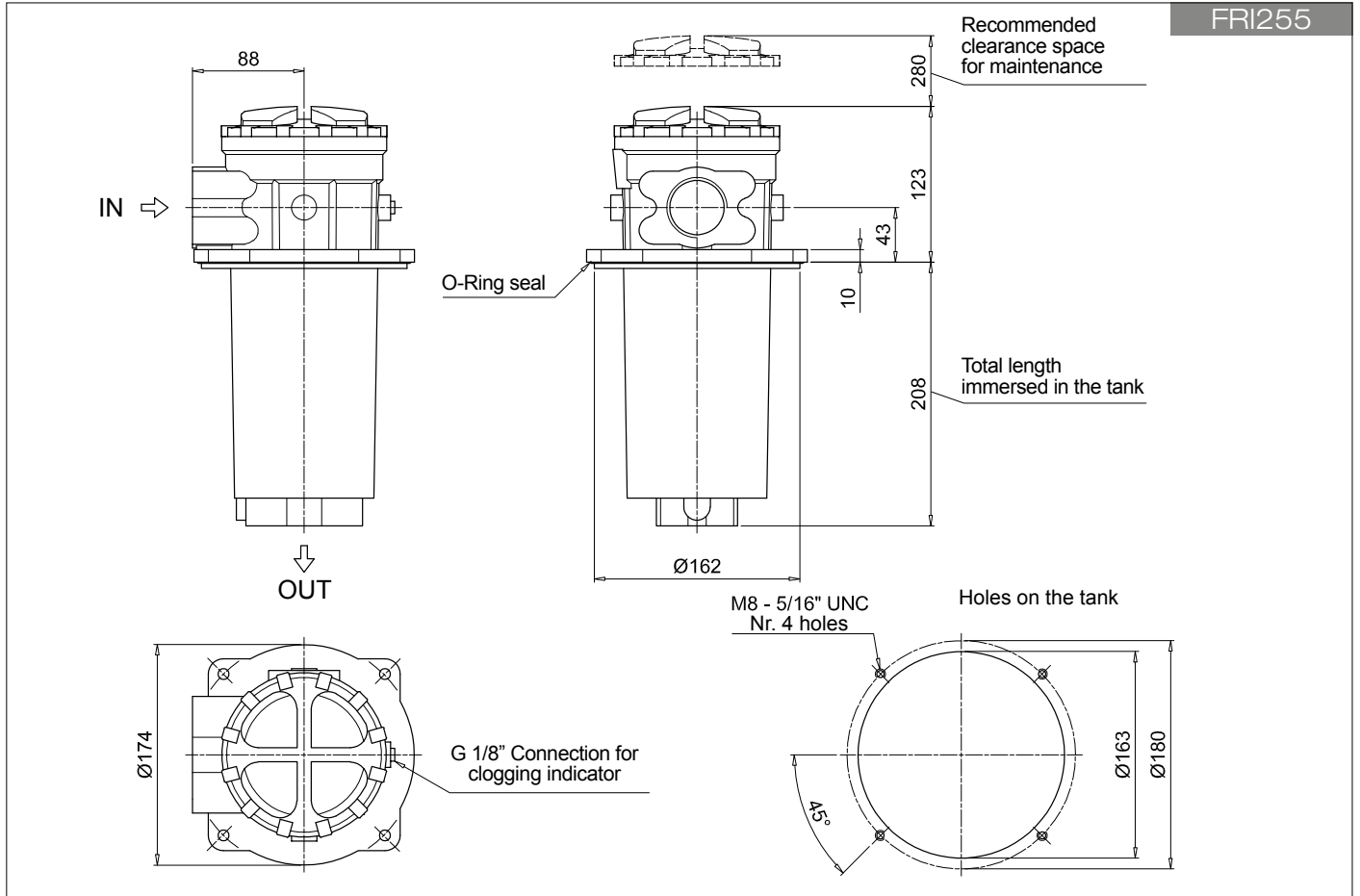
DTA Electrical differential pressure indicator	
DVA Visual differential pressure indicator	
DVM Visual differential pressure indicator	

### PLUGS

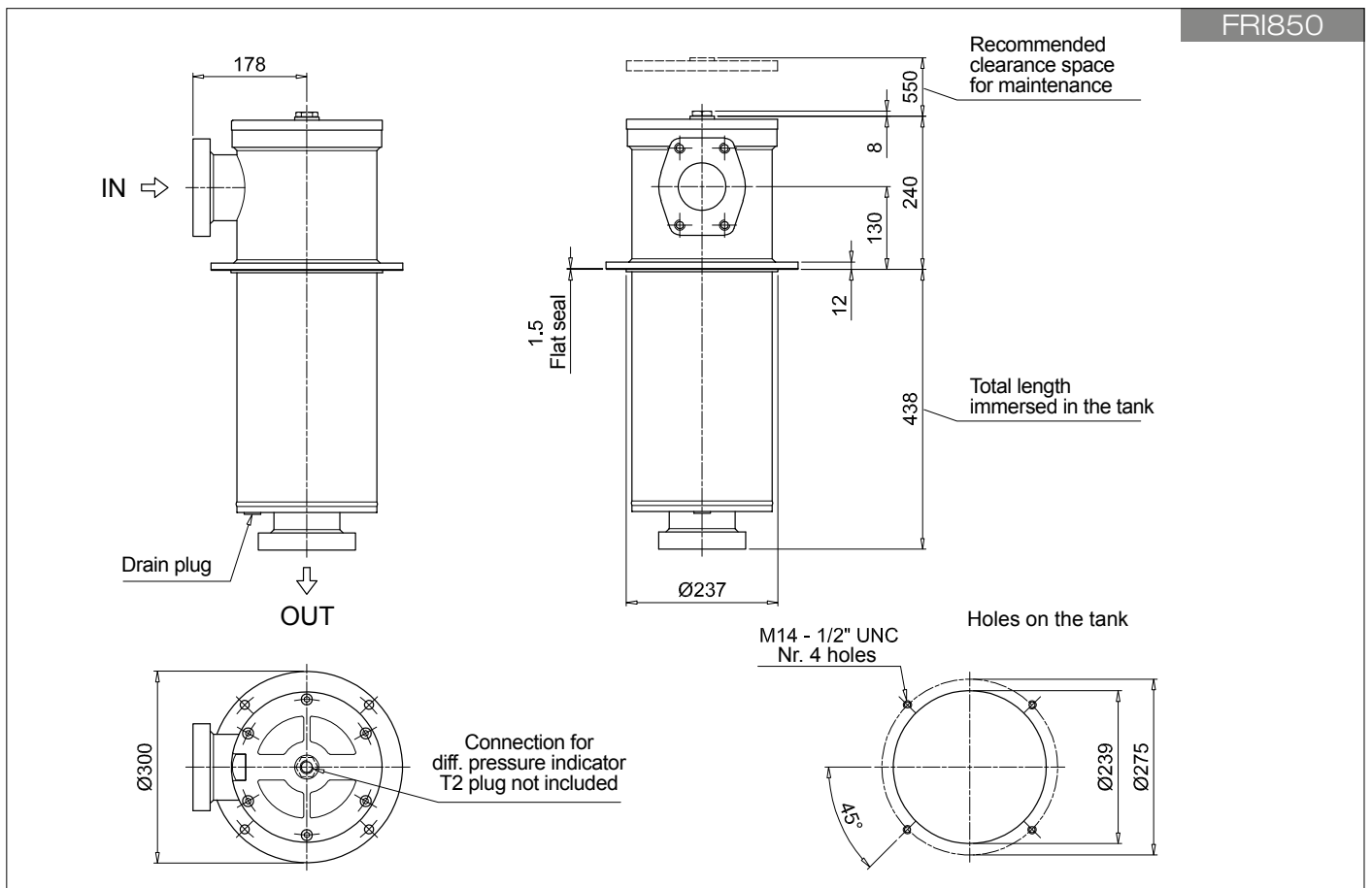
See page 737

T2 Plug (not included)	
------------------------	--

FRI255



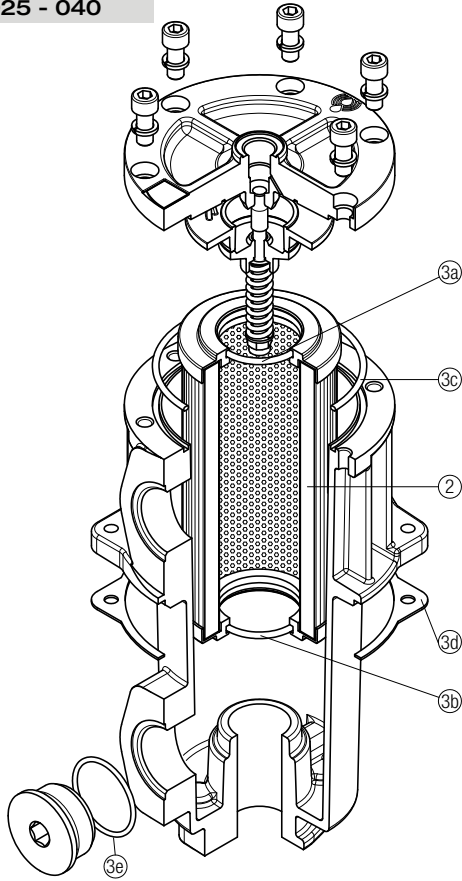
FRI850



# FRI SPARE PARTS

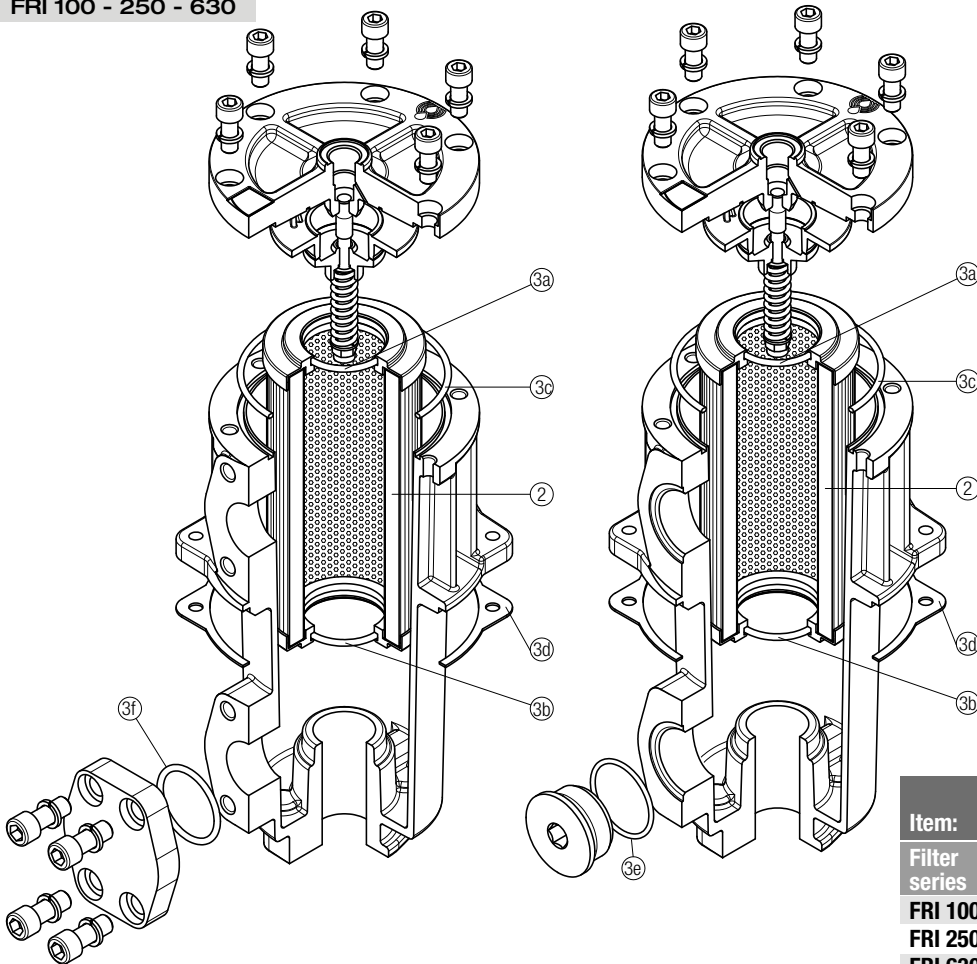
Order number for spare parts

## FRI 025 - 040



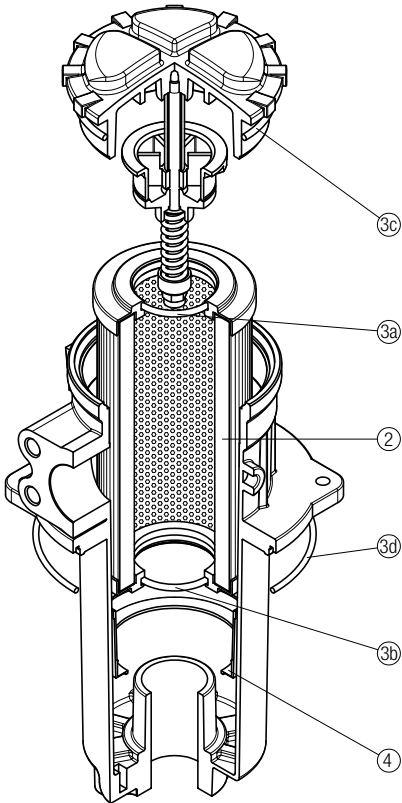
Item:	Q.ty: 1 pc.	Q.ty: 1 pc.	
	<b>2</b>	<b>3</b> (3a ÷ 3e)	
Filter series	Filter element	Seal Kit code number	
		NBR	FPM
<b>FRI 025</b>	See order table	02050213	02050220
<b>FRI 040</b>		02050214	02050221

## FRI 100 - 250 - 630



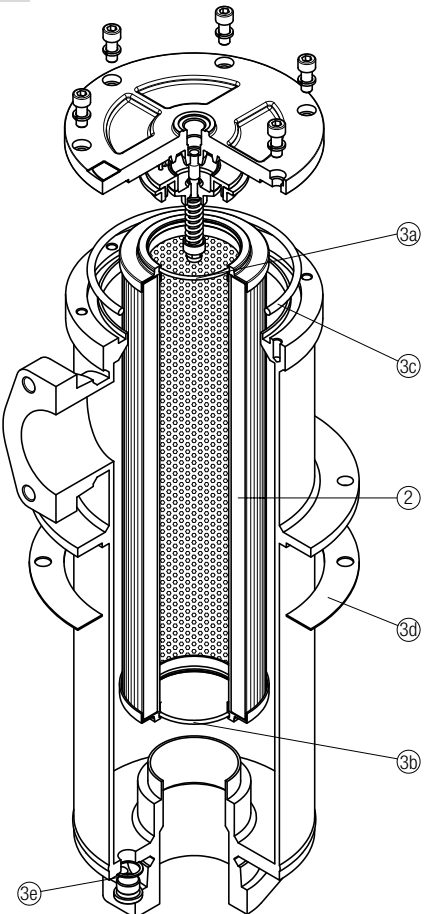
Item:	Q.ty: 1 pc.	Q.ty: 1 pc.	
	<b>2</b>	<b>3</b> (3a ÷ 3f)	
Filter series	Filter element	Seal Kit code number	
		NBR	FPM
<b>FRI 100</b>	See order table	02050215	02050222
<b>FRI 250</b>		02050216	02050223
<b>FRI 630</b>		02050217	02050224

FRI 255



Item:	Q.ty: 1 pc.	Q.ty: 1 pc.	Q.ty: 1 pc.
	<b>2</b>	<b>3</b> (3a ÷ 3d)	<b>4</b>
Filter series	Filter element	Seal Kit code number	
	See order table	NBR	FPM
<b>FRI 255</b>		02050013	02050014
			Contamination retainer binder
			01060301

FRI 850



Item:	Q.ty: 1 pc.	Q.ty: 1 pc.
	<b>2</b>	<b>3</b> (3a ÷ 3e)
Filter series	Filter element	Seal Kit code number
	See order table	NBR
<b>FRI 850</b>		02050218
		FPM
		02050225